IBM

"Selectric" Typewriter

Part No./ Price List

Use With the "Selectric" Typewriter Adjustment / Parts Manual, F/N 241-5939-0 dated January, 1976

IBM "Selectric" Typewriter (7XX)
IBM "Selectric" II Typewriter (8XX)
IBM Correcting "Selectric" Typewriter (8XX)
IBM 96 "Selectric" Typewriter (9XX)

PARTS CATALOG PART NUMBER/PRICE LIST INSTRUCTIONS

This manual is for both US and World Trade use. This listing contains parts information for the following products:

Product Name	Identification Code	Product Code
IBM "Selectric" Typewriter	7XX	21
IBM "Selectric" II Typewriter & IBM Correcting "Selectric" Typewriter	8XX	26
IBM 96 Character "Selectric" Typewriter	9XX	

PRODUCT LEVELS IDENTIFICATION — A number with an asterisk on each side (* 1. *) in the description column refers to a note at the end of the mechanism list that explains level activity and other information. Machine serial numbers shown are approximate.

SPECIAL PART NO. IDENTIFICATION

Parts Packet Parts — Part numbers contained in Parts Packets are identified by a two-digit number printed to the right of the selling price.

Example: 1070029 Pin Clevis .15 06
is in Packet No. 6 (1280706)

Part Numbers Requiring Additional Ordering Information, Such As Color, Pitch, Etc. — Are coded by an alpha code printed to the right of the selling price. This code is as follows:

- A —Specify color;
- B —Pitch and number of characters;
- C —Typestyle, character, position, catalog number;
- D —Typestyle, character, catalog number;
- E —Typestyle, keyboard arrangement, number of characters, machine model;
- G —Specify forms width;
- H —Pin-to-pin dimension and hardness;
- J —Cylinder by part number and the color;
- K —Cylinder by part number;
- L —Color, pitch, type or drive mechanism;
- S —Specify length in feet;
- T —Supplies or accessory item—order from your supply center

Initial Parts Issue — Part numbers contained in the Initial Parts Issue (B/M 1271248) are identified by two number signs "# #" printed to the right of the selling price.

Inventory Maintenance Guide Parts — Part numbers identified by a single number sign "#" printed to the right of the selling price are additional items listed in the Inventory Maintenance Guide.

CODE 32 LISTING — A listing of current Code 32 information is printed in this Part No./Price List. This information will be updated with each future revision of the Part No./Price List.

CEM INFORMATION — When new parts information is released in a CEM and the parts are not shown in the illustration portion of the Parts Catalog, the CEM No. and the reference number will be printed at the beginning of the proper mechanism.

This edition contains part numbers and prices previously printed in CEMs through CEM No. 298.

When a selling price is required that is not shown in this listing, contact your local IBM branch office.

SPECIAL ENGINEERING REQUEST (SER) & MISCELLANEOUS EQUIPMENT SPECIFICATION (MES) PARTS INFORMATION

Features and devices (MESs) or specification changes (SERs) wished by the customer must be ordered through CE management and branch office sales.

Replacement parts for features, devices and SERs not shown in the parts catalog must also be ordered through CE management and branch office sales.

PART PACKETS

Part No.	Packet No.	Contents	Part No.	Packet No.	Contents
1280701	1	Screws	1269011	11	224
1280702	2	Screws	1275112	12	270
1280703	3	Clips	1152413	13	Copier
1280704	4	Springs	1152414	14	Copier
1280705	5	Springs	1152415	15	Copier
1280706	6	Clevis	1152416	16	Copier
1280707	7	Nuts	1202817	17	MT/ST
1280708	8	Washers	1459218	18	MT/SC
1280709	9	Studs	1452819	19	MC/ST
1280710	10	Misc.	1275620	20	I/O

WORLD TRADE PARTS & REFERENCE NUMBERS HAVE BEEN ADDED TO THE "SELECTRIC" PARTS CATALOG. ALL THE PART NUMBERS ARE NOT INCLUDED IN THIS PN/PL. THESE NUMBERS WILL BE ADDED TO THE NEXT PN/PL.

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Prices Subject To Change

01 - BACKSPACE

36 1164579 SCREW .01
37 257187 NUT .03
38 56722 WASHER .01
39 1138108 BRACKET .15

B/S KEYBUTTONS

100 1171981 CHARCOAL GRAY .45
100 1138769 NAVY .45
100 1124844 BLUE .45
100 1124450 ACCENT GRAY .45
101 1133686 KEYLEVER .55
102 1090404 SPRING .03
103 1164366 BRACKET, SEE MECH 17 .20
103 1134977 BRACKET,BELOW 7X1-4174197 7X3-4800213 7X5-4454733 .15
103 1124014 BRACKET, 7X1 BELOW S/N 4002158 ALSO ORDER B/M 1271555 .40
104 1164576 SCREW .01
105 1164467 BAIL, SEE MECH 17 .30
106 1141838 SPRING .04
107 528552 CLIP .04 03
109 1071449 SPRING .03
300 1141630 SPRING .04

RACK, BACKSPACE

301 1124618 *4* 10P-7X1 3.35
301 1124568 *4* 12P-7X1 3.35
301 1138052 *4* 10P-7X3 4.15
301 1138051 *4* 12P-7X3 4.15
301 1147320 *4* 10P-7X5 6.10
301 1147319 *4* 12P-7X5 6.10
301 1135954 *4* 9P-7X1 7.70

302 1124616 SPACER .03
303 1147335 STUD,GRAY,NEW .10
USED WITH NEW B/S RACK REF 301 ABOVE 7X1-9415199 7X3-9025256,7X5-5725435
303 1124614 STUD,SILVER,OLD .10
USED WITH OLD B/S RACK BELOW 7X1-9415199, 7X3-9025256,7X5-5725435
304 1164610 BRACKET, 7X1 .95
NOTE FOR MACHINES BETWEEN 7X1-4173820-[illegible]00303, ORDER MECH 706 REF 16
304 1164608 BRACKET 7X3-7X5 .90
305 37913 *1*NUT .03
306 1124615 *1*STUD .10
307 1124612 *1*STUD .15
308 37913 NUT .03 07
309 1128370 *2*LATCH ASM 1.70
SHOULD LATCH ASM BE REPLACE ON L-1 OR L-2 BACKPLATE P/N 1128368 AND P/N 25282 MUST BE USED
309 1124489 LATCH ASM,BELOW 7X1-4091940,7X3-4716190 & 7X5-4388350 1.70
310 1164555 *2* SCREW L-3 .10
310 1141072 *2* SCREW L-2 .10
310 1132098 *2* SCREW L-1 .10
311 37913 NUT .03 07
312 1073418 *2*RETAINER L-2 .01
313 1118361 *2*RETAINER L-1 .03
314 1141536 PAWL, BACKSPACE .20
315 1123827 SPRING .03 04
316 1124094 SPACER .10
317 25282 *2* RETAINER .04
319 1141175 STUD,FIELD REPL .04
320 1164651 LATCH .55
323 1164612 SCREW .10
326 1164613 CLAMP .15
328 1124451 BRACKET 7X1 BELOW 7X1-4012015 3.65
328 1132283 *5*BRACKET 1.15
328 1128118 BRACKET 7X3-7X5 .75
329 1138799 *1*LEVER 10P .20
329 1138800 *1*LEVER 12P .20
329 1124613 *3*LEVER 10P .95
329 1132204 *3*LEVER 12P .95
12 PITCH LEVER HAS A NOTCH

1 BETWEEN 7X1 4012015 AND 4155753. BELOW 7X3-4783460 & 7X5-4441041

2 USE ABOVE
L-1 4091940,4716190 & 4388350
L-2 4095506,4720856 & 4391647
L-3 4101930,4724769 & 4395996

3 BELOW 7X1-4012015

4 ALSO ORDER STUDS REF 303 P/N 1147335 BELOW S/N
7X1-9415199
7X3-9025256
7X5-5725435

5 BETWEEN S/N
7X1-4012015 & 4173820
BELOW S/N
7X3-4800218
7X5-4454733

02 - CARRIER & ROCKER

1 1124158 SCREW .10
2 1124161 ECCENTRIC .55
3 1124157 SCREW .02
4 1124163 BRACKET .10
5 1124162 BRACKET .10
6 1128054 ECCENTRIC .20
7 38051 NUT .03 07
8 1124164 ANVIL,7X1 5.65
8 1138107 ANVIL,7X3 5.95
8 1128047 ANVIL,7X5 6.15

8 1206144 SUPPORT X3, X5 2.25
8 1141640 *4*SUPPORT 7X5 6.15
8 1141641 *4*SUPPORT 7X3 5.95
9 1206147 SCREW .05
11 332747 RETAINER .04 13

PRINT SHAFTS

30 1164736 *7*SHAFT 7X1 3.75
30 1164737 *7*SHAFT 7X3 4.05
30 1164738 *7*SHAFT 7X5 4.45
31 1164740 *7*BEARING RH & LH CURRENT LEVEL .10
31 1124167 *6*BEARING RH STEEL .15
32 1138845 *6*BEARING LH STEEL .50
32 1124166 *5*BEARING LH BRONZE .40
33 1135591 PLATE, RH .15
34 1135590 PLATE,LH L-2 .15
34 1127762 PLATE,LH L-1 BELOW 7X1 4108162 7X3 4731503 7X5 4401321 .25
35 1141749 RETAINER LH .05
36 1124168 RETAINER , RH .10
36 1124168 *5*RETAINER LHG RIGHT HAND .10
37 1206425 SCREW .02
38 1206164 PIN, DOWELL .02
39 1141458 *6*WASHER .05
39 1090511 *11*WASHER .02
40 1164739 *7*GEAR,CURRENT .75
40 1123679 *6*GEAR, P.S. 1.45
41 1175107 SCREW .05 01
42 1175866 SCREW .20
42 1134841 SCREW,BELOW 7X1 4270500,7X3-4951545, 7X5-4589360 .20
43 1175869 STUD .15
43 1127759 STUD,BELOW 7X1-4270603,7X3-4951945, & 7X5-4589363 .15
44 1175868 WASHER .02
44 1134843 WASHER,BELOW- 7X1-4270600,7X3-4951945 & 7X5-4589360 .02
45 1134842 NUT .02
46 1175865 GEAR .80
46 1159350 GEAR,BELOW 7X1-4270600,7X3-4951545 & 7X5-4589360 .95
47 38261 SCREW .05
48 1124646 RETAINER .50
49 1141508 RETAINER .10
50 1124647 WIPER .03
51 1175220 *7*-CLIP .10
95 1174497 SPRING .05
96 1174494 SHOE,CARRIER .40
NOTE IF REPLACING OLD LEVEL SHOE WITH NON-ADJ SHOE,ALSO REPLACE ESC RACK
96 1205168 SHOE, CARRIER .55
DUAL PITCH
97 1174496 STUD .05
100 1141200 CARRIER ONLY 7.45
ALSO ORDER REF 514 & 513 ORDER REF 126 BELOW
7X1-4036415
7X5-4354172
100 1206595 CARRIER ONLY 7.00
DUAL PITCH SE II
100 1206536 CARRIER ONLY 7.00
SINGLE PITCH SE II
101 1128126 BUFFER,7X3-7X5 .05
102 1128184 ECCENTRIC 1.30
103 38262 SCREW .03 02
104 38214 NUT,7X3 & 7X5 .03
105 1124287 SCREW,7X3 & 7X5 .05
113 1164216 WASHER .01
115 38051 NUT .03
115 1174157 NUT,USE WITH REF. 97 .05
126 1272175 *8*B/M TO INSTALL SPRING LOADED CARRIER SHOE WHEN REPLACING CARRIER ASM ON MACHINES BELOW: 7X1-4106289,7X3-4728829 & 7X5-4398686 1.40

12 CARRIER & ROCKER ASM ALSO ORDER REF 95

428 1164044 GUIDE .40
428 1128449 GUIDE,FOR ALL .40
GEARLESS TILT BELOW D.I.
429 166712 SCREW .01 01
430 1147658 SPG,BIAS .05
500 1134803 ROLLER,DETENT .35
CAM FOLLOWER-WHEN INSTALL-
ING ROLLER BELOW 7X1-
4014700,ORDER REF 510 ALSO
501 1206616 BRACKET DETENT 1.10
ALL SINGLE PITCH
501 1206626 BRACKET DUAL PI 1.25
502 37913 NUT .03 07
503 472725 SCREW .03
504 1164952 SCREW .10
505 1164240 CAM,FABRIC RIBB 1.45
FEED & DETENT-USED WITH
NEW RIBB MECH. P/N 1164600
505 1164095 CAM,FILM RIBB 1.45
FEED & DETENT
505 1164092 CAM,FABRIC RIBB 2.40
FEED & DETENT DUAL IMP
USED WITH FORMER RIBB MECH
P/N 1141165
505 1141149 *3*CAM,FAB RIBB 2.40
506 1123588 SCREW .03 01
507 263680 WASHER .01
508 1141235 YOKE-ONLY-SEE 16.65
REF 512 ALSO ORDER REF 304
BELOW
7X1-4053655
7X5-4365296
509 1141323 SCREW .20
510 1124175 LEVER,DETENT AC .20
511 1124838 SUPPORT,DET.LVR .25
512 1141195 ROCKER ASM,B/M 28.00
INCLUDES YOKE & STRIKER-
SEE NOTE AFTER REF 508
513 1127775 WASHER,THRUST- .15
BELOW
7X1-4036419
7X5-4354172
513 1141189 WASHER,NYLON .05
514 1078497 WASHER,ROCKER .03
BEARING-USED WITH REF 513-
NY
516 1164775 SCREW .05 02
517 236571 RETAINER .04 03
518 1175101 SCREW .05 01
520 1128434 YOKE-ONLY-SEE 5.20
REF 528 & 540
521 1164580 SCREW .02 12
522 1175352 *2* NUT .10
524 1128458 LEVER .15
525 1128495 *2*SCREW .15
SUPPORT-ORDER REF 535
BELOW 7X1-4106491
7X3-4727114
7X5-4397156

526 1127722 NUT .05 14
527 1164790 ROCKER-ONLY- 2.30
DUAL IMP. SEE REF 540
527 1128438 ROCKER-ONLY- 2.95
GEARLESS-SEE REF 528
528 1280234 ROCKER,ASM.- 20.05
GEARLESS INCL YOKE &
STRIKER
529 1141630 SPRING .04
530 1128457 *13*SHAFT,PIVOT 1.75
535 1272176 B/M DET.SUPPORT .45
540 1272473 ROCKER ASM,D.I. 19.10
INCLUDING YOKE
541 1174011 GUARD,TAPE .05
543 7341388 CLIP,SAFETY .02
544 1164775 SCREW, USED .05
WITH STEEL PIVOT SHAFT
544 6519552 SCREW, USED .05
WITH ROLLED ALUMINUM SHAFT
7X3 4771490

1 BOTH REF 311 & 405
MUST BE REPLACED TOGETHER
BETWEEN
7X1 4106153-4108500
7X3 4728451-4732000
7X5 4398405-4401100

2 BOTH REF 522 & 525
MUST BE REPLACED TOGETHER
BETWEEN
7X1 4106491-4216949
7X3 4727114-4856600
7X5 4397156-4507190

3 REF 150,151 & 505 MUST
BE REPLACED TOGETHER BELOW
7X1 4034780
7X5 435265C

4 BETWEEN
7X1 4115000-4174197
7X3 4736000-4800218
7X5 4405000-4434733

5 BELOW 7X1-4106350
7X3-4714830
7X5-4390106

6 BELOW 7X1-4171280
7X3-4791387
7X5-4455000

7 IF REPLACING PRINT
SHAFT BELOW *6* RANGE ALSO
REPLACE REF 31,40 & 51
CURRENT LEVEL. REF 30,31,
40 & 51 MAY BE REPLACED
TOGETHER BELOW *6* RANGE.

8 100 INCH MAINSPRING
PN 1164342 REQUIRED WITH
THESE ASSEMBLIES

9 BELOW 7X1-4144542

11 BELOW 7X1-4109278
7X3-4733129
7X5-4403044

12 WHEN INSTALLING
CARRIER ASM WITH NON-AD-
JUSTABLE SHOE IN PLACE OF
CARRIER WITH ADJUSTABLE
SHOE ALSO REPLACE ESC RACK

13 WHEN REPLACING ROLLED
ALUMINUM WITH STEEL SHAFT
ALSO ORDER SCREW REF 516

14 CONTACT CE MANAGEMENT
FOR ORDERING PROCEDURE

15 FOR ILLUSTRATION AND
DESCRIPTION OF STUDS SEE
PAGE 1 PARTS CATALOGUE

03 - CARRIER RETURN

CARRIER RETURN KEYBUTTONS
100 1171991 CHARCOAL GRAY .55
100 1124870 ACCENT GRAY .55
100 1124874 BLUE .55
100 1138782 NAVY .55
100 1204613 ACCENT GR SE 11 .55
100 1204614 CHAR GRAY SE 11 .55
100 1205221 NAVY,SE 11 .55
101 1133681 KEYLEVER .55
102 150735 SPRING .30
103 1134977 BRACKET,BAIL .15
103 1124014 BRACKET,BAIL .40
BELOW 7X1-4010750
103 1271555 B/M-BAIL BRKT. .55
USE BELOW 4002158
104 81693 SCREW .03
105 1127778 BAIL .15
106 1100937 SPRING .02
107 528552 GRIP CLIP .04 03
109 1071449 SPRING .03
200 1205550 BELLCRANK,UNLAT .15
201 1110525 CLEVIS .15
202 1205551 LINK,CLU UNLAT .25
203 1205560 ARM, ASM 8X3 .85
203 1205561 ARM, ASM 8X5 .85

204 1205555 KEEPER,LATCH .55
205 1090435 SPRING .05
206 1205575 LATCH,CLU .55
207 1205552 LATCH,TORQ BAR .50
208 1073418 RETAINER .01
360 1128379 CORD,7X1 22 IN .35
360 1128380 CORD,X3-X5 .35
28IN CORD, DUAL PITCH
SEE MECH 24 REF 43
361 1175195 STUD SEE MECH .03
06 REF 39
362 1124628 PULLEY IDLER .10
362 1205564 PULLEY 87X .35
363 1174499 DRUM 8-32 L2 1.25
ALSO ORDER SCREW, REF.364
364 1128352 SCREW 6-32 LI .20
BELOW 7X1 5791697
7X3 5259215
7X5 5609388
364 1174498 SCREW 8-32 L-2 .04
365 1124567 PULLEY LH REAR 1.05
366 1124638 PULLEY LH FRONT 1.05
367 1090336 WASHER-PRIOR DI .02
368 1175578 CLIP CORD ANCHR .03
369 1073299 SPRING .05
400 1124472 ARM 7X1 .55
401 1141072 SCREW 7X1 L-2 .10 01
401 1132098 SCREW 7X1 L-1, .10 02
USE BELOW 7X1-4110542
402 37913 NUT .03 07
403 123491 SPRING .30
405 1164105 ARM ASM 7X3-5 .55
405 1128103 *3*ARM ASM7X3-5 .55
405 1267869 LATCH-7X1 FOR
MACH WITH DOUBLE
INDEX ONLY
405 1287870 LATCH-XX3-XX5
FOR MACH WITH DOUBLE
INDEX ONLY
406 1141072 SCREW .10 01
407 37913 NUT .03 07
408 1128008 SPRING .05
409 1175102 SCREW L-2 .05
409 38263 *3*SCREW L-1 .03
410 1164107 *1* LEVER ASM .70
411 1128122 LEVER ASM .65
412 1141072 SCREW .10 01
413 37912 NUT .03 07
415 1134884 SPRING-HOOKS TO .05
C/R LATCH & INTERPOSER
420 1133608 ARM,7X1 BELOW 1.65
4110542
420 1138034 ARM,7X3 BELOW 1.90
4749542
420 1128095 ARM, 7X5 BELOW 1.55
4413554
421 1090394 WASHER .02

130 1141164 *8*FABRIC RIB 100.00
DUAL IMPRESSION
130 1164861 *8*FILM RIB 100.00
DUAL IMPRESSION
130 1292077 GEARLESS TILT- 100.00
PRIOR TO DUAL IMP,
130 1206662 SE II DUAL P 100.00
SELECTIVE RIBBON
130 1206663 SE II SINGLE P 100.00
SELECTIVE RIBBON
130 1204450 SE 11 DUAL P 100.00
FABRIC RIBBON
130 1204018 SE 11 SINGLE P 100.00
FABRIC RIBBON
149 1269437 B/M,CAM & PRINT 5.60
SLEEVE, PRE DI

LEVEL 2 PRINT SLEEVES &
KEYS ARE USED ON MACHINES
LATER THAN APPROX S/N 7X1
0619200 8X3-1544100 & 8X5
2863500

150 1141628 *3*PRINT SLEEVE 2.85
150 1206925 *3*PRNT SLV L-2
151 1141151 *3*KEY .30
151 1206813 *3* KEY LEV 2
152 1124174 CAM 2.85
153 1175101 SCREW .05 0
153 257971 SCREW,BELOW 7X1 .10 02
4085700,7X3-4708450 &
7X5-4382850
154 1164878 *15*STUD CURR L .60
154 1175054 *15*STUD EARLY .65
DI ALSO ORDER REF 204
154 1164865 *15* STUD PRE .95
DI WITH NEW CARRIER
154 1124176 *9*,*15* STUD .95
PRE DI
155 1175106 *9*SCREW .10
156 6503 NUT .03
157 1073418 RETAINER .01 03
160 1124572 PLATE .55
161 1124573 ECCENTRIC .55
162 1164580 SCREW .02 12
163 1138843 SCREW .03
164 1073418 RETAINER .01 03
165 1132279 FOLLOWER .10
166 1127723 STUD .30
167 1127722 NUT .05 14
168 1073418 RETAINER .01 03
169 1124830 FOLLOWER .55
170 1127742 STRIKER 1.85
171 1132118 DOWEL .03
172 1164580 SCREW .02 12
173 438554 SCREW .03
174 2114985 NUT .03 07
175 37913 NUT .03 07

ELEMENT CAPS -SPRING CLIP-

TYPE ELEMENT ASSEMBLIES FOR
ALL 'SELECTRIC'TYPEWRITERS

180 1167030 TYPE ELEMENT - 18.00
ABOVE INFO USED IN PRICING

NOTE-ELEMENTS CAN BE
ORDERED BY ADDING THE
NUMBER MOLDED ON TOP OF
THE ELEMENT TO THE PREFIX
LISTED BELOW
ALL STANDARD & OCR-1167XXX

SCHOOL ELEMENTS WITH NON-
REMOVABLE FEATURE FOR
CLASSROOM USE & ALL OTHER
ELEMENT INFORMATION IS
CONTAINED IN TYPE CATALOG
FORM # 241-5687

LEVER ACTION ELEMENT CAPS

181 *14*
182 *14*
184 *14*
185 *14*
201 1269137 B/M 7X1 GEARS 4.80
201 1269138 B/M 7X3 GEARS 8.10
201 1269139 B/M 7X5 GEARS 8.10
202 1141627 CAM,D.I.PRINT 1.40
203 1127760 SCREW .10
204 1164290 WASHER .02
205 1141619 FOLLOWER,PRINT 2.90
CAM-SEE REF.154
206 1175803 SCREW,SELF LOCK .15
206 1175102 SCREW,USED WITH .05
LOCKNUT
207 2114985 NUT,STOP .03 07
208 52522 SCREW .03
209 1141629 STOP,ROCKER .20
210 1141626 YOKE,FOLR. D.I. .25
211 1141624 BRACKET,TAB .85
ANCHER-ALSO ORDER REF 220
212 1164580 SCREW .02 12
213 1123827 SPRING .03 04
214 1141636 CLIP .05
215 1141771 SCREW .02
216 1141763 CABLE,7X1 & 7X3 1.55
216 1141765 CABLE,7X5 1.55
217 1141637 GUIDE,CABLE .05
220 1141622 STUD,ANCHOR .05
BRACKET-ALSO ORDER REF 211
221 1164580 SCREW .02 12
222 1141757 LEVER,IMP.SEL. 2.05
222 1206588 LEVER, IMP SEL 1.75
SE II

223 1141759 ECCENTRIC,VEL. .50
CONTROL-D.I.
224 1164690 SCREW .02
299 1133574 RING,TILT,ONLY 17.50
ORDER REF 410 & 409-FILE
YOKE TO REMOVE INTERFER-
ENCE ON TYPEWRITERS BELOW
7X1-4032020
7X5-4351745
300 RING,TILT D.I-OBS
ORDER REF.335
300 1128442 RING,TILT-ONLY- 11.75
SMALL-USED WITH P/N-
1133529 SEE REF 400
300 1205572 TILT RING SPG 11.75
BIASED
301 1124190 PIN,TILT RING .15
302 1123828 SCREW .07
303 1127767 SHIM,T.TUBE A .10
303 1127768 SHIM,T.TUBE B .10
303 1127769 SHIM,T.TUBE C .10
303 1141175 SHIM,T.TUBE D .04
304 1124204 TUBE,TILT 7.55
305 1124712 PULLEY,TILT 4.55
306 1132148 KEY,TILT PULLEY .15
307 1175106 SCREW .10 02
308 1133660 SPRING .05
309 1124224 ANCHOR .03
310 38261 SCREW .05
311 1164151 *1*LEVER,DETENT 1.45
312 1133658 SPRING .05
313 1124234 STUD .15
314 1124832 STUD,T.DETENT .40
315 1090268 NUT .02
316 1147655 SCREW .10
317 1123785 NUT .05
320 1175197 STUD .30
321 1164095 WASHER,FELT .02
322 1174427 PULLEY,TILT- 1.80
GEARLESS TILT
323 1091388 WASHER .02
324 1128451 STUD,TILT LINK .10
325 251989 RETAINER .04 11
326 1128459 SPRING .10
327 1141625 BRACKET, D.I. .25
FOR PRE D.I. BREAK OFF
SPRING MOUNT
329 38565 SCREW .03
334 1266687 TILT RING ASM 23.00
B/M GEAR
335 1287435 TILT RING ASM 20.75
SPRING BIASED
336 1280498 TILT PULLEY B/M 2.15
GEARLESS TILT
400 SOCKET,UPPER BALL
D.I. OBS. ORDER R335

400 1133529 SOCKET,UPPER 2.95
BALL-USED WITH SMALL BORE
TILT RING REF 299 & 300
BELOW
7X1-4111107
7X3-4733871
7X5-4403402
400 1205565 BALL SOCKET USE 2.75
WITH SPG BIAS TILT
401 1123822 SHIM,T.RING A .05 08
401 1123823 SHIM,T.RING B .05 08
401 1123824 SHIM,T.RING C .05 08
401 1123825 SHIM,T.RING D .05 08
401 1128281 SHIM,T.RING E .05 08
402 1124188 SPACER .25
403 1205589 SCREW .05
404 1205567 SPRING ROT DET .03
405 1164285 *1*LEVER,DETENT 2.25
406 1124831 GUIDE,DETENT .05
GEAR TILT
406 1206789 GUIDE,DETENT L2 .10
407 45611 WASHER .10
408 1206790 SCREW,SHOULDERED .07
409 1141371 WASHER .02
410 1141182 NUT .20 07
411 1134785 GUIDE .40
412 45611 WASHER .10
413 1124835 SCREW,DETENT .10
GUIDE-USED WITH OLD STYLE
TILT RING ONLY
414 1124220 BALL JOINT 1.35
415 1164550 SOCKET,LOW BALL 1.15
415 1124197 SOCKET,ASM LOW 1.85
BALL PRIOR TO GEARLESS TLT

LOWER BALL SOCKET SHIMS

416 1141176 SHIM A .06
416 1164335 SHIM B .02
416 1127771 SHIM C .10
416 1127772 SHIM D .20
416 1127773 SHIM E .10
416 1127774 SHIM F .10
416 1164563 SHIM G .15
417 1124219 GUIDE,TAPE 1.05
418 38250 SCREW .05
420 1124196 PULLEY,ROTATE 1.85
421 1164552 SCREW .10
422 1124745 KEY .30
423 1141238 CLIP .10
424 1132244 SPRING,ROTATE 1.60
425 1164548 PLATE,ROTATE .05
SPRING
425 1124217 PLATE,ROTATE .05
SPRING-BELOW
7X1-4125290
7X3-4750517
7X5-4412861
426 1124218 RETAINER .04

```
425 1141526 ARM, BETWEEN          1.65
      7X3-4749542-4861170
425 1141527 ARM, BETWEEN          1.65
      7X5-4413594-4511060
427 1138111 ECCENTRIC,7X3-5        .10
428 1175101 SCREW ECCENTRIC        .05 01
      REF 427,428 BELOW 7X3-
      4708400 7X5-4382500
500 1132003 BRACKET ASM            .35
501 1127733 SCREW                  .05 01
502 1128336 SHOE,CR                .05
502 1124478 SHOE,BELOW             .10
      7X1-4090000
      7X3-4713800
      7X5-4386800
503   43373 SPRING                 .05
504 1128325 SPRING ARM             .05
      BELOW 7X1-4090000,7X3-
      4713800,7X5-4386800
505 1159743 *7* SPRING             .10
506 1141173 *7* STUD               .05
507 1141290 *7* CLIP               .05
508 1175677 *7* ARM                .55
511 1164940 SCREW                  .02
512 1164795 INSERT                 .05
550 1128167 BRACKET 7X3-5          .20
551 1164576 SCREW 7X3,7X5          .01
552 1123627 STUD,BELOW 7X3-        .20
      4714830,7X5-4390106 WITH
      FORMER LEVEL MARGIN RACK
553  264641 RETAINER               .04 03
554   37913 NUT                    .03 07
555 1174106 BELLCRANK              .05
      (PINLESS) L-3
555 1128397 BELLCRANK  L2          .05
555 1123626 BELLCRANK BELOW        .10
      7X1-4119280,7X3-4740820
      7X5-4407718
555 1204563 BELLCRANK,SE 11        .10
556 1070020 CLEVIS                 .15 06
557 1164805 LINK 7X1               .15
557 1164813 LINK 7X3&7X5           .15
557 1124600 LINK PRIOR DI          .10
557 1204567 LINK,DUAL PITCH        .15
558 1123631 KEEPER                 .10
559 1123625 STUD                   .20
560 1074242 SPRING KEEPER          .03 12
561   38235 SCREW,7X1              .05 02
561 1128113 SCREW 7X3&7X5          .10
562 1127737 LOCK                   .10
563 1124610 STUD                   .85
564 1128169 *2*SPACER              .15
564 1124609 *4*SPACER              .55
565 1164696 LATCH, BETWEEN         .35
      7X1-4154937-CURRENT
565 1124608 LATCH,BELOW           1.40
      7X1-4012015
566   38214 NUT                    .03
567 1138110 LINK                   .10
563 1124766 *4*STUD                .80
569 1124767 *4*BUSHING             .25
570  257186 *4*NUT                 .03
571 1141461 *2*STUD                .20
572 1141473 *2*NUT                 .20
573 1164693 STUD, 7X1              .10
574 1164694 SLEEVE, 7X1            .10
575 1164190 KEEPER                 .30
576 1105825 RETAINER               .02
577 1164188 STUD                   .10
579 1271992 B/M CR-TAB INT.        .55
580 1128166 LATCH,BETWEEN          .10
      7X1-4012015-4110542
      AND BELOW
      7X3-4749542
      7X5-4413594
581 1141523 LATCH,BETWEEN          .55
      7X1-4110542-4154937
      7X3-4749542-4784729
      7X5-4413594-4445130
582 1164696 LATCH,BETWEEN          .35
      7X1-4154937-CURRENT
      7X3-4784229-4861170
      7X5-4445130-4511060
600 1164924 ASSEMBLY LATCH         .55
601 1164555 SCREW                  .10
602   37913 NUT                    .03 07
603 1164920 LEVER                  .40
604 1175102 SCREW,CURRENT          .05
604 1174185 SCREW,BELOW 7X3        .05
      5294670,7X5-5646400
605 1164923  SHAFT                 .55
605 1147157 *5*PIN                 .35
606 1164921 LEVER                  .20
607 1147480 SCREW                  .04
607 1206884 SCREW                  .05
608 1134629 NUT                    .02
609 1175211 WASHER                 .01
610 1164935 SHAFT, 7X3             .60
610 1164927 SHAFT,7X5              .60
611 1164926 LATCH,BETWEEN          .35
      7X3-4861170-5294670
      7X5-4511060-5646400
611 1147153 LATCH,CURRENT          .35
      DUAL PITCH & 7X3,7X5
612 1141525 ARM, 7X1 ABOVE        1.65
      4110542
612 1164937 ARM 7X3 ABOVE          .40
      4861170
612 1164930 ARM 7X5 ABOVE          .40
      4511060
613 1073418 RETAINER               .01
614 1164555 SCREW                  .10
616 1159132 SPRING                 .05
617 1205565 SHAFT,XX3              .35
617 1205566 SHAFT,XX5              .35
618 1124471 LATCH ASSM.
619 1175211 SPACER,D. PITCH        .01
620 1164933 LEVER, 7X3             .45
620 1164934 LEVER, 7X5             .55
625 1147407 *6*LINK                .35
626 1147401 *6*CLIP                .04
627 1147402 *6*GUIDE               .04
630 1138384 RETAINER               .02
631 1091220 WASHER                 .02
632 1147155 *5*CLIP                .02

    *1* ALSO ORDER REF 409 L-2
      BELOW  7X3-4736480
             7X5-4405088

    *2* BETWEEN
      7X1 4126547-4154937
      7X3 4749542-4784220
      7X5 4413594-4445130

    *3* BELOW
       7X3-4736480
       7X5-4405088

    *4* BELOW 7X1-4012015

    *5ABOVE
      7X3-5294670
      7X5-5646400

    *6* LEVEL 1 PRINT INTERLOCK
      PARTS ARE NOT AVAILABLE.
      REPLACE ALL THREE LEVEL 1
      PARTS WITH LEVEL 2 PARTS.

    *7* REPLACE REF 505,506,507&
      508 BELOW:
      7X1-4126547
      7X3-4749542
      7X5-4413545
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04 - COVERS & MOUNTING 7XX

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  2 1138464 *2* CLIP-USED          .02
      WITH ONE L-1 ONE PIECE
      HINGE
  3 1231176 LOGO,REAR ONLY         .10
      FOR DOUBLE INSULATED ABOVE
      7X1 9436736
      7X3 9112401
      7X5 9307444
      FOR NON-DOUBLE INSUL
      USE REF-53
  4 1166191 BRACKET, L-2           .15
  4 1124336 BRACKET, L-1           .05
  5 1174105 SCREW,SELF-TAP         .03
  5 1164580 SCREW,POLY COVR        .02
  6 1175528 SCREW,SELF-TAP         .05
  6 1206476 SCREW,POLY COVR        .05
  7  478394 SCREW                  .03 15
  8   55726 SCREW                  .03
  9 1133634 *1*WASHER              .04
 11 1124330 *1*LATCH               .25
 12 1090394 *1*WASHER              .02
 13   55726 *1*SCREW               .03
 14  257187 NUT                    .03 13
 15 1124322 *1*CATCH               .10
 16   55726 *1*SCREW               .03
 17 1124323 *1*CATCH               .05
 18 1132171 *1*SCREW               .10
 20  341216 *1*SCREW, REAR         .03
 20 1134854 *1*SCREW, FRONT        .10
 21 1203835 WARNING LABEL          .05
 23 1132030 *1*SPACER              .10
 24   38051 *1*NUT                 .03
 25 1134801 INSERT                 .02
 26 1134830 CLIP                   .05
 27   56722 WASHER                 .01 08
 28 1124332 *2*BRACKET ASM         .25
 29   38051 *2*NUT                 .03
 30 1124335 *2*BRACKET             .20
 31 1164666 GUIDE, ASM.            .40
 32 1164101 HINGE,TOP, LH          .55
 32 1164102 HINGE,TOP, RH          .55
 32 1141321 *2*HINGE 7X1          1.30
 32 1128339 *2*HINGE 7X3          1.55
 32 1141322 *2*HINGE 7X5          1.70
 33 1124324 BRACKET,ON             .15
      MACHINES BELOW 7X1 4003080
      ALSO REPLACE REF NO. 26
 35 1141635 CLIP,DI                .10
 35 1141052 CLIP,PRE-DI            .15
 36 1141642 SHIELD,LH7X1 DI        .55
 36 1141645 SHIELD,LH 7X3-         .70
      7X5 DI
 36 1138380 SHIELD,LH PRIOR        .70
      TO DI
 36 1132126 SHIELD,LH SCREW       3.75
      MOUNTED
 37 1141897 CLIP,DI                .04
 37 1138383 CLIP,PRE-DI            .10
 38 1164580 SCREW                  .02 12
 39 1141643 SHIELD,RH 7X1DI        .40
 39 1141644 SHIELD,RH,7X3DI        .55
 39 1141645 SHIELD,RH,7X5DI        .55
 39 1138381 SHIELD,RH,7X1          .75
      PRE-DI
 39 1138012 SHIELD,RH,7X3          .75
      PRE-DI
 39 1138382 SHIELD,RH,7X5          .75
      PRE-DI
 39 1132127 SHIELD,RH,7X1         3.65
      SCREW MOUNTED
 39 1128026 SHIELD,RH,7X5         4.05
      SCREW MOUNTED
      ALSO ORDER REF 21
      WHEN REPLACING
      REF 39
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7X3-10P

304	1275462	PEARL WHITE	54.15
304	1287541	WILLOW GREEN	54.15
304	1275466	EMERALD GREEN	54.15
304	1275468	RAVEN BLACK	54.15
304	1287542	CLASSIC BLUE	54.15
304	1275472	SANDSTONE BEIGE	54.15
304	1275474	TOPAZ BRONZE	54.15
304	1275478	GARNET ROSE	54.15

7X3-12P

304	1275463	PEARL WHITE	54.15
304	1287543	WILLOW GREEN	54.15
304	1275467	EMERALD GREEN	54.15
304	1275469	RAVEN BLACK	54.15
304	1287544	CLASSIC BLUE	54.15
304	1275473	SANDSTONE BEIGE	54.15
304	1275475	TOPAZ BRONZE	54.15
304	1275479	GARNET ROSE	54.15
304	1275450	GRAYSTONE	49.20

7X5-10P

304	1275482	PEARL WHITE	58.90
304	1287545	WILLOW GREEN	58.90
304	1275486	EMERALD GREEN	58.90
304	1275488	RAVEN BLACK	58.90
304	1287546	CLASSIC BLUE	58.90
304	1275492	SANDSTONE BEIGE	58.90
304	1275494	TOPAZ BRONZE	58.90
304	1275498	GARNET ROSE	58.90

7X5-12P

304	1275483	PEARL WHITE	58.90
304	1287547	WILLOW GREEN	58.90
304	1275487	EMERALD GREEN	58.90
304	1275489	RAVEN BLACK	58.90
304	1287548	CLASSIC BLUE	58.90
304	1275493	SANDSTONE BEIGE	58.90
304	1275495	TOPAZ BRONZE	58.90
304	1275499	GARNET ROSE	58.90

304 DISCONTINUED COLORS

7X1-10P

304	1275444	SAPPHIRE BLUE	49.20
304	1275456	OPAL GRAY	49.20
304	1275460	ONYX BLUE	49.20

7X1-12P

304	1275445	SAPPHIRE BLUE	49.20
304	1275451	GRAYSTONE	49.20
304	1275457	OPAL GRAY	49.20
304	1275461	ONYX BLUE	49.20

7X3-10P

304	1275464	SAPPHIRE BLUE	54.15
304	1275470	GRAYSTONE	54.15
304	1275476	OPAL GRAY	54.15
304	1275480	ONYX BLUE	54.15

7X3-12P

304	1275465	SAPPHIRE BLUE	54.15
304	1275471	GRAYSTONE	54.15
304	1275477	OPAL GRAY	54.15
304	1275481	ONYX BLUE	54.15

7X5-10P

304	1275484	SAPPHIRE BLUE	58.90
304	1275490	GRAYSTONE	58.90
304	1275496	OPAL GRAY	58.90
304	1275500	ONYX BLUE	58.90

7X5-12P

304	1275485	SAPPHIRE BLUE	58.90
304	1275491	GRAYSTONE	58.90
304	1275497	OPAL GRAY	58.90
304	1275501	ONYX BLUE	58.90

POLYESTER COVERS *7*

7X1-10P

304	1287827	PEARL WHITE	49.20
304	1287828	SAPPHIRE BLUE	49.20
304	1287829	EMERALD GREEN	49.20
304	1287830	RAVEN BLACK	49.20
304	1287831	GRAYSTONE	49.20
304	1287832	SANDSTONE BEIGE	49.20
304	1287833	TOPAZ BRONZE	49.20
304	1287834	OPAL GRAY	49.20
304	1287835	GARNET ROSE	49.20
304	1287836	ONYX BLUE	49.20
304	1287837	WILLOW GREEN	49.20
304	1287838	CLASSIC BLUE	49.20

7X1-12P

304	1287839	PEARL WHITE	49.20
304	1287840	SAPPHIRE BLUE	49.20
304	1287841	EMERALD GREEN	49.20
304	1287842	RAVEN BLACK	49.20
304	1287843	GRAYSTONE	49.20
304	1287844	SANDSTONE BEIGE	49.20
304	1287845	TOPAZ BRONZE	49.20
304	1287846	OPAL GRAY	49.20
304	1287847	GARNET ROSE	49.20
304	1287848	ONYX BLUE	49.20
304	1287849	WILLOW GREEN	49.20
304	1287850	CLASSIC BLUE	49.20

POLYESTER COVERS
POLYESTER COVERS

1 USED WITH L-1 COVERS
BELOW 7X1 4107900
7X3 4716600
7X5 4403028

2 BELOW
7X1-4161710
7X3-4788645
7X5-4444350

3 REF 251,257 & 266 MUST ALL BE REPLACED TOGETHER BELOW
7X1-4229500
7X3-4879800
7X5-4530500

4 ALL COVERS ARE SNAP OFF. FOR EARLY LEVEL MACHINES ORDER REF 100

5 LARGE SHOCKMOUNT TO BE USED TO REPLACE VERY LOOSE FITTING SHOCK MOUNTS

6 THESE PARTS ARE ONLY FOR USE WHERE SNAP-OFF COVERS HAVE BEEN INSTALLED ON PRE SNAP-OFF MACHINES

7 THESE COVERS USE LATE LEVEL MARGIN SLIDER ASM AND CARR POINT BRKT MECH 709 REF 001 & 125

05 - COVERS & MOUNTING 8XX

1	1204607	LOGO	.25
2	1205295	LATCH, TOP COV	.05
3	731626	SCREW	.02
4	1166191	*1* BRACKET	.15
5	1138974	SCREW	.03
6	1451810	*1* HINGE RH	.65
7	1128231	SPRING	.02
8	1204518	BRACKET,PA TAB	.65
9	338169	WASHER	.01
10	1142214	SCREW	.03
11	1147178	PAD, SHOCK MT	.75
12	1175530	STUD	.10
13	1091743	NUT	.03
14	1175529	SCREW	.05
15	1204391	GLIDE, COVER	.07
16	1206509	LEVER, LATCH	.30
17	1073418	CLIP	.01
18	1164275	BRACKET, RH	.10
19	1164276	SCREW	.04
20	1175525	SCREW	.05
21	1164261	PLATE, LATCH	.05

VENT GRILL

22	1205579	ACCENT GRAY	.60
22	1205580	CHARCOAL GRAY	.60
22	1204511	NAVY	.60
23	1164262	FOOT, RIGHT FR	.60
24	1204523	BRACKET, RT RR	.60
25	1164576	SCREW	.01
26	1204527	GUIDE	.65
27	1141372	SCREW	.04
28	1164976	SCREW	.03
29	1154429	FOOT	.10
30	1154940	SCREW	.02
31	1204385	BRACKET, RT FR	.40
32	1204392	GUIDE	.10
33	1164265	SCREW	.05
34	117281	NUT	.15
35	1287004	ADAPTOR, COV	.35
36	1287014	SPACER	.40
37	1287007	BOLT, 5/8 IN	.08
37	1287008	BOLT, 3/4 IN	.08
37	1287009	BOLT, 1 IN	.08
37	1287010	BOLT, 1 1/4 IN	.08
37	1287011	BOLT, 1 1/2 IN	.08
37	1287012	BOLT, 1 3/4 IN	.08
37	1287013	BOLT, 2 IN	.08
38	1204396	BRACKET, LF FR	.40
39	1204393	LEVER, LATCH	.15
40	1072477	WASHER	.02
41	1204397	GUIDE	.10
42	1164263	FOOT, LF FR	.60
43	1204386	BRACKET, LH	.10
44	1206509	LEVER, LATCH	.30
45	1204528	GUIDE	.65
46	1204525	BRACKET, LF RR	.60
47	1204520	BRACKET, PA TAB	.65

MARGIN SCALES

48	1204576	8X3 DUAL PITCH	.75
48	1204577	8X5 DUAL PITCH	1.00
48	1204676	8X3 10 PITCH	1.25
48	1204678	8X5 10 PITCH	1.50
48	1204682	8X3 12 PITCH	1.25
48	1204684	8X5 12 PITCH	1.50
49	1451811	*1* HINGE LH	.65
50	1164577	SCREW	.01
51	1141637	CLIP, SHIELD LH	.10
52	1164580	SCREW	.02
53	1141897	CLIP, SHIELDS	.04
54	1141645	SHIELD, LH	.70
55	1141644	SHIELD, RH 8X3	.55
55	1141645	SHIELD, RH 8X5	.55
		ALSO ORDER REF 21 , MECH 04 WHEN REF 55 IS REPLACED	
56	1204578	TABLE, PAP 8X3	3.00
56	1148015	TABLE, PAP 8X5	2.75
57	1134801	BUTTON	.02
58	1204390	GUIDE	.70
59	1204578	TRIM, 8X3	.65
59	1204579	TRIM, 8X5	.70

40 55726 SCREW .03
41 1145537 CLIP-DUST SHLD .55
MOUNTS UNDER RH OP SHAFT
SUPPORT SCREW.
7X5 ONLY.FOR 7X1 AND 7X3
ORDER SHIFT BEARING PLATE.
42 1164577 SCREW,BEARING .01 14
7X5
42 322551 SCREW,BEARING .03
7X5-USED WITH INSIDE-
MOUNTED CLIP
43 1141837 CLIP,DI 7X3&7X5 .10
43 1141050 CLIP 7X3 & 7X5 .90
PRE DI
44 1090970 WASHER .02
45 257187 NUT .03 13
46 117281 LOCKNUT .15
47 1287004 COVER ADAPTOR .35
48 1287007 BOLT 5/8 IN .08
48 1287008 BOLT 3/4 IN .08
48 1287009 BOLT 1 IN .08
48 1287010 BOLT 1 1/4 IN .08
48 1287011 BOLT 1 1/2 IN .08
48 1287012 BOLT 1 3/4 IN .08
48 1287013 BOLT 2 IN .08
49 1138386 CLIP,HIST CARD .10
53 1133556 NAME PLATE .25

MARGIN SCALES-ALUM.
USED WITH REF 83 & 84

54 1141572 7X1 10P 1.00
54 1141573 7X1 12P 1.00
54 1141574 7X3 10P 1.25
54 1141575 7X3 12P 1.25
54 1141576 7X5 10P 1.50
54 1141577 7X5 12P 1.50
54 1280658 7X1 9P 4.10

MARGIN SCALES
USED WITH REF 11

54 1124327 7X1 10P 1.75
54 1124347 7X1 12P 1.75
54 1138016 7X3 10P 2.05
54 1138018 7X3 12P 2.05
54 1128160 7X5 10P 2.30
54 1128182 7X5 12P 2.30

TRIM L-2 BRUSHED ALUMINUM

55 1141579 7X1 .60
55 1141580 7X3 .70
55 1141581 7X5 .80

TRIM L-1 STAINLESS STEEL

55 1124326 7X1 .95
55 1128174 7X5 1.55
55 1138024 7X3 1.25

DUST COVER-RAVEN BLACK

56 1164895 7X1 2.90
56 1164905 7X3 3.00
56 1164885 7X5 3.00

58 1174008 FOOT,SERVICE .10
59 1164976 SCREW,BASE FOOT .03
60 1154429 FOOT,BASE .10
61 1091743 NUT .03
63 1132200 PIN .04
64 1117764 NUT .03
65 1072477 WASHER .02 08
66 1124319 BRACKET,RH REAR .10
67 1138367 SHOCK MOUNT 2.25
68 1124317 BRACKET .10
69 1141138 PLATE .10
70 1141137 NUT .05 AA
71 1124315 BRACKET .10
72 1124321 CLIP .15
73 1164576 SCREW .01
74 1141139 PLATE .10
75 1138025 BRACKET,7X3 .85
75 1128175 BRACKET,7X5 .85
76 1124318 BRACKET,LH REAR .15
77 1090041 NUT .02
78 1124316 BRACKET,7X1 .15
79 1134857 MOUNT 2.40
80 1206871 VENT, BLACK FOR
SNAP OFF COVERS

VENT GRILL, LEVEL 1

80 1138377 ACCENT GRAY .55
80 1138378 BLUE .55
80 1138379 NAVY .55
83 1141520 LATCH .05
84 1174105 SCREW .03
84 1206478 SCREW,POLY COVR .03
85 1128340 PIN .04
86 1128341 RETAINER .10
87 1128342 RETAINER .05
88 1128485 FOOT,DESK MOUNT 2.25

PAPER TABLES

90 1147542 7X1 2.00
90 1147540 7X3 2.50
90 1147538 7X5 3.00
91 1271993 B/M PAPER TABLE .60
INSTALLATION INCLUDES REF
92,93,94, ALSO ORDER REF
90

92 1141924 BRACKET,RH .25
92 1206460 BRACKET,RH POLY .20
COVER
92 1141925 BRACKET,LH .25
92 1206479 BRACKET,LH POLY .20
COVER
93 1117759 SCREW .02 14
93 1142214 SCREW,POLY COVR .03
94 1128231 SPRING .02
95 1272177 B/M- SOUND, 2.00
INSULATION
96 1141918 BRACKET,MTG RH .55
FRONT 7X3 DI
96 1141917 BRACKET,MTG RH .55
FRONT 7X5 DI
100 1287053 B/M COVER 3.70
ADAPTOR 7X1
100 1287054 B/M COVER 3.70
ADAPTOR X3,X5

B/M COLOR CHANGE, INCLUDES
PLATEN KNOBS,MARGIN LEVERS
AND GRILL

101 1274456 ACCENT GRAY 3.25
101 1274459 CHARCOAL GRAY 3.25
101 1274457 BLUE 3.25
101 1274458 NAVY 3.25
203 1164747 BRACKET,7X1-7X5 .10
203 1164280 BRACKET,7X3 .10
206 1164748 BRACKET,7X1-7X5 .10
206 1164279 BRACKET,7X3 .10
209 1164265 SCREW .05
209 1206475 SCREW,POLY COVR .05
209 1164579 *6*SCREW .01
210 1091508 *6*WASHER .01
212 1164278 LEVER,LATCH .35
215 1164277 LEVER,LATCH .35
218 1164276 STUD .04
221 1073416 RETAINER .01 03
227 GUIDE,L-1 NOT
AVAIL-ORDER B/M
REF. 285
227 1147175 CLAMP L-2 .15
230 1147180 BRACKET-IF RE- .40
PLACING ON MACHINES BELOW
7X1-5812382
7X3-5292627
7X5-5645707
ALSO ORDER SHOCK MOUNT
B/M 1268688
233 1164266 BRACKET .40
236 1164576 SCREW .01
239 1164940 SCREW .02
242 1147178 SHOCK MOUNT .75
245 1175530 STUD .10
245 1206477 STUD,POLY COVER .15
248 1164264 SPACER .01

251 1164274 *3*BRACKET, 7X1 .40
251 1164273 *3*BRKT 7X3-7X5 .40
251 1287038 *6*BRACKET,7X1 .40
254 1164269 BRACKET,7X1 .40
254 1164268 BRACKET,7X3-7X5 .40
254 1287039 *6*BRACKET RH .40
7X3-7X5
254 1287040 *6*BRACKET RH .40
7X1
257 1164284 *3*PLATE .10
257 1287041 *6*PLATE .30
260 1164267 PLATE .10
266 1164758 *3*LEVER .10
275 1164263 SHOCK MOUNT .60
275 1287001 *5*SHOCK MOUNT .60
275 1287037 *6*SHOCKMOUNT .95
278 1164262 SHOCK LH CLUTCH .60
281 1164261 LATCH .05
284 1164598 ADAPTER .55
285 1268688 B/M,SHOCK MTS. 1.65

TOP COVER-METAL
ALSO ORDER 4 SCREWS REF 5
AND 84

7X1-10P
301 1275292 PEARL WHITE 8.40
301 1287513 WILLOW GREEN 8.40
301 1275298 EMERALD GREEN 8.40
301 1275301 RAVEN BLACK 8.40
301 1287514 CLASSIC BLUE 8.40
301 1275307 SANDSTONE BEIGE 8.40
301 1275310 TOPAZ BRONZE 8.40
301 1275316 GARNET ROSE 8.40
7X1-12P
301 1275532 PEARL WHITE 8.40
301 1287515 WILLOW GREEN 8.50
301 1275534 EMERALD GREEN 8.40
301 1275535 RAVEN BLACK 8.40
301 1287516 CLASSIC BLUE 8.40
301 1275537 SANDSTONE BEIGE 8.40
301 1275538 TOPAZ BRONZE 8.40
301 1275540 GARNET ROSE 8.40
7X3-10P
301 1275322 PEARL WHITE 8.65
301 1287517 WILLOW GREEN 8.65
301 1275328 EMERALD GREEN 8.65
301 1275331 RAVEN BLACK 8.65
301 1287518 CLASSIC BLUE 8.65
301 1275337 SANDSTONE BEIGE 8.65
301 1275340 TOPAZ BRONZE 8.65
301 1275346 GARNET ROSE 8.65
7X3-12P
301 1275542 PEARL WHITE 8.65
301 1287519 WILLOW GREEN 8.65
301 1275544 EMERALD GREEN 8.65
301 1275545 RAVEN BLACK 8.65
301 1287520 CLASSIC BLUE 8.65
301 1275547 SANDSTONE BEIGE 8.65

301	1275548	TOPAZ BRONZE	8.65
301	1275550	GARNET ROSE	8.65
		7X5-10P	
301	1275352	PEARL WHITE	8.90
301	1287521	WILLOW GREEN	8.90
301	1275358	EMERALD GREEN	8.90
301	1275361	RAVEN BLACK	8.90
301	1287522	CLASSIC BLUE	8.90
301	1275367	SANDSTONE BEIGE	8.90
301	1275370	TOPAZ BRONZE	8.90
301	1275376	GARNET ROSE	8.90
		7X5-12P	
301	1275552	PEARL WHITE	8.90
301	1287523	WILLOW GREEN	8.90
301	1275554	EMERALD GREEN	8.90
301	1275555	RAVEN BLACK	8.90
301	1287524	CLASSIC BLUE	8.90
301	1275557	SANDSTONE BEIGE	8.90
301	1275558	TOPAZ BRONZE	8.90
301	1275560	GARNET ROSE	8.90

DISCONTINUED COLORS

		7X1-10P	
301	1275295	SAPPHIRE BLUE	8.40
301	1275304	GRAYSTONE	8.40
301	1275313	OPAL GRAY	8.40
301	1275319	ONYX BLUE	8.40
		7X1-12P	
301	1275533	SAPPHIRE BLUE	8.40
301	1275536	GRAYSTONE	8.40
301	1275539	OPAL GRAY	8.40
301	1275541	ONYX BLUE	8.40
		7X3-10P	
301	1275325	SAPPHIRE BLUE	8.65
301	1275334	GRAYSTONE	8.65
301	1275343	OPAL GRAY	8.65
301	1275349	ONYX BLUE	8.65
		7X3-12P	
301	1275543	SAPPHIRE BLUE	8.65
301	1275546	GRAYSTONE	8.65
301	1275549	OPAL GRAY	8.65
301	1275551	ONYX BLUE	8.65
		7X5-10P	
301	1275355	SAPPHIRE BLUE	8.90
301	1275364	GRAYSTONE	8.90
301	1275373	OPAL GRAY	8.90
301	1275379	ONYX BLUE	8.90
		7X5-12P	
301	1275553	SAPPHIRE BLUE	8.90
301	1275556	GRAYSTONE	8.90
301	1275559	OPAL GRAY	8.90
301	1275561	ONYX BLUE	8.90

POLYESTER COVERS

		7X1 10P	
301	1287779	PEARL WHITE	8.40
301	1287780	SAPPHIRE BLUE	8.40
301	1287781	EMERALD GREEN	8.40
301	1287782	RAVEN BLACK	8.40
301	1287783	GRAYSTONE	8.40
301	1287784	SANDSTONE BEIGE	8.40
301	1287785	TOPAZ BRONZE	8.40
301	1287786	OPAL GRAY	8.40
301	1287787	GARNET ROSE	8.40
301	1287788	ONYX BLUE	8.40
301	1287789	WILLOW GREEN	8.40
301	1287790	CLASSIC BLUE	8.40
		7X1 12P	
301	1287791	PEARL WHITE	8.40
301	1287792	SAPPHIRE BLUE	8.40
301	1287793	EMERALD GREEN	8.40
301	1287794	RAVEN BLACK	8.40
301	1287795	GRAYSTONE	8.40
301	1287796	SANDSTONE BEIGE	8.40
301	1287797	TOPAZ BRONZE	8.40
301	1287798	OPAL GRAY	8.40
301	1287799	GARNET ROSE	8.40
301	1287800	ONYX BLUE	8.40
301	1287801	WILLOW GREEN	8.40
301	1287802	CLASSIC BLUE	8.40

CENTER SECTION-METAL
ORDER REAR LOGO

		7X1	
302	1275293	*4* PEARL WHITE	23.00
302	1287525	*4* WILLOW GN	23.00
302	1275299	*4* EMERALD GN	23.00
302	1275302	*4* RAVEN BLACK	23.00
302	1287526	*4* CLASSIC BLU	23.00
302	1275308	*4* SAND BEIGE	23.00
302	1275311	*4* TOPAZ BRONZ	23.00
302	1275317	*4* GARNET ROSE	23.00
		7X3	
302	1275323	*4* PEARL WHITE	26.00
302	1287527	*4* WILLOW GN	26.00
302	1275329	*4* EMERALD GN	26.00
302	1275332	*4* RAVEN BLACK	26.00
302	1287528	*4* CLASSIC BLU	26.00
302	1275338	*4* SAND BEIGE	26.00
302	1275341	*4* TOPAZ BRONZ	26.00
302	1275347	*4* GARNET ROSE	26.00
		7X5	
302	1275353	*4* PEARL WHITE	29.00
302	1287529	*4* WILLOW GN	29.00
302	1275359	*4* EMERALD GN	29.00
302	1275362	*4* RAVEN BLACK	29.00
302	1287530	*4* CLASSIC BLU	29.00
302	1275368	*4* SAND BEIGE	29.00
302	1275371	*4* TOPAZ BRONZ	29.00
302	1275377	*4* GARNET ROSE	29.00

DISCONTINUED COLORS

		7X1	
302	1275296	SAPPHIRE BLUE	23.00
302	1275305	GRAYSTONE	23.00
302	1275314	OPAL GRAY	23.00
302	1275320	ONYX BLUE	23.00
		7X3	
302	1275326	SAPPHIRE BLUE	26.00
302	1275335	GRAYSTONE	26.00
302	1275344	OPAL GRAY	26.00
302	1275350	ONYX BLUE	26.00
		7X5	
302	1275356	SAPPHIRE BLUE	29.00
302	1275365	GRAYSTONE	29.00
302	1275374	OPAL GRAY	29.00
302	1275380	ONYX BLUE	29.00

POLYESTER COVER

		7X1	
302	1287803	PEARL WHITE	23.00
302	1287804	SAPPHIRE BLUE	23.00
302	1287805	EMERALD GREEN	23.00
302	1287806	RAVEN BLACK	23.00
302	1287807	GRAYSTONE	23.00
302	1287808	SANDSTONE BEIGE	23.00
302	1287809	TOPAZ BRONZE	23.00
302	1287810	OPAL GRAY	23.00
302	1287811	GARNET ROSE	23.00
302	1287812	ONYX BLUE	23.00
302	1287813	WILLOW GREEN	23.00
302	1287814	CLASSIC BLUE	23.00

BOTTOM COVER-METAL

		7X1	
303	1275294	PEARL WHITE	17.80
303	1287531	WILLOW GREEN	17.80
303	1275300	EMERALD GREEN	17.80
303	1275303	RAVEN BLACK	17.80
303	1287532	CLASSIC BLUE	17.80
303	1275306	SANDSTONE BEIGE	17.80
303	1275312	TOPAZ BRONZE	17.80
303	1275318	GARNET ROSE	17.80
		7X3	
303	1275324	PEARL WHITE	19.50
303	1287533	WILLOW GREEN	19.50
303	1275330	EMERALD GREEN	19.50
303	1275333	RAVEN BLACK	19.50
303	1287534	CLASSIC BLUE	19.50
303	1275339	SANDSTONE BEIGE	19.50
303	1275342	TOPAZ BRONZE	19.50
303	1275348	GARNET ROSE	19.50
		7X5	
303	1275354	PEARL WHITE	21.00
303	1287535	WILLOW GREEN	21.00
303	1275360	EMERALD GREEN	21.00
303	1275363	RAVEN BLACK	21.00
303	1287536	CLASSIC BLUE	21.00
303	1275369	SANDSTONE BEIGE	21.00
303	1275372	TOPAZ BRONZE	21.00
303	1275378	GARNET ROSE	21.00

DISCONTINUED COLORS

		7X1	
303	1275297	SAPPHIRE BLUE	17.80
303	1275306	GRAYSTONE	17.80
303	1275315	OPAL GRAY	17.80
303	1275321	ONYX BLUE	17.80
		7X3	
303	1275327	SAPPHIRE BLUE	19.50
303	1275336	GRAYSTONE	19.50
303	1275345	OPAL GRAY	19.50
303	1275351	ONYX BLUE	19.50
		7X5	
303	1275357	SAPPHIRE BLUE	21.00
303	1275366	GRAYSTONE	21.00
303	1275375	OPAL GRAY	21.00
303	1275381	ONYX BLUE	21.00

303		POLYESTER COVER	
		7X1	
303	1287815	PEARL WHITE	17.80
303	1287816	WILLOW GREEN	17.80
303	1287817	EMERALD GREEN	17.80
303	1287818	RAVEN BLACK	17.80
303	1287819	GRAYSTONE	17.80
303	1287820	SANDSTONE BEIGE	17.80
303	1287821	TOPAZ BRONZE	17.80
303	1287822	OPAL GRAY	17.80
303	1287823	GARNET ROSE	17.80
303	1287824	ONYX BLUE	17.80
303	1287825	WILLOW GREEN	17.80
303	1287826	CLASSIC BLUE	17.80
304			

4 SNAP OFF COVER B/M-METAL
POLYESTER PAINT
ORDER REAR LOGO

7X1-10P & 12P
304 REFER TO POLYESTER B/M

8X3 10 PITCH

107	1287212	PEARL WHITE	64.75
107	1287575	WILLOW GREEN	64.75
107	1287214	EMERALD GREEN	64.75
107	1287215	RAVEN BLACK	64.75
107	1287576	CLASSIC BLUE	64.75
107	1287217	SANDSTONE BEIGE	64.75
107	1287218	TOPAZ BRONZE	64.75
107	1287220	GARNET ROSE	64.75

8X3 12 PITCH

107	1287222	PEARL WHITE	64.75
107	1287577	WILLOW GREEN	64.75
107	1287224	EMERALD GREEN	64.75
107	1287225	RAVEN BLACK	64.75
107	1287578	CLASSIC BLUE	64.75
107	1287227	SANDSTONE BEIGE	64.75
107	1287228	TOPAZ BRONZE	64.75
107	1287230	GARNET ROSE	64.75

8X5 DUAL PITCH

107	1287232	PEARL WHITE	68.75
107	1287579	WILLOW GREEN	68.75
107	1287234	EMERALD GREEN	68.75
107	1287235	RAVEN BLACK	68.75
107	1287580	CLASSIC BLUE	68.75
107	1287237	SANDSTONE BEIGE	68.75
107	1287238	TOPAZ BRONZE	68.75
107	1287240	GARNET ROSE	68.75

8X5 10 PITCH

107	1287242	PEARL WHITE	68.75
107	1287581	WILLOW GREEN	68.75
107	1287244	EMERALD GREEN	68.75
107	1287245	RAVEN BLACK	68.75
107	1287582	CLASSIC BLUE	68.75
107	1287247	SANDSTONE BEIGE	68.75
107	1287248	TOPAZ BRONZE	68.75
107	1287250	GARNET ROSE	68.75

8X5 12 PITCH

107	1287252	PEARL WHITE	68.75
107	1287583	WILLOW GREEN	68.75
107	1287254	EMERALD GREEN	68.75
107	1287255	RAVEN BLACK	68.75
107	1287584	CLASSIC BLUE	68.75
107	1287257	SANDSTONE BEIGE	68.75
107	1287258	TOPAZ BRONZE	68.75
107	1287260	GARNET ROSE	68.75

DISCONTINUED COLORS

8X3 DUAL PITCH

107	1287203	SAPPHIRE BLUE	64.75
107	1287206	GRAYSTONE	64.75
107	1287209	OPAL GRAY	64.75
107	1287211	ONYX BLUE	64.75

8X3 10 PITCH

107	1287213	SAPPHIRE BLUE	64.75
107	1287216	GRAYSTONE	64.75
107	1287219	OPAL GRAY	64.75
107	1287221	ONYX BLUE	64.75

8X3 12 PITCH

107	1287223	SAPPHIRE BLUE	64.75
107	1287226	GRAYSTONE	64.75
107	1287229	OPAL GRAY	64.75
107	1287231	ONYX BLUE	64.75

8X5 DUAL PITCH

107	1287233	SAPPHIRE BLUE	68.75
107	1287236	GRAYSTONE	68.75
107	1287239	OPAL GRAY	68.75
107	1287241	ONYX BLUE	68.75

8X5 10 PITCH

107	1287243	SAPPHIRE BLUE	68.75
107	1287246	GRAYSTONE	68.75
107	1287249	OPAL GRAY	68.75
107	1287251	ONYX BLUE	68.75

8X5 12 PITCH

107	1287253	SAPPHIRE BLUE	68.75
107	1287256	GRAYSTONE	68.75
107	1287259	OPAL GRAY	68.75
107	1287261	ONYX BLUE	68.75

126	1205522	LOGO,REAR ONLY FOR DOUBLE INSULATED SE II	.10
126	1204607	LOGO,REAR 3WIRE	.25
127	1172184	SPACER	.15

1 ORDER REF 4,6&49 BELOW
8X3 1276632
8X5 2380505

06 - ESCAPEMENT

3	1127727	CLEVIS (SILVER)	.15
4	1110525	CLEVIS BLACK	.15
5	1174245	FOLLOWER,CAM	.15
6	1175107	SCREW	.05 01
7	1164724	CAM,ESCP	.90
7	1124538	CAM,ESCP-BELOW 7X1-4064000 7X5-4370500	.90
8	1090404	SPRING	.03
9	1092125	RETAINER	.05 03
10	1123831	LINK,ESCP	.10
11	1147447	NUT	.05
13	1206494	SCREW-BACKUP LH	.20
14	1164555	*5*SCREW	.10
15	123491	SPRING, 7X1	.30
15	1134884	SPRING,7X3-7X5	.05
15	1141062	*4*SPRING 7X1	.04
15	1147443	*5*SPRING	.03
16	1133511	TRIGGER,ASM X1	.90
16	1138035	TRIGGER,ASM X3	.90
16	1128101	TRIGGER,ASM X5	.90
16	1124469	*4*TRIGGER ASM 7X1	2.80
17	1133669	SPRING	.15
18	1206119	BRACKET,7X3 L-2	.35
18	1128365	BRACKET,7X3 L-1	.25
18	1206121	BRACKET,7X5 L-2	.35
18	1128366	BRACKET,7X5 L-1	.30
18	1206119	BRKT 853 & 893	.35
18	1206121	BRKT 855 & 895	.35
19	1128226	STUD,ECC.	.15
20	37913	NUT	.03 07
22	1141528	SCREW	.04
23	1141532	ESCAP. BRACKET SINGLE PITCH	1.15
23	1204020	*6* BRACKET,ESC SELECTIVE RIBN.	1.15
24	1128201	PAWL,ESCP	.65
25	1123827	SPRING	.03 04
26	1147403	STUD,PAWL MTG WITHOUT CENTER T.BAR BACKUP SUPPORT	.25
26	1205768	STUD, PAWL L-2 WITH CENTER SUPPORT	.15

ESCAPEMENT RACKS

27	1124083	RACK,10P 7X1	3.25
27	1124109	RACK,12P 7X1	3.25
27	1164124	RACK,10P 7X3	3.45
27	1164125	RACK,12P 7X3	3.45
27	1136056	*1*RACK 10P 7X3	3.45
27	1138063	*1*RACK 12P 7X3	3.45
27	1128032	RACK,10P 7X5	3.65
27	1128037	RACK,12P 7X5	3.65
27	1135953	RACK, 9P 7X1	11.50
28	1124084	SCREW,RACK	.04

TORQUE BARS

29	1147387	7X1 CURRENT	5.70
29	1132282	7X1-BETWEEN 4012015-4057225	8.65
29	1132276	7X1 BELOW 4012015	8.65
29	1147386	7X3-8X3 CURRENT	7.25
29	1147385	7X5-8X5 CURRENT	6.90
29	1128107	7X5 BELOW 4367458	10.35
30	1134948	SPRING	.03
30	123491	*4*SPRING 7X1	.30
32	1127733	*2*SCREW,STOP	.05
33	1174444	RETAINER,CLIP	.02
33	219633	RETAINER,BELOW 7X1-4057225	.04 03
34	1127733	SCREW,SHOULDER	.05 01
35	257187	NUT	.03 13
36	1187441	STOP, X3-X5	.20
37	1128113	SCREW,LONG X3,5	.10
39	1175198	STOP,TORQUE BAR	.05
40	1175199	STUD	.03
41	1127745	SCREW	.02
42	1141073	SPRING,7X3-7X5	.05
42	123491	SPRING-7X1	.30
44	1127733	SCREW	.05
45	38051	NUT	.03
47	1141072	SCREW,7X3-7X5	.10 01
48	37913	NUT	.03 07
50	1164767	PLATE,T.B.MTG	.45
51	56722	WASHER,7X3 ONLY	.01 08
52	32255C	SCREW,7X3-ONLY	.03
53	801451	SCREW	.05
54	1132212	PIN	.01
55	1141072	SCREW	.10 01
56	1264270	RING,GRIP	.07
57	1147277	TRIGGER XX3&XX5	.20
57	1147276	TRIGGER 7X1	.20
58	1287434	STUD	.10
59	1205771	STUD,BKUP CTR OP&SP	.10
60	1124616	SPACER,BACKUP	.03
61	120577C	NUT,BACKUP (SP)	.10
61	37913	NUT,BACKUP (OP)	.03 07
71	1124094	SPACER	.10

ESCAPEMENT BRACKETS
SEE NOTE*7*

72	1272945	*3-8* B/M SE L1	6.40
72	1205795	*3* B/M SE. L-2	6.40
72	1287444	*6* B/M SELECT. RIBBON LEVEL-1	5.75
72	1205794	*6* B/M SELECT. RIBBON LEVEL 2	6.40

1 BELOW 7X3 4733563

2 BETWEEN
7X1-4057225-4173820
BELOW
7X3-4800218
7X5-4454733

3 CANNOT BE USED ON MACHINES BELOW
7X1-4009050
7X5-4013500

60	1204574	INSULATION, 8X3	.15
60	1148116	INSULATION, 8X5	.20
61	1205981	FOOT,DESK MTG.	3.00
101	1287057	B/M, INSUL 8X3	2.25
101	1287058	B/M, INSUL 8X5	2.70

DUST COVERS RAVEN BLACK

102	1205106	8X3	3.00
102	1204635	8X5	3.00

TOP COVERS
INCLUDES MARGIN SCALE

8X3 DUAL PITCH

104	1287082	PEARL WHITE	12.00
104	1287549	WILLOW GREEN	12.00
104	1287084	EMERALD GREEN	12.00
104	1287085	RAVEN BLACK	12.00
104	1287550	CLASSIC BLUE	12.00
104	1287087	SANDSTONE BEIGE	12.00
104	1287088	TOPAZ BRONZE	12.00
104	1287090	GARNET ROSE	12.00

8X3 10 PITCH

104	1287092	PEARL WHITE	12.00
104	1287551	WILLOW GREEN	12.00
104	1287094	EMERALD GREEN	12.00
104	1287095	RAVEN BLACK	12.00
104	1287552	CLASSIC BLUE	12.00
104	1287097	SANDSTONE BEIGE	12.00
104	1287098	TOPAZ BRONZE	12.00
104	1287100	GARNET ROSE	12.00

8X3 12 PITCH

104	1287102	PEARL WHITE	12.00
104	1287553	WILLOW GREEN	12.00
104	1287104	EMERALD GREEN	12.00
104	1287105	RAVEN BLACK	12.00
104	1287554	CLASSIC BLUE	12.00
104	1287107	SANDSTONE BEIGE	12.00
104	1287108	TOPAZ BRONZE	12.00
104	1287110	GARNET ROSE	12.00

8X5 DUAL PITCH

104	1287112	PEARL WHITE	13.00
104	1287555	WILLOW GREEN	13.00
104	1287114	EMERALD GREEN	13.00
104	1287115	RAVEN BLACK	13.00
104	1287556	CLASSIC BLUE	13.00
104	1287117	SANDSTONE BEIGE	13.00
104	1287118	TOPAZ BRONZE	13.00
104	1287120	GARNET ROSE	13.00

8X5 10 PITCH

104	1287122	PEARL WHITE	13.00
104	1287557	WILLOW GREEN	13.00
104	1287124	EMERALD GREEN	13.00
104	1287125	RAVEN BLACK	13.00
104	1287558	CLASSIC BLUE	13.00
104	1287127	SANDSTONE BEIGE	13.00
104	1287128	TOPAZ BRONZE	13.00
104	1287130	GARNET ROSE	13.00

8X5 12 PITCH

104	1287132	PEARL WHITE	13.00
104	1287559	WILLOW GREEN	13.00
104	1287134	EMERALD GREEN	13.00
104	1287135	RAVEN BLACK	13.00
104	1287560	CLASSIC BLUE	13.00
104	1287137	SANDSTONE BEIGE	13.00
104	1287138	TOPAZ BRONZE	13.00
104	1287140	GARNET ROSE	13.00

DISCONTINUED COLORS

8X3 DUAL PITCH

104	1287083	SAPPHIRE BLUE	12.00
104	1287086	GRAYSTONE	12.00
104	1287089	OPAL GRAY	12.00
104	1287091	ONYX BLUE	12.00

8X3 10 PITCH

104	1287093	SAPPHIRE BLUE	12.00
104	1287096	GRAYSTONE	12.00
104	1287099	OPAL GRAY	12.00
104	1287101	ONYX BLUE	12.00

8X3 12 PITCH

104	1287103	SAPPHIRE BLUE	12.00
104	1287106	GRAYSTONE	12.00
104	1287109	OPAL GRAY	12.00
104	1287111	ONYX BLUE	12.00

8X5 DUAL PITCH

104	1287113	SAPPHIRE BLUE	13.00
104	1287116	GRAYSTONE	13.00
104	1287119	OPAL GRAY	13.00
104	1287121	ONYX BLUE	13.00

8X5 10 PITCH

104	1287123	SAPPHIRE BLUE	13.00
104	1287126	GRAYSTONE	13.00
104	1287129	OPAL GRAY	13.00
104	1287131	ONYX BLUE	13.00

8X5 12 PITCH

104	1287133	SAPPHIRE BLUE	13.00
104	1287136	GRAYSTONE	13.00
104	1287139	OPAL GRAY	13.00
104	1287141	ONYX BLUE	13.00

CENTER COVERS
INCLUDES MARGIN TRIM
ORDER REF 126

8X3 DUAL PITCH

105	1287142	PEARL WHITE	29.00
105	1287561	WILLOW GREEN	29.00
105	1287144	EMERALD GREEN	29.00
105	1287145	RAVEN BLACK	29.00
105	1287562	CLASSIC BLUE	29.00
105	1287147	SANDSTONE BEIGE	29.00
105	1287148	TOPAZ BRONZE	29.00
105	1287150	GARNET ROSE	29.00

8X3 SINGLE PITCH

105	1287152	PEARL WHITE	29.00
105	1287563	WILLOW GREEN	29.00
105	1287154	EMERALD GREEN	29.00
105	1287155	RAVEN BLACK	29.00
105	1287564	CLASSIC BLUE	29.00
105	1287157	SANDSTONE BEIGE	29.00
105	1287158	TOPAZ BRONZE	29.00
105	1287160	GARNET ROSE	29.00

8X5 DUAL PITCH

105	1287162	PEARL WHITE	32.00
105	1287565	WILLOW GREEN	32.00
105	1287164	EMERALD GREEN	32.00
105	1287165	RAVEN BLACK	32.00
105	1287566	CLASSIC BLUE	32.00
105	1287167	SANDSTONE BEIGE	32.00
105	1287168	TOPAZ BRONZE	32.00
105	1287170	GARNET ROSE	32.00

8X5 SINGLE PITCH

105	1287172	PEARL WHITE	32.00
105	1287567	WILLOW GREEN	32.00
105	1287174	EMERALD GREEN	32.00
105	1287175	RAVEN BLACK	32.00
105	1287568	CLASSIC BLUE	32.00
105	1287177	SANDSTONE BEIGE	32.00
105	1287178	TOPAZ BRONZE	32.00
105	1287180	GARNET ROSE	32.00

DISCONTINUED COLORS

8X3 DUAL PITCH

105	1287143	SAPPHIRE BLUE	29.00
105	1287146	GRAYSTONE	29.00
105	1287149	OPAL GRAY	29.00
105	1287151	ONYX BLUE	29.00

8X3 SINGLE PITCH

105	1287153	SAPPHIRE BLUE	29.00
105	1287156	GRAYSTONE	29.00
105	1287159	OPAL GRAY	29.00
105	1287161	ONYX BLUE	29.00

8X5 DUAL PITCH

105	1287163	SAPPHIRE BLUE	32.00
105	1287166	GRAYSTONE	32.00
105	1287169	OPAL GRAY	32.00
105	1287171	ONYX BLUE	32.00

8X5 SINGLE PITCH

105	1287173	SAPPHIRE BLUE	32.00
105	1287176	GRAYSTONE	32.00
105	1287179	OPAL GRAY	32.00
105	1287181	ONYX BLUE	32.00

BOTTOM COVER

8X3

106	1287182	PEARL WHITE	23.00
106	1287569	WILLOW GREEN	23.00
106	1287184	EMERALD GREEN	23.00
106	1287185	RAVEN BLACK	23.00
106	1287570	CLASSIC BLUE	23.00
106	1287187	SANDSTONE BEIGE	23.00
106	1287188	TOPAZ BRONZE	23.00
106	1287190	GARNET ROSE	23.00

8X5

106	1287192	PEARL WHITE	23.00
106	1287571	WILLOW GREEN	23.00
106	1287194	EMERALD GREEN	23.00
106	1287195	RAVEN BLACK	23.00
106	1287572	CLASSIC BLUE	23.00
106	1287197	SANDSTONE BEIGE	23.00
106	1287198	TOPAZ BRONZE	23.00
106	1287200	GARNET ROSE	23.00

DISCONTINUED COLORS

8X3

106	1287183	SAPPHIRE BLUE	23.00
106	1287186	GRAYSTONE	23.00
106	1287189	OPAL GRAY	23.00
106	1287191	ONYX BLUE	23.00

8X5

106	1287193	SAPPHIRE BLUE	23.00
106	1287196	GRAYSTONE	23.00
106	1287199	OPAL GRAY	23.00
106	1287201	ONYX BLUE	23.00

COMPLETE COVER B/M
INCLUDES MARGIN SCALES
ALSO ORDER REF 126

8X3 DUAL PITCH

107	1287202	PEARL WHITE	64.75
107	1287573	WILLOW GREEN	64.75
107	1287204	EMERALD GREEN	64.75
107	1287205	RAVEN BLACK	64.75
107	1287574	CLASSIC BLUE	64.75
107	1287207	SANDSTONE BEIGE	64.75
107	1287208	TOPAZ BRONZE	64.75
107	1287210	GARNET ROSE	64.75

4 BELOW:
7X1-4012015

5 ABOVE:
7X1-5845764
7X3-537987C
7X5-9210101

6 ORDER L-2 LH LIFT GUIDE (715-2) BELOW
8X3-1C7841C
8X5-2C87850

7 LEVEL-1 BRACKETS USE A LONG PAWL MTG. STUD L-2 BRACKETS HAVE A SHORT PAWL MTG. STUD & REQUIRE REF. 59,60,&61.

8 ORDER PROPER GANG CLEAR BRACKET

07 - DUAL PITCH ESCAPEMENT/HALF BACKSPACE

1 1204235 *3* BRKT,ESCAPE 1.20
SELECTIVE RIBBON
1 1205640 BRACKET ESCAPE 1.10
FABRIC RIBBON
2 1205300 GUIDE, ESC PAWL .50
3 1204370 SPACER, ESC PAW .02
4 1204254 *2*PAWL ESC .25
5 1204371 *2*STUD PAWL MT .65
WITHOUT CENTER SUPPORT
5 1205769 STUD, PAWL L-2 .15
WITH CENTER SUPPORT
6 1204533 SPRING, ESC PAW .10
7 1072780 LINK, LOWER HBS .20
8 1070020 CLEVIS .15
9 1204227 SPRING, ESC RAC .04
10 1204002 RACK, ESC 8X3 2.50
10 1206844 8X3 ESC RAK LV3
10 1204003 RACK, ESC 8X5 2.50
10 1206845 8X5 ESC RAK LV3
USE ABOVE 8X3 1544000
8X5 2859000
11 1204030 RAIL, ESC 8X3 4.00
11 1204031 RAIL, ESC 8X5 4.25
12 1204438 SCREW, ESC RAIL .04
13 236550 SCREW,HALF B/S .03
BELLCRANK MT SCREW-REPLACE WITH 1206494-REF 13 FOR TORQUE BAR BACK-UP
13 1206494 SCREW,BACKUP-LH .20
14 1204223 BRACKET, HBS BC .50
15 1124616 SPACER, BKT .03
16 1092125 CLIP, INT LEVER .05
17 1204229 LEVER, HBS INT .25
18 1204231 LINK, WIRE .10
19 1204230 STUD, INT LEVER .15
20 1204505 PLATE, RACK BRG .25
21 1164576 SCREW, PLATE MT .01
22 1175101 SCREW, GEAR .05
23 1205965 GEAR,ESC RACK .60
IF ESC RACK GEAR IS STEEL, REPLACE WITH REF 65 SECTOR GEAR B/M PN 1287306 INCLUDES REF 31,23&64
24 1204379 SPRING, TOGGLE .03
25 1204496 STUD, HBS LEV .35
26 1204565 LEVER, HBS .25
27 438568 SCREW, STUD MTG .03
28 1204286 LEVER, HBS OP 1.00
29 1142214 SCREW, LEV MTG .03
30 1206885 SPACER, SWITCH PITCH
31 1205578 *1* GEAR,SECTOR .40
IF ESC RACK GEAR(67-23) IS STEEL,REPLACE WITH REF 65 SECTOR GEAR B/M PN 1287306-INCLUDES REF 31,23 AND 64.
32 1204276 *1*LEVER,SP 1.00
33 338165 WASHER,L-1 ONLY .01
34 338238 SCREW,L-1 .03
34 1164577 *1*SCREW,L-2 .01
35 1115633 RETAINER, SP LV .04
36 1014536 LINK, UPPER HBS .10
37 1204258 BELLCRANK, INT .20
38 1261242 SCREW, STOP .10
39 1091743 NUT, STOP SCR .03
40 1204596 LEVER, TRIG 8X3 .90
40 1204609 LEVER, TRIG 8X5 .90
41 1141073 SPRING .05
42 37913 NUT, LOCK .03
43 1164555 SCREW, ADJ .10
44 1147443 SPRING, TRIG .03
45 1204668 BRACKET .25
46 1127733 SCREW .05
47 38051 NUT .03
48 1206842 TORSION SPRING LEV 3 USED ABOVE 8X3 1544000 8X5 2859000
50 1164027 SCREW, ESC BKT .03
51 1141926 SCREW, FABRIC .04
RIBBON
51 1164027 SCREW .03
SELECTIVE RIBBON
55 1204270 RING,GRIP .07
57 1147277 TRIGGER XX3&XX5 .20
58 1287434 STUD .10
59 1205771 STUD,BKUP CTR .10
DP&SP
60 1124616 SPACER,BACKUP .03
61 1205770 NUT,BACKUP (SP) .10
61 37913 NUT,BACKUP (DP) .03
62 1164575 SCREW .01
63 38051 NUT .03
64 1206437 SPACER-USED .07
WHEN CONVERTING FROM METAL TO PLASTIC ESCAPEMENT GEAR
65 1287306 B/M SECTOR GEAR 1.10
CONTAINS REF 23,31&64
REMOVE REF 108 SPACER WHEN INSTALLING REF 65 B/M
70 1141636 CLIP-FOR LONG .05
PAWL MOUNTING STUD
70 1206318 SPACER USE ONLY .06
IN MACHINES WITH LEVEL 2 SHORT PAWL MOUNTING STUD
101 1287056 *3* ESC BKT ASM 8.00
SELECTIVE RIBBON L-1
101 1205791 *3* ESC BKT ASM 8.00
SELECTIVE RIBBON
LEVEL-2 SEE 06 *7*
101 1287442 ESCP. BKT. ASSB 8.00
FABRIC RIBBON L-1
101 1205792 ESK. BKT. ASSB. 8.00
FABRIC RIBBON
LEVEL-2 SEE 06 *7*
102 1174444 RETAINER CLIP .02
USE WITH LEVEL 2 HALF BS
103 1205560 COMP SPRING .05
NOT USED ON LEVEL 3
104 1205562 STOP BRACKET .07
NOT USED ON LEVEL 3
105 1205561 COLLAR .20
106 1205566 HBS CAM .06
107 1205563 CAM LEVER .05
108 1206824 SPACER .40
110 1164575 SCREW .01
111 1164056 SCREW,COLLAR .10
112 1072780 LINK .20
113 1205531 BELCRNK,INTERM .15
114 1205532 BRKT,BELLCRANK .15

1 REPLACE REF 31,32, & 34
BELOW 873 1014678
875 2011987

2 REPLACE BOTH REF 4 & 5
BELOW 873 1020452
875 2018048

3 ORDER L-2 LH LIFT GUIDE (15-2) BELOW
8X3-1C78410
8X5-2C8785C

08 - FRAMES

2 1124506 *1*BEARING 1.05
3 1124296 SCREW LH 7X1 .05
4 56722 WASHER .01 08
5 38051 NUT .03 07
6 1164582 SCREW .02 12
7 SIDE FRAME,NOT AVAILABLE-REPLACE KY80 ASM
8 1141226 GUARD,KLVR .75
8 1134823 *2*GUARD,KLVR .35
9 SIDE FRAME,NOT AVAILABLE-REPLACE KY80 ASM
11 1132185 ECCENTRIC,7X1 .10
12 1132147 WICK .02
13 1147323 SCREW 4-40 SELF TAPPING .04
13 117437C SCREW 6-32 SELF TAPPING .03
13 326264 ROLL PIN .03
14 1135593 SCREW .15
15 1074145 WASHER .01
25 1203582 STUD,REPLACEMENT-TAP HOLE IN KEYBOARD SIDE FRAME USING 8-32 TAP .60
26 1275413 STUD,LOW VELOCITY REPLACEMENT .60
30 1203726 CENTER BEARING 1.25
31 POWER FRAME-
INFORMATION REGARDING THE ORDERING PROCEDURE MAY BE FOUND IN THE BRANCH OFFICE MANUAL, PARTS SECTION-RESTRICTED AVAILABLE PARTS. INCLUDE CARRIAGE WIDTH AND PITCH SPECS WHEN ORDERING.

1 ORDER C.R. CORD DRUM,MECH. 03,REF.363
BELOW
7X1-4158888
7X3-4675555
7X5-4443185

2 BELOW
7X1-4083195
7X3-4704022
7X5-4380816

COMPLETE MARGIN RACK ASMS

150	1164191	7X1 10P ACCENT	6.50
150	1164192	7X1 12P ACCENT	6.50
150	1147119	7X1 10P CHAR	6.50
150	1147122	7X1 12P CHAR	6.50
150	1147118	7X1 10P LT BLUE	6.50
150	1147121	7X1 12P LT BLUE	6.50
150	1147120	7X1 10P NAVY	6.50
150	1147123	7X1 12P NAVY	6.50
150	1164195	7X3 10P ACCENT	7.00
150	1164196	7X3 12P ACCENT	7.00
150	1147131	7X3 10P CHAR	7.00
150	1147134	7X3 12P CHAR	7.00
150	1147130	7X3 10P LT BLUE	7.00
150	1147133	7X3 12P LT BLUE	7.00
150	1147132	7X3 10P NAVY	7.00
150	1147135	7X3 12P NAVY	7.00
150	1164193	7X5 10P ACCENT	7.50
150	1164194	7X5 12P ACCENT	7.50
150	1147125	7X5 10P CHAR	7.50
150	1147128	7X5 12P CHAR	7.50
150	1147124	7X5 10P LT BLUE	7.50
150	1147127	7X5 12P LT BLUE	7.50
150	1147126	7X5 10P NAVY	7.50
150	1147129	7X5 12P NAVY	7.50
150	1287449	8X3 10P SEL II	4.75
150	1287451	8X3 12P SEL II	4.75
150	1287453	8X5 10P SEL II	5.05
150	1287455	8X5 12P SEL II	5.05

1 BELOW 7X1-4012015

2 ORDER REF 133 & 134 WHEN RACK IS INSTALLED BETWEEN:
7X1-4106350-4272500
7X3-4714830-4954782
7X5-4390106-4591612

3 WHEN INSTALLING IN PLACE OF L-1 METAL MARGIN LEVER,REPLACE REF 5,14,106, ALSO

4 ORDER REF 5 & 14 ALSO IF USING ON MACHINES BELOW:
7X1-4103174
7X3-4725655
7X5-4396380

5 REF 118,119,120, & 121 MUST BE REPLACED BELOW S/N
7X1-4136551
7X3-4756627
7X5-4419928

6 ORDER REF 88,91 & 104 WHEN REPLACING EARLY LEVEL PARTS

7 BELOW 7X1 5735252
7X3-4954782
7X5-4591612

8 L-1 MARGIN RACKS N/A ORDER RACK ASM & SPRING REFS 150 & 62 ALSO ON 7X1 ORDER REFS 27 & 70. ON 7X3-X5 USE REF.64&66

10 - DUAL PITCH MARGINS

1	1204330	LEVER, MAR SET	.65
2	1141062	SPRING	.04
3	1204335	SLIDER, MARGIN	.20
4	1204313	PIN, LEVER MTG	.02
5	1204333	STOP, MAR RH	.75
6	219633	CLIP, BC	.04
7	1204337	STUD, BC	.10
8	1204319	BELLCRANK, MAR	.25
9	1164576	SCREW, OB GUIDE	.01
10	1204336	GUIDE, OVERBANK	.25
11	1141227	SPACER, OB GDE	.05
12	1164580	SCREW	.02
13	1204564	BRACKET, OB GDE	.15
14	1204317	RAIL, MAR 8X3	3.65
14	1204318	RAIL, MAR 8X5	3.95
15	1205635	SPRING,MAR REL	.05
16	1164580	SCREW, MAR BKT	.02
17	1204310	BRACKET, MAR PL	.25
18	1128323	KEYLEVER, MAR	.35
19	1C7341E	CLIP, MAP REL	.01
20	1179634	KB, CHAR GRAY	.40
20	1124845	KB, ACCENT GRAY	.40
20	1124849	KB, BLUE	.40
20	1136784	KB, NAVY	.40
21	1147173	SHAFT, 8X3	.75
21	1147174	SHAFT, 8X5	.70
22	1205537	RACK,MAR 8X3	2.75
22	1205538	RACK,MAP 8X5	3.00
23	1204381	SPRING, MAR RAC	.03
24	1C90195	WASHER, MAR RAC	.02
25	1204331	BRACKET, GUIDE	.30
26	1175102	SCREW,MAR RACK	.05
27	1204338	STUD	.15
28	1204379	SPRING, TOGGLE	.03
29	1204326	GEAR, MAR RACK	.65
30	1204332	BUSHING, MAR	.08
31	1204329	STOP, MAR LH	.75
32	1204321	LINK, MAR PITCH	.65
33	1073418	CLIP, LINK	.01
34	1147657	BRACKET ASM	.65
35	1127745	SCREW, BKT	.02
36	123552	SPRING, STOP LA	.30
37	1206640	POINTER,DUAL P SELECTIVE RIBBON	.25
37	1204575	POINTER,DUAL P. FABRIC RIBBON	.25
38	38259	SCREW	.03
39	1204431	WASHER	.04
40	1206689	BRACKET	.05
41	1204588	HOLDER	.08
42	1173E5C	CLIP, MAP REL	.10
43	1205625	ROLLER (ALSO ORDER REF 5 BELOW) 8X3-1 081654 8X5-2 C95903	.10

11 - MOTOR & DRIVE

2	1132799	WIRE	.30
3	738378	SCREW SELF THREADING	.02
4	1263006	CLIP	.20

CAPACITOR START MOTORS

5	1124741	115V 60HZ	40.00
5	1287044	220V 60HZ	43.25
5	1287048	240V 50HZ	43.25
5	1287045	115V 50HZ	43.25
5	1287047	220V 50HZ	43.25
5	1287043	100V 50/60HZ	43.25
5	1287046	123V 50HZ	43.25
9	1175107	SCREW	.05 01
10	1159175	PULLEY	2.30
10	1159780	PULLEY 50 HZ	2.30
11	1124805	CLAMP	.75
12	1164576	SCREW	.01
14	1173356	INSULATION	.65
15	55901	WASHER	.01
16	1166431	CAPACITOR,4MFD	5.35
16	551918	6MFC 236V FOR 100V 50/60 HZ,112V 50 HZ 123V 50 HZ 3 WIRE MACHINES	
16	5252827	2MFC 440V FOR 220V 50 HZ,240V 50 HZ 3 WIRE MACHINES	
16	1174326	6MFD 236V FOR 100V 50/60 HZ,112V 50 HZ 123V 50 HZ 2 WIRE MACHINES	2.75
16	1174325	2MFD 440 V FOR 220V 50 HZ,240V 50 HZ 2 WIRE MACHINES	2.75
17	55726	SCREW, METAL 3W	.03
17	1124740	SCREW,NYLON 2W	.10
17	1141180	SCREW,METAL 3W	.02
18	1164384	BRACKET	1.65
19	257187	NUT	.03
20	1147613	BRACKET RH 7XX	.40
20	1205308	BRACKET RH 8XX	.40
21	1147614	BRACKET LH 7XX	.40
21	1205309	BRACKET LH 8XX	.40
22	1190434	MOUNT (SOLID)	.40
23	1164480	INSULATION	.15
24	1275217	LEAD WIRE	.25
36	1159519	WIRE TIE	.08

MOTORS

40	1147420	115V 60 HZ	43.25
40	1287296	115V 60 HZ SNOUTLESS	43.25
41	1174096	RING, R&M MOTOR	.55
41	1141077	RING, HEXAGONAL	.55
42	1175167	SCREW	.05 01
42	257971	SCREW NYLON HUB	.10
43	1164455	HUB & PAWLS ASM 60 CYCLE	1.50
43	1164456	HUB & PAWLS ASM 50 CYCLE	1.50
44	1159211	BUSHING	.06
45	1147333	SPRING, 60 HZ	.05
45	1074242	SPRING, 50 HZ	.03 12
46	1141923	PAWL	.25
47	1073418	RETAINER	.01 03
46	1141502	*1* PULLEY,60HZ	1.50
48	1141390	*1* PULLEY,50HZ	1.50
49	103689	RETAINER	.04
50	1134822	CLAMP	.05
51	1164576	SCREW	.01

LINE CORDS
B/M FOR ALL LEVELS 125V/60

52	1287286	2 WIRE 8 FT	4.15
52	1287287	2 WIRE 13 FT	7.90
52	1287268	3 WIRE 8 FT *3*	4.10
52	1287285	3 WIRE 13FT *3*	7.85

LINE CORDS ONLY

52	1175022	125V/60 8FT 2W	2.55
52	1164308	125V/60 13FT 2W	6.45
52	1175319	125V/60 8FT 3W	2.55
52	1164305	125V/60 13FT 3W	6.45
52	1274002	230V/60 8FT L-1	2.55
52	1141416	230V/60 CURRENT	2.55
52	1141415	125V/50 8FT 3W	2.55
55	113250E	RETAINER	.10
56	1174305	SCREW	.04
57	1134825	BRACKET	.40
58	1141372	SCREW	.04
59	1175320	BRACKET,L-2	.30
59	1205302	BRACKET, SE II	.35

09 - MARGIN & LINELOCK

1	1124702	BRACKET,POINTER	.05
2	1134886	WASHER	.03
3	1124703	POINTER	.25
4	38262	SCREW	.03 02
5	1147657	BRACKET ASM	.65
	LINELOCK		
6	1123605	ECCENTRIC	.20
7	1164576	SCREW	.01
7	1290377	SCREW L-2	.03
9	1073418	RETAINER	.01 03
13	1127745	SCREW	.02 01
14	123552	SPRING	.30
	MARGIN SET LEVERS ON EARLY LEVEL MACHINES ORDER REF 125		
15	1206495	ACCENT GRAY	.25
15	1206496	BLUE	.25
15	1206497	NAVY	.25
15	1206498	CHARCOAL GRAY	.25
15	1204727	SE II SGL PITCH	.60
16	1164734	PIN	.01
17	1164735	PIN,SLIDER ASM	.30
18	1174259	STOP,MARGIN LH	.15
18	1164543	STOP,MARGIN LH- PARAGRAPH INDENT	.20
18	1187599	STOP,MARGIN LH- BELOW 7X1-4218186 7X3-4859623 7X5-4510354	.80
18	1204594	STOP,LH,SE II SINGLE PITCH	.75
19	1123603	LEVER,MARG.REL.	1.70
20	1127738	WASHER	.10
21	1123602	BUSHING,LH	.40
22	10574	NUT	.10
23	1124019	*1*SPACER	.05
24	1128162	SPRING	1.70
25	438566	SCREW	.03 15
	KEYBUTTONS		
26	1175634	CHARCOAL GRAY	.40
26	1124845	ACCENT GRAY	.40
26	1124849	BLUE	.40
26	1138784	NAVY	.40
27	1128317	KEYLEVER,MARGIN 7X1-ALSO ORDER REF 61	.40
27	1124005	KEYLEVER,MARGIN RELEASE 7X1 L-1	.40
28	1133541	SPRING	.10
29	1124020	*1*STUD	.30
30	1132122	RETAINER	.02 03
31	1175101	SCREW	.05 01
32	1123812	SPRING	.02 05
	2 MARGIN RACKS LEVEL 2 LESS REF 125		
33	1287446	10P 7X1	4.45
33	1287447	12P 7X1	4.45
33	1287448	10P XX3	4.75
33	1287450	12P XX3	4.75
33	1287452	10P XX5	5.05
33	1287454	12P XX5	5.05
33	1280656	9P 7X1	37.75
	MARGIN RACKS, LEVEL-1 NO LONGER AVAILABLE SEE NOTE *8*		
35	1123618	*3*STOP	.50
35	1204593	STOP,RH,SE II SINGLE PITCH	.75
36	2101794	PIN	.03
37	1127738	WASHER	.10
38	1123626	BUSHING,RH 7X1	.55
38	1128166	BUSHING,RH, 7X3-7X5	.80
39	38261	SCREW	.05
41	1164582	SCREW	.02 12
45	438550	SCREW	.01 02
46	1128065	LEVER,LH	.30
47	1128066	SHAFT,7X5	.05
47	1138109	SHAFT,7X3	.04
48	1073418	RETAINER	.01 03
49	1128063	LEVER,RH	.10
50	37913	NUT	.03 07
51	1116725	SPRING	.10
52	1128323	LEVR, MARGIN REL XX3-XX5 L-2 & CURRENT	.35
52	1128060	LEVR,MARGIN RELEASE 7X3 & 7X5 L-1	.35
53	1073418	RETAINER	.01 03
54	1107743	SPRING	.04
55	1141228	STUD	.05
56	264641	CLIP	.04 03
57	1141230	BUSHING,7X1 L-1	.10
57	1141231	BUSHING,7X3 & 7X5 L-1	.10
58	1147352	SCREW L-2	.03
58	1164577	SCREW L-3	.01
59	1141229	GUIDE,7X1	.20
59	1141232	GUIDE,7X3-7X5	.15
59	1205549	GUIDE,8X3-5	.20
59	1290363	GUIDE 7XL L-2	.20
59	1290364	GUIDE 7X3&7X5L2	.20
59	1205549	GUIDE 8X3&5 L2 SINGLE PITCH ONLY	.20
60	1290376	WASHER	.02
61	1290362	STOP CURRENT	.30
61	1138993	STOP L-2	.25
61	1128316	*7*STOP,LL ALSO ORDER REF 27	.20
62	1145446	SPRING	.05
63	1526	SCREW	.03 01
64	1128318	LEVER,RELEASE	.10
65	1147173	SHAFT,7X3 L-3	.75
65	1147174	SHAFT,7X5 L-3	.70
65	1138105	SHAFT,7X3 L-2	.04
65	1128066	SHAFT,7X5 L-2	.05
66	1115057	SPRING	.04
67		LEVER,L-2 NOT AVAILABLE-USE L-3	
67	1128322	LEVER,L-3	.10
68	1141223	RETAINER	.01
69	1134825	NUT	.02
70	1133661	SPRING	.10
71	1174113	BUSHING,7XL L-2	.15
71	1174114	BUSHING,7X3-7X5	.15
72	1133628	BELL	.10
72	1204443	BELL, SE II	.10
73	1132027	BELLCRANK,ASM	.55
74	219633	RETAINER	.04 03
75	1073449	SPRING	.10
76	1164847	LEVER, L-3	.10
76	1132012	*5*LEVEL L-2	.25
77	1175101	SCREW	.05 01
78	150735	SPRING	.30
79	45677	WASHER	.10
80	1174169	BAIL,BELLRINGER L-3	1.05
80	1164985	BAIL BELLRINGER USED WITH SINGLE PIECE INTERPOSER KYBD LOCK	.30
80	1128173	BAIL BELLRINGER USED WITH L-2 KYBD LOCK	.30
80	1132021	BAIL BELLRINGER USED WITH L-1 OBSOLETE KYBD LOCK	1.75
81	264641	RETAINER	.04 03
82	1133627	GROMMET	.04
83	1123623	WEIGHT,BELLCLAP	.04
84	1141117	STUD, USED ON MACHINES BELOW 7X1-4011720 NEW STUD FOR PRESENT LEVEL MACHINES NOT AVAILABLE AT THIS TIME	.35
85	1106650	SPRING	.03
86	1132005	BRACKET,BELOW 7X1-4044200 7X5-4359150	.05
87	1164578	SCREW	.02 12
88	1175059	INTERPOSER,KYBD LOCK, SINGLE PIECE	.55
88	1133557	*6*LEVER,KYBD L	.35
89	1110529	CLEVIS	.15 06
90	1132182	LINK	.15
91	1164838	*6*SPRING	.05
92	1071449	SPRING	.03
93	123552	SPRING	.30
98	1134325	NUT	.02
99	1124435	BELLCRANK	.05
100	1528	SCREW	.03 01
101	1070020	CLEVIS	.15 06
102	1141634	LINK	.15
103	1175216	BAIL	.30
104	1133598	*6*INTERPOSER	.55
105	1271817	B/M,CARRIER POINTER 7XX	.35
106	1206814	*4* BELLCRANK	
108	1073418	CLIP	.01 03
116	1138464	CLIP	.02
117	1127719	COLLAR	.04
118	1164373	SCREW	.05
119	1134825	NUT	.02
120	1132013	SPACER	.05
121	1164433	SPRING	.05
122	1164721	BELLCLAPPER	.10
123	1164845	COIL SPRING	.10
124	1164849	SPRING	.03
124	1204448	SPRING, SE II	.05
	MARGIN LEVER ASM.		
125	1274860	CHARCOAL GRAY	.70
125	1272734	ACCENT GRAY	.70
125	1272735	BLUE	.70
125	1272736	NAVY	.70
125	1287851	SEII SING PITCH	.95
126	1272715	MARGIN PACK 7X1 CONVERSION FOR REWORK PROGRAM	.55
127	1164615	SCREW	.01
128	602229	NUT	.03
129	1138482	RETAINER	.01
130	1175060	SPRING	.05
132	1138555	PIVOT	.10
132	1290375	PIVOT L-2	.15
133	1274714	B/M,MARGIN PIVOT	.40
134	1275140	B/M,BELLRINGER BELLCRANK	1.00
135	1090354	SPACER	.02
136	1206641	POINTER,SNGLE P SELECTIVE RIBBON	.25
136	1206640	POINTER,DUAL P SELECTIVE RIBBON	.25
136	1204591	POINTER,SNGLE P FABRIC RIBBON	.25
136	1204575	POINTER,DUAL P FABRIC RIBBON	.25
136	1457091	POINTER,SELECT-IVE RIB EQUIPPED WITH SOUND REDUC B/M	.75
136	1204432	POINTER,FAB RIB EQUIPPED WITH SOUND REDUC B/M	.25
137	38255	SCREW,SEL RIB	.03
138	1204431	WASHER	.04
139	1206689	BRACKET,SEL RIB	.05
140	1204588	HOLDER	.08

SWITCH BUTTONS

60 1124880 ACCENT GRAY .75
60 1179636 CHARCOAL GRAY .75
60 1124984 BLUE .75
60 1138790 NAVY .75

61 1124410 LEVER .10
62 1133520 LINK .10
63 1070020 CLEVIS .15 06
64 1073416 RETAINER .01 03
65 1147192 SWITCH, USED 1.25
WITH SNAP ON LINK *2*
65 1175205 SWITCH,DBL POLE 1.35
66 1268015 SW B/M SGL POLE 1.75
68 1124812 BELT 1.90
69 1132028 RETAINER .10
70 1124799 CONNECTOR .15
71 1141503 SPACER .01
72 1134825 NUT .02
73 1272466 PULLEY BM 60 HZ 2.15
73 1272463 PULLEY BM 50 HZ 3.00
74 1269437 CLIP .45
76 1070020 CLEVIS .15
80 1175053 CLIP .10
81 1191445 CLAMP,DBL POLE .15
81 1175206 CLAMP,SGL POLE .10
82 1116170 TUBING .08
84 1206175 LINK,7X3-7X5 .50
SNAP-ON
84 1174465 LINK,7X1SNAP-ON .45
84 1141251 LINK ASSM 7X365 .75
84 1141253 LINK ASSM 7X1 .75
85 1070340 LINK .10
86 1174161 BRACKET X3-X5 .40
86 1175446 BRACKET,7X1 .40
86 1205011 BRACKET,DUAL P .70
87 1159513 WIRE TIE .15

B/M SHADED POLE 50HZ TO
CAPACITOR START 50HZ

90 1287285 B/M 2 WIRE 2.80
90 1287279 B/M 3 WIRE 2.95

90 60HZ TO 50HZ CONV.
NOT RECOMMENDED

1 ALSO ORDER REF 73 WHEN
REPLACING PULLEY
BELOW
7X1-4115000
7X3-4730000
7X5-4405000

2 BELOW:
8X3-1035210
8X5-2041790
7X1-9505275
7X3-5197732
7X5-9605343
ALSO ORDER REF 80

3 ORDER LOOC
705-01 IF CONVERTING
FROM OLLE INSULATION

12 - PLATEN

1 1206875 PLATEN KNOB BLK
1 1287865 HANDICAP 5.00
PLATEN KNOB
2 1175621 SCREW,SHORT .05
2 1175107 SCREW,LONG .05 01

LH PLATEN BUSHING
14 1138485 7X1,X3 L-2 .15
14 1138490 X5 L-2 .15
14 1123549 ALL L-1 .30
14 1287366 X1,X3 OVERSIZE .20
14 1287367 X5 OVERSIZE .20

PLATEN ASSEMBLIES,27T ONLY
SHIPPED WITHOUT RH BUSHING
ORDER APPROPRIATE RATCHET
AND BUSHING IF NECESSARY

16 1269332 *1* 7X1-27T 18.10
16 1269336 *1* 7X3-27T 19.60
16 1269340 *1* 7X5&8X5 27T 20.85
16 1287081 8X3-27T 19.60
16 1268456 *1&2* 7X1 JUMPS 18.10
16 1268457 *1&2* X3 JUMPS 19.60
16 1268458 *1&2* X5 JUMPS 20.85
17 1175577 PIN .10
17 1138358 PIN, USE BELOW .20
7X1-5745700
7X3-5146000
7X5-5498600
19 1138363 SPRING .02

3 RATCHETS

20 1164462 24T 2.75
20 1164463 *1*27T 2.75
20 1175272 31T 2.75
20 1159549 36T 2.75
20 1175276 45T 2.75
20 1175283 48T 2.75
20 1164464 54T 2.75

21 1164850 RETAINER .05
22 1138361 BUSHING,7X1&7X3 .35
22 1147581 BUSHING,7X1&7X3 .35
A FRAME PAPER FEED
22 1138360 BUSHUNG,7X5,8X3 .35
& 8X5
22 1147582 BUSHING,7X5,8X3 .35
&8X5 A FRAME PAPER FD
23 1147198 *3*WASHER .03
24 1164476 *3*DRIVER .35
25 1272530 B/M,24T TO CON- 7.10
VERT FROM 27T
30 1237512 B/M,54T 11.25
B/M'S FOR NEW STYLE PLATEN
ONLY. INCLUDE PRICE OF
PLATEN IN CHARGE FOR MACH-
INES BELOW S/N 4021000
USED TO CONVERT FROM 27T
31 1164867 WASHER, SPRING .05
32 1175903 LEVER,36T ONLY 1.25
32 6518582 LEVER,54T ABOVE .60
7X1-9444462
7X3-5123921
7X5-9219263
32 1164965 LEVER,ALL OTHER 1.25
33 1272573 B/M,LINE POS. 1.70
RESET LEVER, 7X1 & 7X3
33 1269077 B/M,LINE POS. 1.70
RESET LEVER, 7X5
B/M'S CONTAIN LEVER
P/N 1164965, REF 32
34 1142683 SPRING .10
50 1175870 INDICATOR 1.35
50 1204545 INDICATOR,SE II 1.35
ACCENT GRAY
50 1204544 INDICATOR,SE II 1.35
CHARCOAL GRAY
50 1205453 INDICATOR,SE II 1.35
NAVY
51 1175872 WASHER,SPRING .04
53 1147308 RETAINER .04

B/M PACE FAC INDICATOR
AND KNOB
54 1206874 BLACK SE I
54 1204196 CHARCOAL,SE II 3.00
54 1204612 ACCENT G,SE II 3.00
54 1205456 NAVY SE II 3.00
PLATEN KNOB SE II
55 1204711 ACCENT GRAY 1.50
55 1204710 CHAR GRAY 1.50
55 1205237 NAVY 1.50
56 1175871 WASHER .04
57 756759 RETAINER .04
58 1206499 SPRING .02
59 1206791 WASHER .02

1 WHEN REPLACING
PLATEN OR RATCHET ON
MACHINES BELOW
7X1-5768900
7X3-5183121
7X5-5536090
ALSO REPLACE INDEX
PAWL ASM.M/R 720/432

2 JUMPS .012 UNDERCUT
PLATEN,27T,FOR USE WITH
THE JOINT UNIFORM MILITARY
PAY SYSTEM.

3 REF 20,23 & 24 MUST ALL
BE REPLACED BELOW
7X1 5814792
7X3 5296092
7X5 5649208

13 - FABRIC RIBBON

1 1141135 SCREW .10
2 1124191 SPRING .15
3 1091647 SPRING .05 04
4 1164580 SCREW .02 12
5 1124185 SPRING .15
6 15887 SCREW .03 11
7 1132067 SPRING .15
8 1124675 LEVER .05
9 1091647 SPRING .05 04
10 1132065 LEVER .35
11 1141878 TRIGGER,LH .03
11 1141889 TRIGGER,RH .03
12 1141830 SPRING .10
14 1141801 BRACKET .03
15 1132066 LEVER .35
16 1175133 RATCHET .35
17 1175132 RATCHET .35
18 219633 RETAINER .04 03
19 1175195 WASHER .05
22 251989 RETAINER .04 11
23 1124122 BELLCRANK .10
24 251989 RETAINER .04 11
25 1124130 SHAFT .10
28 1124189 SPRING .15
29 219633 RETAINER .04 03
30 1124127 PAWL .05
31 1074242 SPRING .03 12
33 123491 SPRING .30
34 1124827 SCREW .10
36 1124662 SHAFT .15
37 1128289 GUIDE ASM 2.95
38 1124123 PLATE ASM 7.30
39 219633 RETAINER .04 03
40 1164291 SCREW .04

41 1124665 SCREW .15
45 1124663 FOLLOWER .15
47 1073418 RETAINER .01 03
48 1141304 SPRING .10
49 1124666 LEVER ASM .15
50 1141900 FOLLOWER,RIBBON .75
FEED L-2
50 1124151 FOLLOWER,RIBBON .75
FEED L-1
FOR RIBBON FEED CAM
SEE MECH 02
51 1124672 SCREW .10
52 1073863 SPRING .03 04
53 1100936 SPRING .05
54 1124672 SCREW .10
55 1124674 LEVER .35
56 1090754 SPRING .03
57 1124678 LEVER .15
58 1128730 CAM .95
59 1175103 SCREW .05 02
59 1127760 SCREW, BELOW .10
7X1-4115000
7X3-4736000
7X5-4405000
60 1124664 SPACER .10
61 1090404 SPRING .03
62 1124680 LINK .55
63 1070020 CLEVIS .15 06
64 1141165 FEED ASM 12.90
65 1141303 LATCH .10
66 1204016 ANCHOR,SPRING .03
70 1164237 SPRING .05
71 1164555 SPRING .04
72 1091647 SPRING .05 04
73 1164236 LEVER .30
74 1164220 PLATE 3.25
75 219633 RETAINER .04 03
76 1128403 SPRING,BRAKE LH .15
78 1128404 SPRING,BRAKE RH .15
77 1164435 PAD, ALSO ORDER .05
2 EACH OF REF 82683 BELOW
7X1-4174157
7X3-4800218
7X5-4454733
78 1164241 LEVER .25
79 1164580 SCREW .02 12
80 1164600 RIBBON FEED ASM 7.50
IF REPLACING L-1 ASSEMBLY
ORDER MECH 02-505, 13-76
81 1271606 B/M, STENCIL 4.40
LOCKOUT-USED TO INSTALL
STENCIL LOCKOUT ON MACH-
INES BELOW
7X1-4053100
7X5-4356750
82 1092017 SPACER .01
83 1164939 SCREW .05
84 1175128 LINK .55
85 438549 SCREW .03

86 1141721 STUD .35
87 1173334 WIRE, CONNECTOR .65
88 1174456 LEVER 1.85
89 1164580 SCREW .02 12
91 1269770 BRACKET .65
92 1173331 LEVER 3.45
93 1173335 SCREW .25
94 1090404 SPRING .03

14 - FILM RIBBON

1 1073418 CLIP .01 03
2 1141696 SPOOL .25
3 1073418 CLIP .01 03
4 1141683 LEVER .55
10 251989 CLIP .04 11
11 1164335 WASHER .02
12 1141708 ROLL,PRESSURE .35
14 251989 CLIP .04 11
16 1141706 STUD .25
18 1123785 NUT .05
20 1164838 SPRING .05
22 219633 RETAINER .04 03
24 1141823 SPRING .05
26 1141915 SPRING,SHOCK .45
28 219633 RETAINER .04 03
29 1141824 LEVER,BRAKE .25
30 1164000 BRAKE .15

DRIVE SPRINGS

31 1141822 MEDIUM .25
31 1164485 HEAVY,BLUE .25
31 1164486 LIGHT,RED .45

36 108114 SCREW .03
38 38565 SCREW .03
39 210822 LOCKWASHER .01
40 1164209 SPRING .03
42 1175125 SCREW .02
44 1164208 PLATE 2.80
46 1141658 RAIL 1.05
48 N/A ORDER REF 56&170
50 38214 NUT .03
52 1141722 SPRING .20
54 1141723 SHIELD .10
56 1174222 WHEEL .10
58 1141681 LEVER .10
60 1141714 SCREW .10
62 1141652 PULLEY AND FEED 2.25
ROLLER
64 108114 SCREW .03
66 1164113 GUIDE .15
68 219633 RETAINER,L-1 .04
68 1164665 RETAINER,L-2 .01
70 1164336 PULLEY .55

72 1164335 WASHER .02
74 1164487 SCREW .15
75 1127763 NUT .10
76 1164573 SPRING .15
77 1164435 *1*SUPPORT PAD .05
78 1164085 SCREW .10
80 1141679 LEVER .25
82 1164340 FLANGE .85
84 1175108 SCREW .10
86 1164054 BRACKET .10
88 1141685 PLATE .25
90 338165 WASHER .01
92 1175125 SCREW .02
100 1164291 SCREW .04
102 1141515 PLATE .05
104 1164291 SCREW .04
108 1124662 SHAFT .15
110 1090754 SPRING .03
112 1127785 SCREW .10
114 257985 WASHER .02
116 1141687 ARM .30
117 1141820 CAM 1.05
118 1124665 SCREW .15
120 1175103 SCREW .05 02
122 1124663 FOLLOWER .15
124 1124664 SPACER .10
125 219633 RETAINER .04 03
126 1124680 LINK .55
130 1070020 CLEVIS .15 06
136 1147216 FOLLOWER,CARBON .25
RIBBON
138 123552 SPRING .30
140 1164095 CAM 1.45
142 1164096 SCREW .10
144 1133660 SPRING .05
146 1141687 LEVER .30
147 1014536 LINK .10
148 1141686 CLEVIS .15
149 1164935 *1*SCREW .05
150 1164938 *1*SPRING .03
152 338165 LOCKWASHER .01
156 1141704 STUD .10
158 1174104 *1*PAWL ASM 1.25
INCLUDES CAM FOLLOWER
ROLLER
160 1100937 SPRING .02
164 1164935 SCREW .05
170 1174225 LEVER .65
172 1141721 SCREW .35
175 1272420 B/M FAB TO FILM 23.75
DO NOT INSTALL ON PRE D.I.
180 1272421 B/M FILM TO FAB 15.25
201 43373 SPRING .05
203 1090404 SPRING .03
205 1175128 LINK .55
207 1175120 PLATE .05
209 1175080 LEVER .35
211 1175602 *3*ARM .50
213 1174117 SPOOL .25

215 1175800 *3*STUD .20
217 1175067 ROLL .25
219 1175093 SCREW .15
221 123491 SPRING .30
223 1175126 GUIDE 2.95
227 1175097 SCREW .25
229 1175068 PULLEY 1.30
231 8506 NUT .03
233 1090337 SPRING .05
235 1175076 SPRING .55
237 1175085 LEVER ASM .85
239 1175090 SCREW .10
241 251989 *3*RETAINER .04
245 1175116 STUD .10
247 1175127 PLATE 3.25
249 1164862 *2*PLATE ASM 10.00
251 1154416 WASHER, INSTALL .02
AT BOTTOM OF STENCIL LEVER
255 1175801 SPRING .05
256 1274355 B/M PRES ARM 1.05
257 1173585 CLIP .15

1 IF REF 158 IS REPLACED
REF 77,149,&150 MUST BE
INSTALLED BELOW
7X1-4174157
7X3-4800218
7X5-4454733

2 ALSO REPLACE REF 170
BELOW 711-5768900
713-5183120
715-5536100
IF REPLACING LEV 1 PLATE
ASM-ALSO ORDER REFS 213,
221,227,237, & 245

3 ORDER REF 256 BETWEEN
7X1 4204760-4265084
7X3 4841171-4932701
7X5 4494829-4573670

15 - SELECTIVE RIBBON

1 1164027 SCREW .03
2 1206622 GUIDE,L-1 BELOW 1.60
8X3-1078410 & 8X5 2087850
2 1206101 GUIDE, LIFT L-2 1.75
3 1206550 SPRING, GD BIAS .15
4 1206621 GUIDE ASM, RH 1.60
5 6503 NUT, LOCK .03
6 1206556 SCREW, LIFT PIV .09
7 1206510 SPRING, FD PAWL .03
8 1206623 FOLLOWER, FEED .30
9 1164939 SCREW, FOL BKT .05
10 1206532 ASM, FD CAM FOL .95

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509 1287877 PAWL MTG STUD          .40
510 1142264 NUT                    .10
511 1287916 B/M PAWL CARR          .55
    STUD & NUT-FIELD REPLACE
515 1287869 C/R LATCH 7X1
    FOR DOUBLE INDEX ONLY
515 1287870 C/R LATCH XX3-5
    FOR DOUBLE INDEX ONLY

    *1* ABOVE & ALL SE II
        TIE ROD PAP.FEED
      7X1-9432831
      7X3-9105732
      7X5-9298517

    *2* BETWEEN
      7X1-4012015-4092300
      BELOW
      7X3-4716300
      7X5-4388600

    *3* BELOW
      7X1-4154937
      7X3-4784229
      7X5-4445130

    *4* ORDER REF 461 & 462
    FOR MACHINES BELOW
      7X1-4068400
      7X5-4373500
    *5* B/M'S FOR NEW STYLE
      PLATENS ONLY. INCLUDE
      PRICE OF PLATEN IF CHANGED
      ON MACHINES BELOW
      7XX-4021000
      B/M'S ARE FOR CONVERTING
      FROM 27T INDEXING

    *6* TO REPLACE LEVER OR
      ROLLER BELOW
      7X1-9444462
      7X3-5123921
      7X5-9319263
      ORDER REF.470 AND 712-32,
      PN 6518582

    *7* USED WITH SPEC. INDEX
      (2-2 1/2-3 LINES PER INCH)
      MECHANISM-SEE COMBINED
      SAFETY & SERVICE INFO

    *8* USE ABOVE S/N
      7X1-4092301
      7X3-4716301
      7X5-4388601

    *9* ORDER REF 466 & 467
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21 - KEYBOARD

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  1 1138975 SCREW                  .05
  2 1164103 GUARD                  .15
  4 1124430 LATCH                  .10
  5 1134986 SUPPORT               6.90
  6 1123956 *1*SUPPORT           12.00
  7 1141929 SCREW                  .01
  7 1134986 SCREW,SEE NOTE         .05
      AFTER REF 131 P/N 1124411
  8 1124732 *1*SCREW,RH            .10
  8 1132102 *1*SCREW,LH            .10
  9 1133649 *1*SPACER
 10 1134820 *1*STOP               2.05
 11 1134821 *1*SPACER              .05
 12  438550 *1*SCREW               .01
 13          COMPENSATOR ASM
      NOT AVAILABLE-REPLACE
      KEYBOARD
 14 1164580 *1*SCREW               .02
 16 1174231 END PLUG,              .06
 17  438558 SCREW                  .03
 18   38214 NUT                    .03
 19 1164583 SCREW                  .01 14
 21 1175102 SCREW                  .05
 22 1134990 PLATE                  .20
 23 1134991 TUBE, ADJ RH           .25
 23 1134992 TUBE, ADJ LH           .20
 24 1141157 PLUNGER, RH            .35
 24 1141168 PLUNGER, LH            .35
 25 1175213 SCREW,SEE NOTE         .10
      AFTER REF 26
 26 1175110 PLUNGER, USED          .04
      ON ALL MODELS ABOVE
        7X1-4121900
        7X3-4746758
        7X5-4410812
 27 1124682 BALL,COMPENSTER        .01
 28          TUBE,COMPST NOT
      AVAILABLE, REPLACE KYBD
 29 1134987 PLATE ASM             2.25
 30 1269569 B/M,OPERATIONAL       3.25
      INTERPOSER LATCH AND
      KEYLEVER PAWL

 31          KEYBUTTONS
 31 1158160 KEYBUTTON-USED         .35
            FOR PRICING.SEE
      TYPE CATALOG (FORM NO.
      241- 5687) FOR KEYBUTTON
      PART NUMBERS AND KEYBOARD
      LAYOUT CHARTS.

      KEYBUTTON B/M'S LISTED
      UNDER MECH  21 REF 700-715
```

```
100          KEYBOARD ASM.
             (SEE NOTE*11*)
      KEYBOARDS ARE FOR DUAL IMP
      MACHINES. STD ARRANGEMENT
      SEE REF 700 AND 708
      OTHER ARRANGEMENT DESIRED,
      ORDER APPROPRIATE KEY-
      BUTTONS,ALSO USE THESE
      KEYBOARDS PRIOR TO DI

100 1174502 7X1-ACCENT GRAY 100.00
100 1174503 7X1-BLUE        100.00
100 1174504 7X1-NAVY        100.00
100 1174505 7X1-CHAR.GRAY   100.00
100 1174506 7X3-5 ACC GRAY  100.00
100 1174507 7X3-5 BLUE      100.00
100 1174508 7X3-5 NAVY      100.00
100 1174509 7X3-5 CHARCOAL  100.00
100 1204732 BX ACCENT GRAY  100.00
100 1204927 BX CHAR GRAY    100.00
100 1205380 BX NAVY         100.00
      BX K/B ARE FOR SE II &
      CORR SE PARTS MECH  26 REF
      84,85,90,93,94,95,97,& 202
      MUST BE EXCHANGED OR RE-
      ORDERED FOR CORR SE

101  264641 RETAINER            .04 03
102 1132166 ROD                 .25
103 1133637 INSULATION          .25
103 1204573 INSULATION,SEII     .20

      KEYLEVERS-SHORT PAWL
      LONG PAWL KYLVRS NO LONGER
      AVAILABLE. CONVERT KEY-
      BOARD TO SHORT PAWL

105 1123947 ROW 1               .25
106 1123548 ROW 2               .25
106 6512828 ROW 2 REPEAT       1.65
107 1123949 ROW 3               .25
107 6512825 ROW 3 REPEAT       1.65
108 1123950 ROW 4               .25
108 6512830 ROW 4 REPEAT       1.65
109 1123951 UNDERSCORE-USE      .55
      WITH CURRENT LEVEL INTER-
      POSER, REF 113 BELOW
      7X1-4013400 AND ABOVE
      7X1-4037900. ALSO USE
      ABOVE 7X5-4354500
110 1164080 SPRING              .04
110 1132165 SPRING, BELOW       .10 04
        7X1-4107400
        7X3-4730438
        7X5-4400224
111 1134972 SPRING,COMP         .02
111  166623 SPRING,COMP-        .30
      USED WITH LONG PAWL
      UNDER SCORE
```

```
112 1141266 SPRING,162 ROW      .03
112 1141267 SPRING,364 ROW      .03
112   23106 SPRING,UNDRSCR      .30
113 1147347 *2*INTERPOSER       .45
      SELECTOR
113 1138539 *2*INTERPOSER       .35
      UNDERSCORE FOR LONG PAWL
      KEYBOARDS,SEE REF 109
114 1164760 SHAFT,FILTER DI    9.20
      FOR DI MACHINES PRIOR TO
      SNAP-OFF COVERS ALSO ORDER
      GEAR-P/N 1164761
114 1138810 SHAFT,FILTER       9.20
      PRIOR TO DUAL IMP
114 1123681  SHAFT,FILTER      9.20
      BELOW
        7X1-4064000
        7X5-4405000
115 1128144 SPACER               .03
116 6515763 BEARING, SHAFT       .30
117 6512825 SPRING,RPT.KLEV      .10
119 1141894 RETAINER,7X1         .10
119 1141895 RETAINER,7X3-X5      .10
120 1174382 SCREW                .04
121 1164761 GEAR                1.45
121 1128095 GEAR,PRIOR TO       1.45
      SNAP-OFF COVERS
122 1175107 SCREW                .05 01
123 1123963 ROD                  .95
124 1092125 RETAINER             .05 03
125 1138573 SCREW                .03
127 1141381 GUIDE,INTERPSR       .40
127 1132191 GUIDE,INTERPSR      1.30
      BELOW 7X1 4107224
        7X5-4396084
        7X5-4396084
128 1123965 SUPPORT,DOM         3.25
129 1133633 STOP                 .55
130 1164576 SCREW, L-1           .01
130 1141525 SCREW, L-2           .01
131 1141525 SCREW                .01
131 1124411 SCREW, BELOW         .10
        7X1-4107325
        7X3-4729554
        7X5-4399241
132 1164967 COMB, GUIDE L-2      .55
132 1123968 COMB, GUIDE L-1      .55
      ABOVE
        7X1-4174197
        7X3-4830218
        7X5-4454733
133 1128293 DOWNSTOP- MAY        .65
      BE INSTALLED PRIOR TO 7X1-
      4026100 TO PREVENT KICK-
      BACK
134 1138573 SCREW                .03
135 1133647 SPRING               .25
136 1133654 SPRING               .35
137 1133682 COMB                 .25
```

20 - INDEXING

2	1204640	SPRING	.15
3	1204540	RETAINER	.02
4	1204630	STUD	.10
5	1204430	LEVER, DET REL	1.05
6	1204426	DETENT 27T	.60
6	1204425	DETENT 24T	.60
6	1204427	DETENT 31T	.60
6	1204428	DETENT 36T	.60
6	1204626	ARM,DETENT 45 & 48T ALSO REQ REF 18 & 22	.65
8	1174448	NUT	.02
9	1204261	SUPPORT	.15
10	1128280	SCREW	.10
11	1115633	CLIP	.04
12	1204283	LEVER 24 - 48T	1.40
12	1204284	LEVER 54T	1.65
13	1205042	SPACER	.02
14	1164933	BELLCRANK SP X3	.45
14	1205006	BELLCRANK DP X3	.90
14	1164934	BELLCRANK SP X5	.55
14	1205007	BELLCRANK DP X5	1.00
14	1287871	BELLCRANK,DPXX3 USED FOR DOUBLE INDEX	
14	1287872	BELLCRANK,DPXX5 USED FOR DOUBLE INDEX	
15	1164049	SPRING	.02
16	251985	CLIP	.04
18	251989	CLIP	.04
19	6512356	ROLLER	.25
20	6512614	SHAFT	.04
21	1205503	DETENT ASM 54T ORDER REF 18,19 & 20	.65
22	1141601	ROLLER 45 & 48T	.15
30	1287767	BRACKET	1.75
31	1105514	SPRING	.04
32	1175246	CLIP	.05
33	1138384	RETAINER	.02
34	1287768	SHAFT,INDEX TRP	1.00
35	1175909	LINK, INTERLOCK	.55
36	1175245	CLIP	.20
37	1147333	SPRING	.05
38	2650	SCREW	.03
39	1287769	TRIPPER	.95
40	322060	SCREW NECESSARY	.01
42	1206517	SPACER	.20
43	1287773	LINK	1.65
44	1287771	LOCATOR	1.50
45	1287770	BRACKET	1.35
46	1134842	NUT	.02
47	1123803	LEVER,CHARCOAL	.70
47	1164370	LEVER,ACCENT GR	.70
47	1164371	LEVER,NAVY BLUE	.70
48	1132842	WASHER	.02
50	1287777	F.I.BM DOUBLE INDEX 7X1	10.00
50	1287908	F.I.B/M DOUBLE INDEX XX3	
50	1287907	F.I.B/M DOUBLE INDEX XX5	

KEYBUTTONS

100	1175635	CHARCOAL GRAY	.40
100	1124850	ACCENT GRAY	.40
100	1124854	BLUE	.40
100	1138785	NAVY	.40
101	1123984	KEYLEVER	.75
102	1072703	SPRING	.02
104	1073418	RETAINER	.01 03
105	1123997	LEVER	.05
106	1133662	SPRING	.04
107	1092125	RETAINER	.05 03
109	1071445	SPRING	.03
301	1124764	LEVER,SELECTION	2.45
302	1092125	RETAINER	.05 03
303	1128483	LEVER,SELECTION	1.15
303	1138127	*2*LEVER,SELECTION	5.75
303	1147561	*8*LEVER,AFRAME 7XX 24-45T	1.20
303	1204283	LEVER,A-FRAME 8XX 24-45T	1.40
304	1115633	RETAINER	.04 03
305	1128084	*2*STUD,27T	.40
305	1141738	*2*STUD,54T	.30
306	1092125	RETAINER	.05 03
307	1147595	LEVER,54T TIE ROD AND A-FRAME 7XX	1.35
307	1204284	LEVER,A-FRAME 8XX 54T	1.65
308	1115633	RETAINER	.04 03
309	1070020	CLEVIS	.15 06
310	1014536	LINK	.10
311	1123532	LEVER	.55
312	38214	NUT	.03
313	62031	WASHER	.01
314	1132162	STOP	.85
315	1124766	STUD	.80
316	1124827	SCREW	.10
317	1132173	SPRING	.30
318	1128477	LEVER,CAM 27T, 31T & 36T	.20
318	1128076	*2*LEVER,27T	.30
318	1141555	*2*LEVER,24T	.20
318	1141556	LEVER,24T,45T & 48T	.35
319	1141776	SCREW	.02
320	1206821	SPRING	.03
321	1141600	STUD	.15
322	1141599	LEVER-54T	.10
322	1287873	LEVER-54T 2 POS USED WITH DOUBLE INDEX	
323	1141603	SPRING	.10
325	1141602	STUD	.30
327	1141598	BRACKET	.25
327	1147620	BRACKET,A-FRAME	.35
328	38051	NUT	.03 07
329	1073418	RETAINER	.01 03
330	1133553	RETAINER	.02
331	1175832	LOCKWASHER	.03
332	251989	RETAINER	.04 11
401	1124772	LINK ASM	.75
403	1287919	LINK,7X1	
403	1128083	*7*LINK 7X1	.20
403	1128083	LINK 7X3-7X5	.20
404	1164127	CLEVIS	.15
405	1127726	NUT	.05
406	264641	RETAINER	.04 03
407	1164533	LEVER-7X3	.45
407	1138032	*3*LEVER,7X3	.15
407	1164934	LEVER-7X5	.55
407	1128078	*3*LEVER,7X5	.55
407	1287401	*7*LEVER 7X1	1.10
407	1287386	*7*LEVER7X3-8X3	3.65
408	1092125	RETAINER,7X3-5	.05 03
409	1128079	LINK,7X3 & 7X5	.35
411	1164670	SHAFT,7X3	.10
411	1164671	SHAFT,7X5	.20
411	1138033	*3*SHAFT,7X3	.20
411	1128081	*3*SHAFT,7X5	.10
412	1164650	FULCRUM,7X3-5	.05
412	1141558	LEVER,7X1 24T 45T & 48T	.55
412	1128073	LEVER,7X1 27T, 31T,36T & 54T	.10
412	1287402	*7*LEVER,MULTI	.70
413	1128411	SCREW,7X1	.04
413	38235	SCREW,7X3-7X5	.05 02
414	257986	WASHER	.02 08
415	1090622	WASHER	.02
416	257187	NUT	.03 13
425	1124756	CARRIER ASM	5.00
426	1132156	STUD	.70
427	38214	NUT	.03
429	1115017	SPRING	.04
429	1132164	SPRING	.25
431	264641	RETAINER	.04 03
432	1128018	PAWL,INDEX USED WITH 24T, 27T, 31T, & 36T	1.35
432	1141595	PAWL,INDEX USED WITH 45T, 48T, & 54T	1.35
432	1287374	*7*ASM,PAWL CAR	4.35
434	1107795	SPRING	.02 04
435	1175330	SPRING	.10
435	1287383	SPRING-24T, 45T 48T, 54T	.35
436	1133666	SPRING	.04
436	1287381	*7*SPRING	.15
437	1124762	STOP	.30
438	55726	SCREW	.03
439	1147587	CLIP,	.03
452	1128017	STOP,OVERTHROW	.25
452	1147605	*1*STOP,L-2	.25
452	1147565	STOP, A FRAME L-1 (LARGE PIN)	.30
452	1206108	STOP,A FRAME L-2 (SMALL PIN)	.30
452	1287375	*7*STOP TIE ROD (6X40 SCREW)	1.35
452	1287407	*7*STOP TIE ROD (4X40 SCREW) BELOW 7X1-9432631 7X3-9105732	1.35
452	1287385	*7*STOP A FRAME (LARGE PIN)	1.85
452	1287761	*7*STOP A FRAME (SMALL PIN)	1.85
453	1164582	SCREW	.02 12
453	63324	*1*SCREW,L-2	.05
454	1091220	WASHER	.02
459	1127741	SPACER	.03
460	1141767	*4*DETENT,27T	.95
460	1141561	*4*DETENT,24T	.95
460	1175273	*4*DETENT,31T	2.75
460	1128975	*4*DETENT,36T	1.55
460	1175284	*4+9*DETENT,45T	1.45
460	1175284	*4+9*DETENT,48T	1.45
460	1147247	*4+6+9*DENT,54T	1.10
461	1204637	STUD,USED WITH REF. 6 & 21	.15
461	1128302	STUD USED WITH REF 460 AND 470	.10
462	257984	WASHER	.01
463	1127763	NUT	.10
464	1133663	SPRING	.05
466	1141601	ROLLER,45T,48T	.15
466	6512356	*6*ROLLER,54T	.25
467	251989	RETAINER	.04 11
468	35739	SCREW	.03
469	1103695	RETAINER	.02
470	1147247	DETENT ASM,54T ABOVE 7X1-9444462 7X3-9123921 7X5-9319263 IF USED ON MACHINES BELOW SN RANGE,DETENT RELEASE LEVER,PN 6518582 MUST ALSO BE USED.	1.10
499	1272530	*5*B/M,24T RATCHET	7.10
500	1287512	*5*B/M 54T	11.25
501	1287463	*5* B/M 45T	7.80
505	1287397	*7*B/M 7X1-ALSO ORDER REF 452	9.75
505	1287398	*7*B/M 7X3 8X3 ALSO ORDER REF 452.	9.75
506	1132713	*7*SCREW	.03
507	1090386	*7*WASHER	.01
508	1287377	*7*SLEEVE	1.25

700 1274221 KEYBUTTON B/M 21.15
NAVY

002 PUERTO RICAN CORRESP.
701 1274223 KEYBUTTON B/M 21.15
ACCENT GRAY
701 1274226 KEYBUTTON B/M 21.15
CHARCOAL GRAY
701 1274224 KEYBUTTON B/M 21.15
BLUE
701 1274225 KEYBUTTON B/M 21.15
NAVY

017 LEGAL
702 1274227 KEYBUTTON B/M 21.15
ACCENT GRAY
702 1274230 KEYBUTTON B/M 21.15
CHARCOAL GRAY
702 1274228 KEYBUTTON B/M 21.15
BLUE
702 1274229 KEYBUTTON B/M 21.15
NAVY

022 1403 OCR
703 1274249 KEYBUTTON B/M 21.15
ACCENT GRAY
703 1274252 KEYBUTTON B/M 21.15
CHARCOAL GRAY
703 1274250 KEYBUTTON B/M
BLUE
703 1274251 KEYBUTTON B/M 21.15
NAVY

023 12L2/12F2 OCR
704 1274253 KEYBUTTON B/M 21.15
ACCENT GRAY
704 1274254 *5*KEYBUTTON BM 21.15
ACCENT GRAY

056 ANSI OCR
705 1274255 KEYBUTTON B/M 21.15
ACCENT GRAY
705 1274259 *5*KEYBUTTON BM 21.15
ACCENT GRAY
705 1274258 KEYBUTTON B/M 21.15
CHARCOAL GRAY
705 1274256 KEYBUTTON B/M
BLUE
705 1274260 *5*KEYBUTTON BM 21.15
BLUE
705 1274257 KEYBUTTON B/M 21.15
NAVY
705 1274261 *5*KEYBUTTON BM 21.15
NAVY

065 S15 OCR
706 1274262 KEYBUTTON B/M 21.15
ACCENT GRAY
706 1274266 *5*KEYBUTTON BM 21.15
ACCENT GRAY
706 1274265 KEYBUTTON B/M 21.15
CHARCOAL GRAY
706 1274263 KEYBUTTON B/M 21.15
BLUE
706 1274264 KEYBUTTON B/M 21.15
NAVY
706 1274267 *5*KEYBUTTON BM 21.15
NAVY

064 1403 OCR KEYPUNCH SIM.
707 1274268 KEYBUTTON B/M 21.15
ACCENT GRAY
707 1274272 *5*KEYBUTTON BM 21.15
ACCENT GRAY
707 1274271 KEYBUTTON B/M 21.15
CHARCOAL GRAY
707 1274269 KEYBUTTON B/M 21.15
BLUE
707 1274273 *5*KEYBUTTON BM 21.15
BLUE
707 1274270 KEYBUTTON B/M 21.15
NAVY
707 1274274 *5*KEYBUTTON BM 21.15
NAVY

048 COURT REPORTER
708 1274231 KEYBUTTON B/M 21.15
ACCENT GRAY
708 1274234 KEYBUTTON B/M 21.15
CHARCOAL GRAY
708 1274232 KEYBUTTON B/M 21.15
BLUE
708 1274233 KEYBUTTON B/M 21.15
NAVY

057 FRENCH/ENGLISH CORRES.
709 1274235 KEYBUTTON B/M 21.15
ACCENT GRAY

069 LIBRARY
710 1274236 KEYBUTTON B/M 21.15
ACCENT GRAY
710 1274239 KEYBUTTON B/M 21.15
CHARCOAL GRAY
710 1274237 KEYBUTTON B/M 21.15
BLUE
710 1274238 KEYBUTTON B/M 21.15
NAVY

074 TRI-LINGUAL
711 1274240 KEYBUTTON B/M 21.15
ACCENT GRAY
711 1274243 KEYBUTTON B/M 21.15
CHARCOAL GRAY
711 1274241 KEYBUTTON B/M 21.15
BLUE
711 1274242 KEYBUTTON B/M 21.15
NAVY

016 1428 OCR KEYPUNCH SIM.
713 1274248 *5*KEYBUTTON BM 21.15
ACCENT GRAY

091&108 COMMUN. OCR *9*
714 1275137 KEYBUTTON B/M 21.15
ACCENT GRAY
714 1275136 KEYBUTTON B/M 21.15
CHARCOAL GRAY
714 1275135 KEYBUTTON B/M
BLUE
714 1275138 KEYBUTTON B/M 21.15
NAVY

KEYPUNCH SIMULATOR
715 1272551 SIMULATOR B/M 5.60
ACCENT GRAY
715 1275623 SIMULATOR B/M 4.90
CHARCOAL GRAY

716 1132211 WASHER LEV 1&2 .02
NOT REQUIRED ON LEVEL 3

1 USED BELOW
7X1 & 7X5-4013400

2 REMOVE UNDESIRED
PROJECTIONS ON INTERPOSER.
ALSO USE PROPER SPRING
REF 112

3 PARTS USED WITH CYCLE
CLUTCH RESTORING MECH
BELOW 7X1-4020550. CONVERT
TO LATE LEVEL PARTS SHOWN
IN BOX. ALSO ORDER BAIL
SHAFT MECH 723-REF 118

4 BELOW
7X1-4161710
7X3-4788645
7X5-4444350

5 KEYPUNCH SIMULATOR

6 BETWEEN
7X1-4161710-4226363
7X3-4788645-4875488
7X5-4444350-4522047

7 ABOVE
7X1-4226363
7X3-4875488
7X5-4522047

8 CURRENT LEVEL PARTS
USED ABOVE
7X1 9478150
7X3 9168841
7X5 9374280
8X3 1040787
8X5 2050783

9 FOR 108 KBD-ORDER
KEYBUTTON FOR POS.41
1226849 ACCENT GRAY
1226850 NAVY
1226851 BLUE
1226852 CHARCOAL GRAY

11 WHEN A KEYBOARD
ASSEMBLY IS REPLACED
ON MACHINES PRIOR TO
S/N 7X1-9478150
7X3-8168841
7X5-9374280
8X3-1040787
8X5-2050783
IT WILL BE NECESSARY TO
REMOVE THE GUIDE BRACKET,
SELECTOR INTERPOSERS AND
SPRINGS AND INSTALL THE
FORMER LEVEL PARTS ON THE
NEW KEYBOARD

22 - PAPER FEED

1	1141866	ARM, LH	.35
1	1204354	ARM, LH SE II	.35
2	1164084	SCREW	.15
3	1115736	SCREW	.02
4	1124370	NUT	.10
5	1175237	*1*SCREW,FRONT	.02
5	1115736	SCREW,REAR	.02
5	1164489	SCREW,FRONT	.03
7	1124369	PLATE	.05
8	1115736	SCREW	.02
9	1124803	ECCENTRIC	.10
10	1117176	SCREW	.05
10	1071657	SCREW,USED BELOW 7X1 4005500	.10
11	1124371	ECCENTRIC	.60
11	1175236	*1*ECCENTRIC	.15
12	1124802	LATCH,LH	.15
12	1204263	LATCH,LH SE II	.20
13	38051	NUT	.03 07

138 1133683 COMB .35
139 1164429 PLATE,L-2 LH .10
139 1133675 PLATE,L-1 BELOW .30
7X1-4174197 7X3-4800218
7X5-4454733
140 1138974 SCREW .03
142 1164431 SPRING, LH .35
142 1164574 SPRING, RH .35
143 1164366 BRACKET, ABOVE .20
7X1-4174157
7X3-4800218
7X5-4454733
200 1138574 SCREW .03
201 N/A ORDER REF 204
202 1133664 SPRING .04
203 341216 SCREW .03
204 1134976 BRACKET .15
205 1134687 KEEPER ASM .65
206 1127781 PAWL & LINK ASM 1.00
207 1123827 SPRING .03 04
208 1134767 UP-STOP .10
209 1123556 RAIL,CY CLUTCH .80
210 1147354 SPRING .03
214 1164109 SCREW .04
215 37913 NUT .03 07
216 45635 WASHER .05
217 1138369 SCREW .02
218 1141125 PLATE .05
219 *3* OBSOLETE
220 *3* OBSOLETE
221 *3* OBSOLETE
222 *3* OBSOLETE
223 *3* OBSOLETE
224 *3* OBSOLETE
225 1174382 SCREW .04
226 338169 LOCKWASHER .01
227 *3* OBSOLETE
228 1147429 SCREW CRRNT LEV .05
228 1128382 SCREW LEV 1&2 .02
229 1123687 BRKT LEVEL 2 .40
229 1147432 BRKT CRRNT LEV .45
230 1127791 BRACKET .75
231 *3* OBSOLETE
232 *3* OBSOLETE
233 *3* OBSOLETE
234 1073418 RETAINER .01 03
280 1132240 RAIL, 7X1-7X3 .25
280 1128186 RAIL, 7X5 .30
281 1138384 RETAINER .02
282 1134812 *4*ANCHOR .15
283 2650 SCREW .03
284 1134813 SPRING .35
285 1132241 *4*PAWL,L-1 .10
285 1164601 *6*PAWL,L-2 .20
285 1175248 *7*PAWL,L-3,CR .15
PRINT INTERLOCK
286 1134867 SPACER .04
287 1164602 PLATE .03
287 1132242 *4*PLATE .15

289 1132064 SPRING, USED .04 04
WITH C.R. PRINT INTERLOCK
289 1159132 SPRING, USED .05
WITH SPACE TO PRINT
INTERLOCK
289 1128327 SPRING .03
300 1127733 SCREW .05 01
301 1128113 SCREW .10
302 1164977 PLATE, USED .95
WITH LEV 1 SPACEBAR
302 1123957 PLATE .95
303 1123959 PLATE .25
304 1123961 BAIL .35
305 1133575 STOP .05
306 38350 SCREW .03
307 1133578 STOP .25
308 BKT,NOT AVAIL
SEE NOTE AFTER REF 26
309 1123790 *6*INTERPOSER .35
310 1123788 *6*INTERPOSER .35
311 1123787 *6*INTERPOSER .35
312 1123785 *6*INTERPOSER .35
313 1123791 *6*INTERPOSER .35
314 1123792 *6*INTERPOSER .35
315 1133670 SPRING .04
316 1135166 LINK .25
316 1133586 LINK, NEG.5 .25
317 1070020 CLEVIS .15 06
318 1141377 INTERPOSER .25
318 1147474 *8*INTERPOSER .25
319 1141375 INTERPOSER .25
319 1147472 *8*INTERPOSER .25
320 1141374 INTERPOSER .25
320 1147471 *8*INTERPOSER .25
321 1141376 INTERPOSER .25
321 1147473 *8*INTERPOSER .25
322 1141378 INTERPOSER .25
322 1147475 *8*INTERPOSER .25
323 1141379 INTERPOSER .25
323 1147476 *8*INTERPOSER .25
324 1141383 SPRING .05
325 1141382 BRACKET .60
325 1147465 *8*GUIDE BKT .25
326 1138974 SCREW .03
400 1138577 SCREW .05
401 56722 WASHER .01 09
402 215633 RETAINER .04 03
403 1174115 BRACKET .05
403 1141666 BRACKET, BELOW .10
7X1-5764846
7X3-5173883
7X5-5576034
404 1174112 VANE .60
404 1141836 VANE, SEE NOTE 2.90
WITH REF 403 P/N 1141666
405 1138455 SPACER .01
406 1141835 BELLCRANK .15
407 38566 SCREW .03
408 1142264 NUT .10

409 1141647 LINK .35
410 1070020 CLEVIS .15 06
411 1141668 LATCH .25
412 1073418 RETAINER .01 03
413 1147311 SPRING .04
414 1071687 SPRING .03 12
415 1141652 STOP .15
416 1141780 FOLLOWER .40
418 1115735 SCREW .02
419 1141771 SCREW .02
420 1141605 CLAMP .05
421 358509 LOCKWASHER .01
422 47587 NUT .03 12
423 170215 SCREW .05
424 56722 WASHER,7X3&7X5 .01 08
425 1164394 BRACKET, .25
7X1 ABOVE 4142060
425 1141147 BRACKET,7X3&7X5 .25
ALSO USED BELOW
7X1-4142060
425 1175576 BRACKET,ABOVE .25
7X1-5803763
426 1141655 CAM .85
427 1175101 SCREW .05 01
428 1117589 SPRING .04
429 1141761 D.I. CABLE CLIP .05
430 1275413 STUD B/M, LOW .60
VELOCITY, USE 5-40
TAP WHEN REPLACING
500 1272323 B/M,LOW VEL. 5.50
INHIBITOR
501 1164370 LEVER,ACC.GRAY .70
501 1123803 LEVER,CHAR.GRAY .70
501 1164372 LEVER,BLUE .70
501 1164371 LEVER,NAVY .70
502 1073418 RETAINER .01 03
503 1070020 CLEVIS .15 06
504 1164300 LINK .15
505 1164301 BELLCRANK .35
506 1164302 BRACKET 1.70
507 251585 RETAINER .04 11
508 1164305 LATCH .30
509 43373 SPRING .05
520 219633 RETAINER .04 03
522 1132211 WASHER .02
524 1175542 LATCH .60
526 1175544 SHOCK ABSORBER .10
528 1175545 PIN .05
530 1175615 GUIDE ASM .50
532 1175616 BRKT LEVEL 2 .50
532 1147433 BRKT CRRNT LEV .30
534 1175617 STUD .10
536 37913 NUT .03 07
538 1274073 ASM,CY CL LATCH 2.30
LEV 2 USES MOUNT SCREW
REF 228 P/N 1128382
REPLACES LEV 1 PARTS

ON-OFF BUTTONS

541 1141507 ACCENT GRAY .90
541 1141521 NAVY .90
541 1141522 BLUE .90
541 1141528 CHARCOAL GRAY .90
541 1141529 BLANK,ACC.GRAY .90
541 1141530 BLANK,NAVY .90
541 1141531 BLANK,BLUE .90
541 1127710 BLANK,CHAR.GRAY .90

CONTROL WHEEL

542 1141224 ACCENT GRAY .35
542 1141095 NAVY .35
542 1141884 BLUE .35
542 1138459 CHARCOAL GRAY .35

INDICATOR

543 1128284 ACCENT GRAY .50
543 1138471 NAVY .50
543 1138472 BLUE .50
543 1138473 CHARCOAL GRAY .50
544 1141517 LEVER .75
545 1093723 LINK .15
546 1070020 CLEVIS .15 06
547 1141489 LEVER .35
548 1141497 LATCH .30
549 1124189 SPRING .15
550 1141488 CLEVIS .20
551 1141491 LINK .15
552 1164096 SCREW .10
553 1141484 BELLCRANK .30

B/M MANUAL VELOCITY CONT.
CAN BE INSTALLED ONLY ON
MACHINES WITH SERIAL
NUMBERS BEGINNING WITH 5
AND ABOVE. OR ANY SE II
554 1274991 CHARCOAL GRAY 3.80
554 1274992 ACCENT GRAY 3.80
554 1274993 BLUE 3.80
554 1274994 NAVY 3.80
555 438549 SCREW .03
556 602229 NUT .03

KEYBUTTON B/M'S
ORDER EXP & CR KEYBUTTONS
FOR SE II & CORR KB FOR
CORR SEL 26/57

101 AMERICAN STANDARD
700 1274219 KEYBUTTON B/M 21.15
ACCENT GRAY
700 1274222 KEYBUTTON B/M 21.15
CHARCOAL GRAY
700 1274220 KEYBUTTON B/M 21.15
BLUE

```
229 1287403 B/M,CONVERSION      1.40
      TO A-FRAME PAPER FEED
      IF MACHINE HAS HALF
      BACKSPACE-ALSO ORDER REF
       07-20 P/N 1204505
       C7-61 P/N 1205532
       07-62 P/N 1164579
       C7-63 P/N C038051
       19-57 P/N 1204508
250 1175237 SCREW,FRONT          .02
250 1115736 SCREW,REAR           .02
251 1117176 SCREW                .05
252 1175236 ECCENTRIC            .15
253 1124369 PLATE                .05
254 1134954 SHAFT,7X1           1.15
254 1138076 SHAFT,7X3-833       1.35
254 1128136 SHAFT,7X5-835       1.25
254 1204259 SHAFT,873           1.20
254 1204260 SHAFT,875           1.25
255 1147599 PLATE,LH             .55
257 1147562 LEVER,7XX           1.25
257 1452491 LEVER,8XX           1.50
258 1175102 SCREW                .05
259 1124383 PLATE,DETENT         .15
260 1117759 SCREW                .02
261 1175266 SPRING               .10
262  257187 NUT                  .03
263 1147557 FRAME,7X1           3.00
263 1147558 FRAME,7X3-8X3       3.30
263 1147559 FRAME,7X5-8X5       3.55
264 1138996 SPRING,LATCH RH      .05
265 1147596 SPRING,7X1           .07
265 1147597 SPRING,X3-X5         .07
266         PLATE, NOT REC-
      OMMENDED FOR REPLACEMENT.
      INSTALL COMPLETE A-FRAME
267 1147560 LEVER,7XX            .85
267 1205315 LEVER,8XX            .95
268 1115633 RETAINER             .04
269 1164542 SHAFT,7X1            .80
269 1164543 SHAFT,7X3-833        .85
269 1164499 SHAFT,7X5-835        .90
269 1204272 SHAFT,873            .85
269 1204274 SHAFT,875            .90
270 1103695 CLIP                 .02
271 1134837 SPRING,LATCH LH      .04
272 1124370 ECCENTRIC            .10
273   38348 SCREW                .03
274 1124803 ECCENTRIC            .10
275 1147584 LATCH,RH 7XX         .20
275 1205314 LATCH,RH 8XX         .20
277   38353 SCREW                .03
278 1124378 ECCENTRIC            .10
279 1205563 STUD,BAIL MTG.       .10
280 1147590 BRACKET,RH           .25
281 1124377 SPACER               .05
282 1128280 SCREW                .10
283 1147592 LEVER,LH             .10
283 1147591 LEVER,RH             .10
284 1134829 NUT                  .02
285 1147570 ARM ASM             1.10

      FEED ROLLS

286 1147576 FRONT,7X1           2.25
286 1147575 FRONT,7X3-8X3       2.25
286 1147580 FRONT,7X5-8X5       2.25
287 1147577 REAR,7X1            2.25
287 1138080 REAR,7X3-8X3        2.25
287 1128138 REAR,7X5-8X5        2.25

288 1147586 STUD                 .10
289 1147571 BRACKET ASM         1.20
290 1147572 BRACKET ASM         1.20
291 1147589 BRACKET,LH           .25
292 1147573 BRACKET ASM         1.10
293 1124802 LATCH,LH 7XX         .15
293 1204263 LATCH,LH 8XX         .20
294 1205562 STUD                 .25
295 1138975 SCREW                .05
296 1205042 SPACER               .02

      *1* ABOVE
         7X1-4198600
         7X3-4847000
         7X5-4498700

      *2* TO REPLACE THE RELEASE
        LEVER OR ITS STUD ON 7X1
        BETWEEN 4012015-4031400
        AND 7X5-BELOW 4350600.
        BOTH PARTS MUST BE REP-
        LACED ALONG WITH THE INDEX
        LEVER STUD, P/N 1128084
        MECH  20 REF 305

      *3* ABOVE
        7X1-4278323
        7X3-4962863
        7X5-4600422

      *4* ON MACHINES BELOW
         7X1-4086300
         7X3-4709500
         7X5-4383500
        ALSO ORDER REF 197,200,
        205 OR 211

      *5* A-FRAME ASSEMBLIES. IF
        CONVERTING TIE ROD ALSO
        ORDER REF 229
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23 - SELECTION

```
  1  257187 NUT                   .03 13
  2 1123749 PULLEY                .50
  3 1123750 BUSHING               .10
  4 1164767 BRACKET,RH TILT       .45
      PULLEY L-2 (ALSO MOUNT RH
      END OF ESC TORQUE BAR)
  4 1124636 BRACKET, L-1          .20
  5 1123751 STUD                  .20
  6  253680 WASHER                .01
  7 1124683 SCREW                 .04
  8   38350 SCREW                 .03
  9   38354 SCREW                 .03

      TILT TAPES-GEARLESS TILT

 10 1164314 *11* 7X1             2.00
 10 1164318 *11* XX3             2.00
 10 1164316 *11* XX5             2.00

      TILT TAPES-GEAR TILT

 10 1134810 7X1                  2.00
 10 1138104 7X3                  2.00
 10 1134816 7X5                  2.00
 11 1164775 SCREW,L-1 BELOW       .05
      7X1-5484430 8X3-1062276
      7X3-5180053 8X5-2077307
      7X5-5385349
 11 6519552 SCREW CURRENT         .05
 12   38051 *1* NUT               .03
 13   62031 *1*WASHER             .01
 14 1134878 STUD                  .10
 15   25282 *8*RETAINER           .04
 15 1092125 RETAINER, USED        .05 03
      WITH OLD STYLE PIVOT STUD
      SEE NOTE *8*
 16 1123736 *8*STUD               .20
 18 1141926 SPRING                .04
 20   38214 NUT                   .03
 21 1174181 *1*STUD               .02
 22   56313 WASHER                .01
 23 1090268 NUT                   .02
 24 1132056 ARM, ALSO             .30
      ORDER REF 28
 25 1123696 *12*SPACER            .65
 26 1123692 PULLEY                .50
 27 1134964 STUD, L-2             .10
 27 1123695 *12*STUD,L-1          .55
 28 1134879 *2*LINK,7X1           .30
 28 1138091 *2*LINK,7X3           .30
 28 1134877 *2*LINK,7X5           .30
 29  505071 SPACER-USED           .15
      BELOW 7X1-4010000
 30 1073418 RETAINER              .01 03
 32 1205810 LATCH ASM            2.15
 32 1123753 LATCH ASM-FOR        2.15
      DIFF BKT WITHOUT REPL
      STUDS
 33 1134837 SPRING                .04
 34 1132093 GUIDE                 .30
 50 1164767 BRACKET R.H.          .45
 51   56722 WASHER,7X3            .01
 52  322550 SCREW,7X3             .03
 53  801451 SCREW                 .05
 54 1132212 PIN,MOUNTING          .01

      B/M SPRING LOADED TILT ARM

 90 1272217  7X1                  .35
 90 1272218  7X3                  .35
 90 1272219  7X5                  .35
100 1123676 BRACKET, SEL          .55
      LATCH-SHAPED PORTION REM.
      USE WITH SNAP-IN DUST SHLD
100 1134355 BRACKET, SEL         1.25
      LATCH-USE WITH SCREW IN
      DUST SHIELD
101 1164580 SCREW                 .02 12
102  257187 NUT                   .03 13
103 1123934 NUT                   .05  4
104 1090622 WASHER                .02
105 1124821 SHIM                  .05
107 1124607 GUIDE                 .10
108 1164582 SCREW                 .02 12
112 1132192 SCREW                 .10
113 1164690 SCREW                 .02
114         PLATE-NOT
      AVAILABLE-USE REF 115 WITH
115 1123771 *3*BAIL ASM,SEL      3.75
115 1147427 *16*BAIL ASM         3.75
116 1134837 SPRING                .04
117  332747 RETAINER              .04 13
118 1174021 SHAFT  L-2            .55
118 1123663 SHAFT, L-1-USE        .55
      PLATE P/N 1141129-SEE REF
      218-MECH 721 ORDER BOTH
      PARTS TO INSTALL BELOW
       7X1-4096630
       7X3-4721776
       7X5-4392559
119   38351 SCREW                 .03
120 1128086 RETAINER              .10
120 1127764 RETAINER, GUIDE       .05
      PRE-DI 7X1 ONLY
121 1164595 WICK                  .01
190 1147469 DIFFERENTIAL        25.25
      BRACKET & LATCH ASM B/M
      USE PROPER SPRING
      SEE REF.204
200 1123752 *3*LINKAGE ASM       2.45
201 1123741 SCREW                 .10
202    6364 WASHER                .01
203   38051 NUT                   .03 07
```

14 1147562 LEVER ASSEMBLY 1.25
14 1204285 LEVER, SE II 1.00
15 1175102 SCREW .05
16 1091743 NUT .03
17 1124383 DETENT .15
17 1204233 DETENT, SE II .20
18 NOT AVAILABLE
19 1141865 ARM, RH .35
19 1204353 ARM, RH SE II .35
20 1175266 *1*SPRING-ALL .10
20 1124723 SPRING,7X1 .05
20 1141586 SPRING 7X3-7X5 .10
20 1204232 SPRING,LH DUAL .15
PITCH ONLY
21 1117759 SCREW .02 14
22 1164542 SHAFT,7X1 .80
22 1138143 SHAFT,7X1- 1.35
BETWEEN 4012015 AND
4092300
22 1124788 SHAFT,7X1 BELOW 1.35
4012015
22 1164543 SHAFT,7X3 .85
22 1164499 SHAFT,7X5 .90
22 1128215 SHAFT,7X5 L-1 1.45
22 1204272 SHAFT, 8X3 DUAL .85
PITCH ONLY
22 1204274 SHAFT, 8X5 DUAL .90
PITCH ONLY
23 1134954 *1*SHAFT,7X1 1.15
23 1124372 SHAFT 7X1 BELOW 1.15
4012015
23 1138076 SHAFT,7X3&8X3 1.35
23 1128136 SHAFT,7X5&8X5 1.25
23 1204259 SHAFT, 8X3 DUAL 1.20
PITCH ONLY
23 1204260 SHAFT, 8X5 DUAL 1.25
PITCH ONLY
24 1124379 PLATE,LH .55
24 1175332 *3*PLATE,LH .60
24 1204278 PLATE,DUAL PTCH .55
A FRAME PAPER FEED
25 1124377 SPACER .05
26 1134837 SPRING, LH .04
26 1138996 SPRING, RH .05
27 1124378 ECCENTRIC .10
28 38353 SCREW .03
29 1124579 STUD .04
30 1133589 BRACKET .25
31 1205563 STUD,BAIL MTG. .10
32 528552 RETAINER .04 03
33 1206821 SPRING .03
33 1124396 SPRING,PF ONLY .06
34 1138148 *2*LEVER,7X3-5 3.75
35 1128012 *2*STUD .20
36 1128224 STOP,NYLON L-1 .10
37 1103695 RETAINER .02
38 1138368 SCREW .15
39 1090394 WASHER .02

42 38051 NUT,USED BELOW .03 07
7X1-4102015
43 1133590 BRACKET .25
46 1124801 LATCH,RH .15
46 1204262 LATCH,RH SE II .20
47 1124384 *2*LEVER,PR 7X1 2.20
48 1072703 *2*SPRING .02
49 OBSOLETE,CONVERT TO
A FRAME PAPER FEED
50 1271741 *2*STUD .30
50 1124366 STUD, USE BELOW 1.15
7X1-4012015
51 1175106 SCREW .10 02
52 1132188 ARM,USED BELOW 1.40
7X1-4012015
52 1138138 ARM,USED BELOW 1.40
7X3-4716300
7X5-4388600
BETWEEN
7X1-4012015-4092300
53 1141862 SHAFT,BAIL 7X1 1.40
53 1141863 SHAFT,BAIL 7X3 1.55
53 1141864 SHAFT,BAIL 7X5 1.70
53 1204351 SHAFT,SE II 8X3 1.55
53 1204352 SHAFT,SE II 8X5 1.70
54 1141872 ROLLER,RUBBER-L .35
54 1175055 ROLLER,NYLON-L 1.15
54 1124397 ROLLER,RUBBER-S .50
54 1132230 ROLLER,NYLON-S 1.05
54 1147282 ROLLER,RUBBER .35
USED WITH PIN-FEED
PLATEN
55 1115633 CLIP .04 03
60 1128479 HANDLE ONLY .70
60 1147560 LEVER,7XX .85
60 1204282 LEVER SE II .75
61 1164160 STOP .20
77 364710 RETAINER .04 11
78 1128155 ARM,ASM.7X3-7X5 1.60
79 1175326 *3*ROD,7X1 .35
79 1175327 *3*ROD,7X3 .40
79 1175328 *3*ROD,7X5 .55
79 1132221 ROD, 7X1 1.60
79 1138086 ROD, 7X3 1.60
79 1128149 ROD, 7X5 1.60
81 1175107 SCREW .05 01
82 1128280 SCREW .10
86 1128236 *4*ARM,LH .40
87 1128350 SPRING,7X1 .10
87 1128221 SPRING,7X3-7X5 .10
88 1128237 *4*ARM,RH .40
93 1138118 LEVER .05
95 1132228 ARM ASM,7X1 .95
95 1128146 ARM ASM,7X3-7X5 .85
96 1133593 RETAINER .02
97 1132222 SCREW .10
98 364710 RETAINER .04 11

99 1132219 ARM,REAR RH .20
99 1175337 *3*ARM,REAR RH .10
FOR ALL MODELS
100 37913 NUT .03 07
101 1134773 STUD .05
102 265195 SCREW .10
103 1124777 SPACER .01
104 1134842 NUT .02
107 1132220 STUD,ECCENTRIC 1.80
107 1128239 STUD,SHOULDERED .10
108 1175333 *3*ARM,REAR RH .10
CENTER 7X3-7X5
108 1128151 ARM,RH 7X3-7X5 .15
109 1164576 SCREW .01
110 61693 SCREW .03
112 1164925 BRACKET TRANS .80
7X3-7X5 LEVEL 182
113 1164577 SCREW .01 14
114 1132214 SUPPORT,TIE ROD .35
115 1128240 SUPPORT,ROD-7X5 .40
127 1141072 SCREW,LEVEL-2 .10 01
129 37913 NUT .03 07
130 1124782 FEED ROLL,7X1 2.25
130 1138083 FEED ROLL,7X3 2.25
130 1128141 FEED ROLL,7X5 2.40
132 1124776 FEED ROLL,7X1 2.25
132 1138080 FEED ROLL,7X3 2.25
132 1128138 FEED ROLL,7X5 2.25
134 1164175 DEFLECTOR,7X1 1.75
134 1164176 DEFLECTOR,7X3 2.05
134 1164177 DEFLECTOR,7X5 2.30
137 1132227 ARM ASM,LH 7X1 .95
137 1128145 ARM ASM,LH 7X3- .85
7X5
149 1128150 ARM,LH 7X3-7X5 .15
159 1132218 ARM,REAR-LH .20
159 1175335 *3*ARM,REAR LH .10
162 1204489 CARDHOLDER DUAL 1.55
162 PITCH
163 1141528 SCREW .04
163 1164027 SCREW,SEL RIB .03
164 1123829 BRACKET .05
164 1206642 BRACKET,SEL RIB .06
165 1138796 WASHER .01
166 1091151 SCREW .04
166 1172397 SCREW SE II .10
167 1123830 BRACKET .05
167 1206609 BRACKET,SEL RIB .06
178 364710 RETAINER .04 11
184 1141287 ARM,7X1-LH .90
184 1141277 ARM,7X3-7X5 LH .90
190 1117176 SCREW PWR INPUT .05
194 1164657 ECCENTRIC,7X3-5 .25
194 1141286 ECCENTRIC,7X3-5 .30
USED BELOW
7X1-4152771
7X3-4781643
7X5-4438757

195 1175336 *3*ARM,REAR LH .10
CENTER 7X3-7X5
195 1128150 ARM,REAR,LH 7X3 .15
& 7X5
197 1128238 *4*SCREW .10
198 1141298 ARM,FRONT,7X3-5 .10
200 1128239 *4*SCREW .10
202 1174370 SCREW .03
204 56722 WASHER .01 08
205 1128234 *4*ARM,FRONT LH .10
206 1174381 BRACKET .35
208 1164698 BRACKET,7X3-7X5 .15
208 1141285 BRACKET,7X3-7X5 .45
USED BELOW
7X1-4152771
7X3-4781643
7X5-4438757
210 1141282 ARM,7X3-7X5 1.60
211 1128235 *4*ARM,FRAME RH .10
215 1141288 ARM,RH 7X1 .90
215 1141284 ARM,RH 7X3-7X5 .90
216 1174354 CARD HOLDER - .90
UNIVERSAL
216 1280657 CARD HOLDER, 9P .90
217 1141868 HANDLE,LH .85
218 1141867 HANDLE,RH .85
219 1269421 B/M,PAPER RAIL 3.85
DOES NOT INCLUDE SHAFT
220 1175833 RAIL .55
220 1460441 RAIL, SE II .55
221 1175839 SPRING .05
221 1460436 SPRING, SE II .10
222 1175841 BRACKET .80
222 1460440 BRACKET, SE II 2.80
225 1175842 B/M,PRINT 8.55
SHIELD
225 1275644 B/M,PRINT 9.75
SHIELD SE II
226 1175316 CARD HOLDER, 1.00
SHIELD ASM
227 1175838 BRACKET 1.85

PAPER FEED ASMS 27T

228 1147621 *5*7X1 25.50
228 1147623 *5*7X3 31.50
228 1147625 *5*7X5 32.00
228 1204264 8X3 DUAL PITCH 23.50
228 1205316 *5*833 33.00
228 1204265 8X5 DUAL PITCH 25.00
228 1205317 *5*835 33.50

4 FIELD REPLACEMENT ONLY

6 EARLY LEVEL PARTS USED ON MACHINES BELOW:
7X1-4008225

7 BELOW
7X1-4115000
7X3-4736000
7X5-4398999

8 REF 15,16 & 300 MUST BE INSTALLED TOGETHER
7X1-4143811
7X3-4770000
7X5-4429800

10 REPLACE REF 465 & 466 TOGETHER PRIOR TO:
7X3-4767118
7X5-4429800

11 ORDER B/M 1280498 TO CONVERT TO CURRENT LEVEL BELOW
7X1-4110605
7X3-4733700
7X5-4403282

12 REPLACE BOTH REF 25&27 ON 7X1 BELOW 4010000

13 REPLACE REF 420,423 & 428 BETWEEN:
7X1 5788754-9422043
7X3 5236767-9071026
7X5 5595975-9269102

14 ALSO REPLACE REF 216 & 217 L-2 BELOW 7X1 5774800
7X3 5204470
7X5 5555050
IF REPLACING CAST BA ALSO USE REF 118 L-2

15 BELOW 7X1 4270500
7X3 4951545
7X5 4585360

16 CURRENT LEVEL PARTS USED ABOVE
7X1 9478150
7X3 9163841
7X5 9374280
8X3 1040787
8X5 2050783

17 ALSO ORDER REF 308 & 367. SEE NOTE *7* AND ORDER REF 220,368,370 & 371

24 - ROTARY BACKSPACE/EXP BACKSPACE

1	1287468	BACKPLATE	3.55
1	1205234	BACKPLATE L-2	3.30
2	1124506	BEARING	1.05
3	1204061	SPACER, TEN ARM	.02
3	1205777	SPACER, DUAL TRANSP. SYSTEM	.02
4	1204064	ARM, CABLE TEN	.08
5	1204554	SPRING, CAB TEN	.05
6	1204040	DRUM ASM, CR/BS	5.50
6	1205779	DRUM ASM, DUAL TRANSP. SYSTEM	5.50
7	1175107	SCREW	.05
8	1204044	COLLAR, ESC SFT	.15
9	1205011	BRACKET	.70
10	1166342	SCREW	.05
11	1204685	SPRING, BS &C	.10
12	37913	NUT, LOCK	.03
13	1204060	NUT, ADJ	.10
14	100027	SPRING, BS LAT	.05
15	1204994	LATCH, BS	.35
16	1204001	LINK, T TALK	.30
17	1173651	CLEVIS	.15
18	1205010	BELLCRANK, TALK	.25
19	1173850	CLIP	.10
20	1205008	SHAFT,T TALK	.40
21	1171981	KB, CHAP GRAY	.45
21	1124450	KB, ACCENT GRAY	.45
21	1138769	KB, NAVY	.45
21	1124344	KB, BLUE	.45
22	1071449	SPRING	.03
23	150735	SPRING	.30
24	1133686	KEYLEVER	.55
25	1115633	RETAINER	.04
26	1204672	BELLCRANK, BS	1.00
26	1204052	BELLCRANK L-2	.90
27	1100936	SPRING, DRIVER	.05
28	1204058	STUD, DRIV LINK	.08
29	1204062	LINK, DRIVER	.07
30	264641	CLIP, DRIVER	.04
31	1204057	SPACER, DRIVER	.03
32	1206608	DRIVER, BS	1.45
33		SPACER (OBS)	
34	1073418	CLIP	.01
35	1204063	CAM, PITCH	.15
36	1204608	SPRING, PCH CAM	.15
37	1204549	CABLE, PCH 8X3	1.20
37	1204552	CABLE, PCH 8X5	1.20
38	1141805	*1* CLAMP CABLE	.05
39	1141771	*1* SCREW,CLAMP	.02
40	1164580	SCREW, CAB BKT	.02
40	1206436	SCREW,BRACKET MOUNT,CORR.SEL.	.10
41	1204675	BRACKET, CA ANC LEVEL ONE STEEL CORD	.90
41	1205781	BRACKET, DUAL TRANSPORT SYSTEM	.85
42	1204553	SPRING, SHOCK	.07
43	1204677	CABLE, CRBS 8X3 27 1/4 INCHES	1.75
43	1204679	CABLE, CRBS 8X5 30 1/4 INCHES	1.75
44	1204159	PULLEY	1.00
45	1204160	PULLEY	1.05
46	1175199	STUD, IDLER	.03
47	1205564	PULLEY, IDLER	.35
48	1204547	CLAMP, CABLE	.05
49	1142214	SCREW	.03
50	1204370	WASHER	.02
101	1204985	SPRING	.15
102	1204984	LATCH, EXP BS SINGLE PITCH ONLY	.15
103	1204983	SCREW, LATCH	.10
104	1124818	SPRING, BC	.05
104	1204986	SPRING, BC SINGLE PITCH	.10
105	1204363	BELLCRANK, EXP	.35
106	1092125	CLIP	.05
107	1071449	SPRING	.03
108	1204362	KEYLEVER, EXP	.55
109	150735	SPRING, KL	.30
110	1204541	KB, CHAR GRAY	.45
110	1204539	KB, ACCENT GRAY	.45
110	1205223	KB, NAVY	.45
111	1128338	SHOE, EXP	.05
112	1164576	SCREW	.01
113	1164579	SCREW	.01
114	1141846	SCREW	.02
114	322065	SCREW, ON STOP	.03
115	151720	SCREW,8-32	.10
116	1205543	STOP,DN	.35
117	1164581	SCREW	.01
118	1206484	SPRING	.05
119	1090622	WASHER	.02
120	1287925	CLIP FOR WORN INDEX STP LUG ON 724 REF 9	
150	103372	NUT	.05
151	264641	CLIP	.04
152	1115655	STUD	.15
153	1117831	SPACER	.02

1 REPLACE BOTH REF 38 & 39 AND BREAK OFF LUG BELOW
873-1006061 875-2005573

25 - OPERATIONAL CONTROL

1	1166231	INSERT	.10
2	1123579	SLEEVE	.10
3	1164776	*3* HUB TO LIM	.75
4	1175105	SCREW	.05
5	6519454	*9*CLAMP	.20
8	1174181	SCREW	.02
9	1123581	SPRING,TO LIM	.45
10	1141650	SPRING,EXT.	.04
10	8168266	SPRING,EXT L-2	.08
11	1123575	ARBOR	.40
12	1123577	CLAMP	.02
13	1175243	SPRING,PINION	.15
14	1123574	PINION,CAR RET	.30
15	324497	RETAINER	.04
16	1175107	SCREW	.05
17	1123573	HUB	.25
19	1123572	SPRING,PINION	.15
20	1123571	PINION,TAB	.30
21	1175107	SCREW	.05
22	1123582	COLLAR	.15
23	1123559	*2* SHAFT XX1	1.65
23	1138042	*2* SHAFT XX3	1.65
23	1128161	*2* SHAFT XX5	1.65
24	1123582	COLLAR	.15
25	1124827	SCREW	.10
26	1123588	SCREW	.03
27	1175107	SCREW	.05
28	1174194	ECCENTRIC,L-2	.10
28	1123593	ECCENTRIC,L-1	.20
29	1164987	*1* RING CHECK	.15
30	324221	RETAINER	.04
31	1164989	*1* CAM	1.10
32	1123566	CLUTCH WHEEL	.10
33	1116729	SPRING	.10
34	1128413	PAWL	.40
35	1164992	WASHER	.03
36	1175107	SCREW	.05
37	1174485	CLIP	.04
38	1164991	*1* RATCHET	3.00
39	1073418	CLIP	.01
40	1116729	SPRING PAWL,L-1 OBSOLETE-ORDER REF 42	.10
42	1287465	TWO PIECE PAWL B/M-FITS ALL MACHINE INDIV PAWL NOT AVAIL	1.40
44	1123570	CLUTCH WHEEL	.06
45	1164990	*1* CAM	1.10
46	1164988	*1* RING CHECK	.25
47	1124827	SCREW	.10
48	324221	RETAINER	.04
49	1174194	ECCENTRIC	.10
50	1123588	SCREW	.03
53	1128326	*4* SCREW	.03
54	1164577	SCREW	.01
55	1135311	BRACKET SUPP	.30
56	1159843	SUPPORT	.65
100	1280490	SHAFT B/M X1	13.50
100	1280491	SHAFT B/M X3	13.50
100	1280492	SHAFT B/M X5	13.50
101	1280489	*1* CAM ASM	8.00
201	1090162	SPRING	.03

204 1124291 SPRING .10 05
204 1147467 *16*SPRING,LTCH .10
205 1123722 STUD .10
206 1073418 RETAINER .01 03
207 1124622 BRACKET .15
208 1128555 *4*STUD .90
209 1135626 *4*NUT .25
210 1123718 *4*LATCH .10
211 1133666 SPRING .04
211 1147436 *16*SPRING,-5 .05
212 1123725 STUD .10

214 1073418 RETAINER .01 03

216 1174023 SCREW,CURRENT .10
216 1123779 SCREW,L-1 BELOW .25
7X1-5774800 7X3-5204470
7X5-5555050
217 221 NUT, L-2 .03
217 38051 NUT, L-1 .03 07
218 1174025 *14*BAIL ASM L2 2.75
219 332747 RETAINER .04 13
220 1175512 BELLCRANK, ROT 1.90
L-3 ALSO ORDER REF 233,234
(ROUND)353 AND 355 BELOW
7X1-5738280
7X3-5133000
7X5-5487750

221 1123714 *6*STUD .90
222 219633 *6*RETAINER .04
226 6503 *6*NUT .03
227 1133615 NUT .03
228 1133618 NUT .20
229 1123721 *6*LINK,7X1 1.15
229 1128090 *6*LINK,7X5 2.20
230 1123713 *6*CLEVIS,LH 6.00
231 1123712 *6* CLEVIS 6.00
232 1164047 LINK, 7X1 L-3 .25
232 1164046 LINK, 7X3 L-3 .25
232 1164048 LINK, 7X5 L-3 .25
232 1133616 *7*LINK,7X1 L-2 .25
232 1138092 *7*LINK,7X3 L-2 .25
232 1134853 *7*LINK,7X5 L-2 .30
233 1164045 LINK,ALL MOD L3 .35
233 1133617 *7*LINK,ALL MOD .20
234 1174099 DAMPER, ROUND .02
234 1133641 DAMPER, SQUARE .02
300 1133565 *8*BRACKET .25
301 1164940 SCREW .02
308 1133669 SPRING, 7X1 .15
308 1138101 SPRING, 7X3 .15
308 1128087 SPRING, 7X5 .15
311 1133566 ARM 1.90
312 1133662 SPRING .04
320 1134811 TAPE, 7X1 2.00
320 1138106 TAPE, 7X3 2.00
320 1134817 TAPE, 7X5 2.00

336 1175227 BRACKET, IF .25
CONVERTING FROM D-SHAPED
HOLE BRACKET ALSO ORDER
REF 344 AND 346
338 1175882 ARM,ROTATE, IN- 2.45
CLUDES PULLY
344 1175221 STUD, ROUND .15
344 1268466 STUD,D-SHAPED .15
346 1092125 RETAINER .05 03
351 1203257 GUARD,LEVEL-4 .30
352 1269485 B/M,TILT PULLEY 1.70
353 1174196 STUD,. ROTATE .15
BELLCRANK,6-32 L-3 & L-4
353 1133615 *7*STUD 4-40 .15
353 1164589 STUD 4-40 L-2 .20
354 1174165 STUD, ROTATE, .15
ARM 6-32 L-3 & L-4
354 1133615 *7*STUD 4-40 .15
354 1164089 STUD 4-40 L-2 .20
355 38051 NUT,6-32 .03
357 1141696 SPACER .02
358 37913 NUT .03 07
359 1091220 WASHER .02
360 1134842 NUT L-4&L-5 .02
360 37913 NUT L-1,L-2,L-3 .03
361 1174160 PULLEY .60
361 1123704 PULLEY L-3 1.00
363 1164579 STUD .01 14
363 1175222 STUD L-3(Y-ARM) .10
363 1123702 STUD L-1&L-2 .65
COMP ARM
364 1134842 NUT .02
364 1174157 LOCKNUT6-32 L-3 .05
(Y-ARM)
367 1147183 LINK,LONG 7X3 .25
367 1147184 LINK,LONG 7X1 .25
367 1147115 LINK,LONG 7X5 .25
368 1147182 LINK,SHORT ALL .20
MODELS
369 1147196 ARM, WITH 2.00
1175882ARM,ROTATE
WITH PULLEY
370 1147194 STUD 6-32 .15
371 38051 NUT 6-32 .03
400 1132134 HUB PULLEY ASM 4.60
SEPARATE HUB PULLEY NOT
AVAILABLE ON MACHINES
PRIOR TO 7X1-4024316.
COUNTER SINK REAR OF
ROTATE BELLCRANK PIVOT
HOLE WITH 5/16" DRILL. ON
MACHINES PRIOR TO 7X1
4020000 USE FOLLOWING PRO-
CEDURE TO REPLACE SLEEVE.
REPLACE COLLAR ALSO TO
INSTALL PULLEY & HUB, REP-
LACE COLLAR,SLEEVE ALSO
402 1138396 SLEEVE 1.85
404 1141648 SPRING, L-2 .55

409 1164653 CLAMP .10
412 1164654 CAM .25
414 219633 RETAINER .04 03
415 1123675 PAWL .20
416 1124574 SPRING .05
417 1123674 STUD .15
418 1127730 WASHER .03

CYCLE SHAFT SHIMS

419 1127753 SHIM, -A .10
419 1127754 SHIM, -B .10
419 1127755 SHIM,-C .10
419 1127756 SHIM, -D .10
419 1127757 SHIM, -E .10
419 1128071 SHIM, -F .05

SNAP-ON SHIMS

419 1280821 SHIM, -G .04 08
419 1280822 SHIM, -H .06 08
420 1138039 *13*PAWL .35
421 1138066 COLLAR .25
423 1138476 *13*STUD .15
424 1175103 SCREW .05 02
426 1138480 CAMSHAFT ASM 11.15
IF ORDERING CAM SHFT BELOW
7X1-5786754.
7X3-5236767
7X5-5595975
ORDER B/M 1269046
428 1147349 *13*SPRING .05
433 1164660 NUT .10
434 186924 SCREW .20
435 1269183 B/M, RESTORING 1.25
CAM,CLAMP,CYCLE CL SPRING
SCREW & NUT BELOW 7X1-
4020550 ORDER REF 402 ALSO
437 1269046 B/M CYCLE SHAFT 20.25
CLUTCH ASM,CYCLE CL PULLEY
451 1164577 SCREW .01 14
451 322551 SCREW,LONG 7X3- .03
7X5, FRONT BEARING ASM
452 1175268 BEARING ASM 1.35
453 1164577 SCREW .01 14
454 1123685 GEAR 1.25
455 1175107 SCREW .05 01
456 1175866 SCREW .20
457 1127759 BUSHING .15
458 1123683 GEAR,LOW IDLER .40
459 1134843 WASHER .02
460 1134842 NUT .02
461 1138100 IDLER ASM, 7X3- 3.65
ALSO ORDER REF 462
P/N 1206420
461 1128062 IDLER ASM 7X5 3.65
ALSO ORDER REF 462
P/N 1206421
P/N 1175645

462 1206420 SCREW XX3 .03
462 1206421 SCREW XX5 .03
463 1128255 GUARD, 7X3-7X5 .10
464 1090049 WASHER .02
465 1164581 SCREW .01
465 322065 *10*SCREW,7X3-5 .03
466 1175867 *10*GUARD,GEAR .25

B/M GEAR TRAIN

470 1269137 B/M 7X1 4.80
470 1269138 B/M, 7X3 8.10
470 1269139 B/M, 7X5 8.10
476 1175868 WASHER .02
476 1134843 *15*WASHER .02
477 1175869 BUSHING .15
477 1127759 *15*BUSHING .15
478 332747 RETAINER .04
479 1175665 GEAR,UPPER .80
IDLER
479 1159350 *15*GEAR,UPPER .95
IDLER
480 1147405 CLIP,SPRING MTG .04
481 1290396 NUT-DIFF-BKT MT .10
482 1123737 STUD DIFF BRKT .10
483 1123735 STUD ROT BELLCR .20
WHEN ORDERING STUD FOR
DIFFERENTIAL BRACKET WITH
REPLACEABLE STUDS ALSO
ORDER SPACER REF 487
P/N 1206794
484 1175076 STUD TILT LATCH .20
485 1147449 DIFF BKT *3* 4.45
486 1287464 B/M DIFF BRACKT 7.40
WITH TILT LATCH
ASSEMBLY
487 1206794 SPACER .20
488 1287915 *17*SOLID ARM 4.15
ROTATE

1 PARTS USED BELOW
7X1-4010000

2 CONVERT TILT LINK ON
MACHINES BELOW 7X1-4012000
ALSO USE REF 29 & 14 ALSO
ORDER REF 90 BELOW
7X1-4108580
7X3-4731942
7X5-4401939

3 WHEN REPLACING ANY OF
THESE-REPLACE ALL THREE-
BELOW(REF 200,115,32,485)
7X1-4085528
7X3-4707544
7X5-4383200

202 1164537 FOLLOWER,CAM 1.15
202 1204971 FOLLOWER,CAM 1.00
DUAL PITCH
203 1092125 RETAINER .05
204 1124536 FOLLOWER,CAM 2.15
BELOW 7X1-4012015
204 1128015 FOLLOWER,CAM 1.35
204 1204993 FOLLOWER,CAM 1.45
DUAL PITCH
205 1132074 ARM .50
205 1204969 ARM,DUAL PITCH .50
208 1175634 INTERPOSER .20
CURRENT LEVEL S/B,B/S
INDEX,SE 11 S/B,INDEX
208 1124554 *7* INTRPSR 11 .65
B/S,INDEX
208 1204987 INTERPOSER, .30
SE 11 SINGLE PITCH B/S
208 1175558 INTERPOSER, .30
SE 11 DUAL PITCH B/S
208 1138453 *7* INTRPSR S/B .65
208 1134863 *8* INTRPSR S/B .75
209 1174058 SPRING .03
210 1134546 SPRING,S/B, .03
DUAL PITCH S/B AND B/S
210 1134684 SPRING,B/S CAR .05
RET,INDEX
210 1174483 SPRING S/B USED .05
WITH SPACE TO PRINT
INTERLOCK
211 1175558 *5* INTERPOSER .30
CAR RET
212 1134997 STUD .05
213 1204100 SPRING,DUAL .10
PITCH ONLY
214 1072703 SPRING .02
215 1133668 SPRING .04
216 1132078 BAIL .25
217 1141141 RETAINER,USED .03
IN PLACE OF STUD AND NUT
BELOW 7X1-4010750
218 1132084 BRACKET 2.30
218 1204400 BRACKET,SE II 2.30
DUAL PITCH
219 1141162 SHAFT,ALSO .25
ORDER REF 202 BELOW
7X1-4082837
7X3-4703795
7X5-4380630
220 1123585 SHAFT .20
220 1204972 SHAFT,SE II .25
221 1134712 CLIP .10
222 1132098 SCREW .10
223 1132122 RETAINER .02
224 1164720 PLATE,LATCH .10
225 1175557 INTERLOCK,S/B .40
226 167790 SPRING .30
227 1164577 SCREW .01
228 1175554 PAWL,LATCH .05

229 1072703 SPRING .02
230 1127714 SCREW .04
231 1090472 WASHER .02
232 1138805 PLATE,KEEPER .10
233 1174207 PAWL,CHECK .15
234 1090404 SPRING .03
235 23106 SPRING .30
236 1174245 FOLLOWER,ESCCAM .15
237 1123587 PAWL,CHECK .15
238 1164556 GUIDE,KLVR PAWL .20
ALSO REPLACE REF 224 BELOW
7X1-4161710
7X3-4788645
7X5-4444350
239 1123819 ARM .70
239 1204968 ARM,DUAL PITCH .50
240 1164578 SCREW .02
240 1204983 SCREW,LEFT HAND .10
SE II SINGLE PITCH
300 1128424 *6* B/M OPR BKT 14.00
ASM
300 1204982 B/M OPER BRKT 15.00
ASM SE II SINGLE PITCH
300 1204101 B/M OPER BRKT 14.50
ASM SE II DUAL PITCH
301 1269569 B/M OPER INTPSR 3.25
LATCH,KYLVR PAWL
302 1133584 STUD .10
303 56722 LOCK WASHER .01
304 1159844 BEARING .15
305 1287910 HALF BEARING
306 1206838 SUPPORT ASM 1.00
307 1287917 B/M CP SUPPORT 1.30
(CONTAINS,REF 53,55,56,
303 AND 305)
310 1287930 B/M TORQUE LIM
CLAMP & SPR REF 5 & 10

1 REPLACE THE CAM AND
RATCHET ASM IF ANY *1*
PART IS REPLACED. FILE
FLAT ON OP SHAFT BELOW
7X1-4214002
7X3-4853748
7X5-4503831
THE B/S LATCH SPRING
P/N 1174058 & ESC TO BAR
SPRING P/N 1134548 MUST
BE INSTALLED BELOW
7X1-4173822
7X3-4800218
7X5-4454733

2 WHEN REPLACING OP SHAFT
WITH FLAT FOR TQ LIMITER
MOUNTING, ORDER TQ LIMITER
P/N 1164776. ORDER REF 11
FOR MACHINES WITH RECESSED
ARBORS

3 WHEN TQ LIMITER HUB IS
INSTALLED ON MACHINES
BETWEEN
7X1-4215000-4224100
7X3-4853748-4869200
7X5-4503831-4518400
FILE FLAT ON OP SHAFT FOR
SECOND SET SCREW

4 REPLACE REF 53,55 & 56
BELOW 7X5 4377000

5 ALSO ORDER REF 228 & 229
BELOW 7X1 4271850
7X3 4952166
7X5 4589149

6 ORDER REF 350,353 & 363
IN MECH 17 TO CONVERT TO
NEW STYLE S/B LOCKOUT ALSO
ORDER MECH 25 REF 208 IF
NOT CURRENT LEVEL.

7 BELOW 7X1 4271850
7X3 4952166
7X5 4589149
FOR S/B SEE NOTE *8*

8 BELOW 7X1 4064030
7X5 4370550

9 ALSO ORD REF10 L-2

26 - CORRECTING

1 1206022 BELLCRANK .05
2 1206020 SPRING FD BLK .05
3 1206037 DETENT .06
4 1206030 PAWL, TAPE FEED .60
5 1206013 SCREW .10
6 1206012 WHEEL, SPIKED .25
7 1206033 WASHER .05
8 1206014 SPACER .03
9 1206016 WIRE, SEPARATOR .60
10 48594 SCREW .03
11 1206372 SPRING .04
12 1206017 SUPPORT .10
13 1206035 *3* BRACKET .06
14 1206002 ROLLER, GUIDE .25
15 1206009 *3* LEVER,TAPE 1.35
16 1135663 *3* WASHER .02
17 1206145 *3* SCREW .05
18 1206018 SPRING .40
19 1206007 LEVER, RIB LOAD .85
20 1206023 PLATE, RIBBON 4.00
21 257982 RETAINER .02

22 1103695 RETAINER .02
23 219633 RETAINER .04
24 1073418 RETAINER .01
25 1092125 RETAINER .05
26 1206036 SCREW .06
27 1206005 SPRING .10
27 1206853 SPRING,SOLID MT
MOUNT STUD
28 1206006 LATCH, LOAD LEV .10
28 1206488 LATCH, LOAD .45
LEVER, USED WITH CORR FILM
LIMITING DEVICE
MOUNT STUD
29 1206683 RUBBER BUMPER .02
30 1206021 ARM, SWING .25
31 1206003 SPRING .04
32 1206004 SPRING, SW ARM .05
33 1206092 *1* FORK,CRADL .10
34 1287340 CRADLE ASM,SUP 3.25
35 1072477 WASHER .02
36 1206166 STUD .10
37 38261 SCREW .05
38 1206084 RATCHET, SUPPLY .15
39 1206083 CAP, RATCHET .06
40 1116729 SPRING, LOW RIA .10
41 1206424 *2*CARDHOLDER .90
41 1206368 *2*C.H.PIN FD. .90
42 1206215 BRACKET, CH MTG 2.00
43 1206321 STUD .03
44 1206040 FOLLOWER, RIB 2.50
45 1206060 FOLLOWER, FEED .70
46 1206065 HUB, FOLLOWER .10
47 1206319 SPRING .03
48 1171923 SPRING .03
49 1206047 STUD .15
50 1464823 CAM,TAPE FEED .75
51 1206046 CAM, PRINT .55
52 1206081 SPRING, INHIBIT .03
53 1206141 INHIBITOR, FEED .15
54 1206163 STUD .10
55 1206131 BRACKET, SINGLE .55
PITCH SE II
55 1206076 BRACKET, DUAL .85
PITCH SE II LEVEL-1
55 1205783 BRACKET,DUAL .85
TRANSPORT SYSTEM
56 1206058 CAM, RIB LIFT .85
57 1206045 CAM, TAPE LIFT .15
58 1206044 FOLLOWER, LIFT .15
59 1206188 BKT,CABLE GUIDE .30
WITH TUBING
60 1206186 SCREW .02
61 1206422 SCREW .06
62 1206377 ARM,ACTUATING .40
63 1206146 SPRING .10
64 1206143 ARM, LIFT .35
65 1206165 STUD, LIFT ARM .10
66 1206142 ARM .15
67 1132211 WASHER .02

68 1172397 SCREW .10
69 1206204 SCREW .03
70 1206054 SPRING .03
71 1206048 *1* LIFT GUIDE 2.25
72 1206419 GUIDE, LH LIFT 1.70
73 1206318 SPACER .06
74 1206095 ARM RH .35
74 1206435 ARM PIN FEED RH 3.60
75 1173851 CLEVIS .15
76 1206180 LINK, TRIGGER .15
77 1144368 SPRING .03
78 1206179 SCREW .20
79 322550 SCREW .03
80 1206139 BELLCRANK .40
81 1133664 SPRING .04
82 1206172 LATCH 8X3 .25
82 1206173 LATCH 8X5 .25
83 1206182 SHAFT .10
84 219633 RETAINER .04
85 1070020 CLEVIS .15
86 1206181 LINK .15
87 1206148 SPRING .03
88 1164579 SCREW .01
89 1206140 BRACKET .15
90 1206177 LINK .35
91 1206099 BRACKET .35
92 38350 SCREW .03
93 1206178 SCREW .10
94 38051 NUT .03
95 1206802 KEYLEVER .35

CENTER COVERS
INCLUDES MARGIN TRIM.
ALSO ORDER REF 107

893 DUAL PITCH
96 1287601 PEARL WHITE 29.00
96 1287602 SAPPHIRE BLUE 29.00
96 1287603 EMERALD GREEN 29.00
96 1287604 RAVEN BLACK 29.00
96 1287605 GRAYSTONE 29.00
96 1287606 SANDSTONE BEIGE 29.00
96 1287607 TOPAZ BRONZE 29.00
96 1287608 OPAL GRAY 29.00
96 1287609 GARNET ROSE 29.00
96 1287610 ONYX BLUE 29.00
96 1287611 WILLOW GREEN 29.00
96 1287612 CLASSIC BLUE 29.00
853 SINGLE PITCH
96 1287589 PEARL WHITE 29.00
96 1287590 SAPPHIRE BLUE 29.00
96 1287591 EMERALD GREEN 29.00
96 1287592 RAVEN BLACK 29.00
96 1287593 GRAYSTONE 29.00
96 1287594 SANDSTONE BEIGE 29.00
96 1287595 TOPAZ BRONZE 29.00
96 1287596 OPAL GRAY 29.00
96 1287597 GARNET ROSE 29.00
96 1287598 ONYX BLUE 29.00
96 1287599 WILLOW GREEN 29.00
96 1287600 CLASSIC BLUE 29.00
895 DUAL PITCH
96 1287625 PEARL WHITE 32.00
96 1287626 SAPPHIRE BLUE 32.00
96 1287627 EMERALD GREEN 32.00
96 1287628 RAVEN BLACK 32.00
96 1287629 GRAYSTONE 32.00
96 1287630 SANDSTONE BEIGE 32.00
96 1287631 TOPAZ BRONZE 32.00
96 1287632 OPAL GRAY 32.00
96 1287633 GARNET ROSE 32.00
96 1287634 ONYX BLUE 32.00
96 1287635 WILLOW GREEN 32.00
96 1287636 CLASSIC BLUE 32.00
855 SINGLE PITCH
96 1287613 PEARL WHITE 32.00
96 1287614 SAPPHIRE BLUE 32.00
96 1287615 EMERALD GREEN 32.00
96 1287616 RAVEN BLACK 32.00
96 1287617 GRAYSTONE 32.00
96 1287618 SANDSTONE BEIGE 32.00
96 1287619 TOPAZ BRONZE 32.00
96 1287620 OPAL GRAY 32.00
96 1287621 GARNET ROSE 32.00
96 1287622 ONYX BLUE 32.00
96 1287623 WILLOW GREEN 32.00
96 1287624 CLASSIC BLUE 32.00

CORRECTING KEYBUTTONS

97 1206160 ACCENT GRAY .35
97 1206161 CHARCOAL GRAY .35
97 1206224 NAVY BLUE .35

98 1206097 TORQUE BAR 8X3 .60
98 1206100 TORQUE BAR 8X5 .60
99 1287853 COLLAR .15
100 1206094 ARM LH .35
100 1206369 ARM PIN FEED LH 3.30
101 1206433 LOGO .25
102 1206212 SINGLE PITCH 107.00
102 1206211 DUAL PITCH 107.00

COMPLETE COVER B/M
INCLUDES MARGIN SCALES
ORDER REAR LOGO-REF 107

893 DUAL PITCH
103 1287661 PEARL WHITE 64.75
103 1287662 SAPPHIRE BLUE 64.75
103 1287663 EMERALD GREEN 64.75
103 1287664 RAVEN BLACK 64.75
103 1287665 GRAYSTONE 64.75
103 1287666 SANDSTONE BEIGE 64.75
103 1287667 TOPAZ BRONZE 64.75
103 1287668 OPAL GRAY 64.75
103 1287669 GARNET ROSE 64.75
103 1287670 ONYX BLUE 64.75
103 1287671 WILLOW GREEN 64.75
103 1287672 CLASSIC BLUE 64.75
895 DUAL PITCH
103 1287697 PEARL WHITE 68.75
103 1287698 SAPPHIRE BLUE 68.75
103 1287699 EMERALD GREEN 68.75
103 1287700 RAVEN BLACK 68.75
103 1287701 GRAYSTONE 68.75
103 1287702 SANDSTONE BEIGE 68.75
103 1287703 TOPAZ BRONZE 68.75
103 1287704 OPAL GRAY 68.75
103 1287705 GARNET ROSE 68.75
103 1287706 ONYX BLUE 68.75
103 1287707 WILLOW GREEN 68.75
103 1287708 CLASSIC BLUE 68.75
853 10 PITCH
103 1287637 PEARL WHITE 64.75
103 1287638 SAPPHIRE BLUE 64.75
103 1287639 EMERALD GREEN 64.75
103 1287640 RAVEN BLACK 64.75
103 1287641 GRAYSTONE 64.75
103 1287642 SANDSTONE BEIGE 64.75
103 1287643 TOPAZ BRONZE 64.75
103 1287644 OPAL GRAY 64.75
103 1287645 GARNET ROSE 64.75
103 1287646 ONYX BLUE 64.75
103 1287647 WILLOW GREEN 64.75
103 1287648 CLASSIC BLUE 64.75
853 12 PITCH
103 1287649 PEARL WHITE 64.75
103 1287650 SAPPHIRE BLUE 64.75
103 1287651 EMERALD GREEN 64.75
103 1287652 RAVEN BLACK 64.75
103 1287653 GRAYSTONE 64.75
103 1287654 SANDSTONE BEIGE 64.75
103 1287655 TOPAZ BRONZE 64.75
103 1287656 OPAL GRAY 64.75
103 1287657 GARNET ROSE 64.75
103 1287658 ONYX BLUE 64.75
103 1287659 WILLOW GREEN 64.75
103 1287660 CLASSIC BLUE 64.75
855 10 PITCH
103 1287673 PEARL WHITE 68.75
103 1287674 SAPPHIRE BLUE 68.75
103 1287675 EMERALD GREEN 68.75
103 1287676 RAVEN BLACK 68.75
103 1287677 GRAYSTONE 68.75
103 1287678 SANDSTONE BEIGE 68.75
103 1287679 TOPAZ BRONZE 68.75
103 1287680 OPAL GRAY 68.75
103 1287681 GARNET ROSE 68.75
103 1287682 ONYX BLUE 68.75
103 1287683 WILLOW GREEN 68.75
103 1287684 CLASSIC BLUE 68.75
855 12 PITCH
103 1287685 PEARL WHITE 68.75
103 1287686 SAPPHIRE BLUE 68.75
103 1287687 EMERALD GREEN 68.75
103 1287688 RAVEN BLACK 68.75
103 1287689 GRAYSTONE 68.75
103 1287690 SANDSTONE BEIGE 68.75
103 1287691 TOPAZ BRONZE 68.75
103 1287692 OPAL GRAY 68.75
103 1287693 GARNET ROSE 68.75
103 1287694 ONYX BLUE 68.75
103 1287695 WILLOW GREEN 68.75
103 1287696 CLASSIC BLUE 68.75

104 1237710 B/M,PAPER RAIL 3.85
DOES NOT INCLUDE SHAFT

105 1123828 SETSCREW .07
106 1206210 ASM.,RIBB PLATE 28.75
107 1206432 LOGO DOUBLE INS .25
FOR REAR COVER
107 1206433 LOGO,REAR 3WIRE .25
108 1206034 RETAINER, RH .10
109 1123828 SETSCREW .07
110 1206375 PRINT SHIELD .15
111 1287309 PRINT SHIELD BM 3.65
112 1164096 SCREW,LIFT CAM .10
113 1164291 SCREW,CART RET .04
114 1164027 SCREW SEL RIBB .03
115 1206436 SCREW,BRACKET .10
MOUNT,CORR SEL
116 1204553 SHOCK SPRING .07
117 1172397 SCREW SEL RIBB .10
118 1138796 WASHER .01
122 1073418 CLIP, SOLID MNT .01
MOUNT STUD
200 1206491 LABEL,USED WITH .09
CORR FILM LIMITING DEVICE
201 1287335 B/M-CORR FILM 1.45
LIMITING DEVICE
202 1206712 SPRING .05
203 1287857 CROHLDER D SHPE 1.20
204 1206486 POST INT GEAR .90
USED WITH CORR FILM
LIMITING DEVICE

1 BOTH REF.33 & 71 MUST BE
REPLACED TOGETHER
BELOW SER. NUMBERS
8X3-1134000
8X5-2166000

2 ALSO CHANGE REF 42 OR
REMOVE PRINT SHIELD MNTG.
TABS BELOW 8X3-1156531
8X5-2197773

3 REPLACE 13,15,16&17
TOGETHER BELOW SER.NUMBERS
8X3-1134000
8X5-2166000

30 - SOUND REDUCTION PACKAGE

1	1205591	HOOD,ACOUST.8X3	5.00	
1	1205592	HOOD,ACOUST.8X5	5.00	
		ALSO ORDER REF 2		
2	1205605	SEAL, HOOD 8X3	.20	
2	1205608	SEAL, HOOD 8X5	.20	
3	1205599	BKT. MTG. RH	.10	
4	1205600	BKT. MTG. LH	.10	
5	1205606	WASHER	.35	
6	1205598	STUD	.15	
7	1205717	CHAMBER, 8X3	1.75	
7	1205716	CHAMBER, 8X5	1.75	
8	1205719	ANCHOR, HOOD RH	.35	
9	1205718	ANCHOR, HOOD LH	.35	
10	1175106	SCREW	.10	02
11	1205785	SCALE, 8X3 D.P.	2.50	
11	1205787	SCALE, 8X3 10P	2.50	
11	1205789	SCALE, 8X3 12P	2.50	
11	1205786	SCALE, 8X5 D.P.	2.50	
11	1205788	SCALE, 8X5 10P	2.50	
11	1205790	SCALE, 8X5 12P	2.50	
12	1205824	SEAL, MARG. 8X3	.10	
12	1205823	SEAL, MARG. 8X5	.10	
13	1205727	BKT. SCALE MTG.	.25	
14	1175101	SCREW, SCALE	.05	
15	1172357	SCREW, CORRECT	.10	
		AND SELCT. INDICATOR		
15	38262	SCREW, FAB. RIB	.03	
16	1204431	WASHER,FAB. RIB	.04	
16	45639	WASHER,SEL. RIB	.05	
17	1457109	HOLDER,SEL. RIB	.60	
18	1457100	BRACKET SEL RIB	.65	
18	1204433	BRACKET FAB RIB	.05	
19	1457091	INDICATOR SEL.R	.75	
19	1204432	INDICATOR FAB.R	.25	
20	257187	NUT	.03	
21	1205733	STOP	.10	
22	1128113	STUD	.10	
23	1205735	GROMMET	.10	
24	1090622	WASHER	.02	
25	1205729	FRAME, MEMBRANE	1.90	
26	1205615	MEMBRANE, KEYBD	1.65	
27	1205726	SEAL, KEYBOARD	3.45	
28	1206457	PAD,ASSEMBLY	2.65	
		TOP COVER INCLUDES		
		LOGO, CLIPS, AND		
		INSULATION		
		8X3-D.P.		
29	1287723	PEARL WHITE	12.00	
29	1287724	SAPPHIRE BLUE	12.00	
29	1287725	EMERALD GREEN	12.00	
29	1287726	RAVEN BLACK	12.00	
29	1287727	STONE GREY	12.00	
29	1287728	SANDSTONE BEIGE	12.00	
29	1287729	TOPAZ BRONZE	12.00	
29	1287730	OPAL GREY	12.00	
29	1287731	GARNET ROSE	12.00	
29	1287732	ONYX BLUE	12.00	
29	1287733	WILLOW GREEN	12.00	
29	1287734	CLASSIC BLUE	12.00	
		8X3-S.P.		
29	1287711	PEARL WHITE	12.00	
29	1287712	SAPPHIRE BLUE	12.00	
29	1287713	EMERALD GREEN	12.00	
29	1287714	RAVEN BLACK	12.00	
29	1287715	STONE GREY	12.00	
29	1287716	SANDSTONE BEIGE	12.00	
29	1287717	TOPAZ BRONZE	12.00	
29	1287718	OPAL GREY	12.00	
29	1287719	GARNET ROSE	12.00	
29	1287720	ONYX BLUE	12.00	
29	1287721	WILLOW GREEN	12.00	
29	1287722	CLASSIC BLUE	12.00	
		8X5-D.P.		
29	1287747	PEARL WHITE	13.00	
29	1287748	SAPPHIRE BLUE	13.00	
29	1287749	EMERALD GREEN	13.00	
29	1287750	RAVEN BLACK	13.00	
29	1287751	STONE GREY	13.00	
29	1287752	SANDSTONE BEIGE	13.00	
29	1287753	TOPAZ BRONZE	13.00	
29	1287754	OPAL GREY	13.00	
29	1287755	GARNET ROSE	13.00	
29	1287756	ONYX BLUE	13.00	
29	1287757	WILLOW GREEN	13.00	
29	1287758	CLASSIC BLUE	13.00	
		8X5-S.P.		
29	1287735	PEARL WHITE	13.00	
29	1287736	SAPPHIRE BLUE	13.00	
29	1287737	EMERALD GREEN	12.00	
29	1287738	RAVEN BLACK	13.00	
29	1287739	STONE GREY	13.00	
29	1287740	SANDSTONE BEIGE	13.00	
29	1287741	TOPAZ BRONZE	13.00	
29	1287742	OPAL GREY	13.00	
29	1287743	GARNET ROSE	13.00	
29	1287744	ONYX BLUE	13.00	
29	1287745	WILLOW GREEN	13.00	
29	1287746	CLASSIC BLUE	13.00	
30	1287759	B/M INSULATION	4.60	
		ONLY FOR 8X3		
30	1287760	B/M INSULATION	4.60	
		ONLY FOR 8X5		
31	1287440	B/M SOUND PKG.	20.00	
		FIELD INSTALL 8X3		
		INCLUDES REF. 30		
31	1287439	B/M SOUND PKG.	20.00	
		FIELD INSTALL 8X5		
		INCLUDES REF. 30		
32		PARTS NOT AVAIL		
		THIS TIME WILL BE AT A		
		LATER DATE		

39 - CARD HOLDING PLATEN

1	1269334	7X1	21.20	
1	1269338	7X3	22.70	
1	1287262	8X3	22.70	
1	1269342	7X5 & 8X5	28.45	
		CD HOLDING PLATEN B/M		
		INCLUDES ALL PARTS		
		REFERENCED		
1	1287071	B/M 7X1		
1	1287072	B/M 7X3		
1	1287073	B/M 8X3		
1	1287078	B/M XX5		
2	1090926	SCREW	.05	
3	1164707	CARD STOP	.80	
4	1164708	BLADE, 7X1	2.40	
4	1164709	BLADE, 7X3	3.00	
4	1164710	BLADE, 7X5	4.10	

40 - DEAD KEY

1	1138464	CLIP	.02	
4	1135057	PLATE,LH	.65	
4	1128868	*1* PLATE LH	3.95	
5	1141313	BAIL,-LUG-L-2	1.55	
5	1141361	BAIL, L-1	1.55	
5	1141360	*1* BAIL	1.55	
6	1106650	SPRING	.03	
7	1141357	PLATE,RH	1.45	
7	1128866	*1* PLATE RH	1.25	
8	1141771	SCREW	.02	
9		L-1 CDE NOT AVA		
		ORDER REF. 11 L2,33,36,38		
		39 AND 5 L2. INSTALL BAIL		
		(REF.5) AND THEN MOUNT		
		BRACKET TO POWER FRAME		
		UNDER FINGER OF BAIL.		
		INSTALL NEW CABLE. REFER		
		TO REF/ADJ BOOK FOR		
		ADJUSTMENTS.		
9	1164556	GUIDE,KLVR PAWL	.20	
		ALSO REPLACE MECH CODE 725		
		REF 224 P/N 1164720 BELOW		
		7X1-4161710		
		7X3-4788645		
		7X5-4444350		
10	1141636	CLAMP	.05	
11	1141422	CABLE,L-2	1.15	
11	1141368	CABLE,L-1	1.50	
11	1206242	*4*CABLE,L-3	1.15	
12	112358E	SCREW	.03	01
12	1204373	*4*SCREW	.07	
13	1141185	CLAMP,7X1 L-2	.90	
13	1141370	*3* CLAMP 7X1L1	.40	
13	1118050	CLAMP,7X3 L-2	.02	
13	1141272	CLAMP,7X5 L-2	.20	
13	1164962	*3* CLAMP 7X5L1	.10	
13	1141805	*4*CLAMP,L-3	.05	
14	37913	NUT	.03	07
16	38262	SCREW	.03	02
17	1174340	LATCH,L-2	.15	
17	1141363	LATCH,L-1	1.30	
18	1141062	*2*SPRING	.04	
18	1147443	SPRING,CURRENT	.03	
20	1141366	BRACKET,7X3-5	.80	
21	1117759	SCREW,7X3-5	.02	14
22	1147347	INTERPOSER	.45	
		BREAK OFF UNDESIRED LUGS		
		CONTROL WHEELS		
27	1134982	ACCENT GRAY	.40	
27	1134985	NAVY	.40	
27	1134998	BLUE	.40	
27	1134999	CHARCOAL GRAY	.40	
28	1134978	SPRING	.25	
		INDICATORS		
29	1141885	ACCENT GRAY	.55	
29	1138460	NAVY	.55	
29	1174024	BLUE	.55	
29	1164956	CHARCOAL GRAY	.55	
30	1073418	CLIP	.01	03
31	1164096	SCREW	.10	
		SET AND CLEAR KEYBUTTONS		
		MARKED SET-CLEAR		
32	1141549	ACCENT GRAY	1.15	
32	1141552	NAVY	1.15	
32	1141588	ACCENT BLUE	1.15	
32	1141631	CHARCOAL GRAY	1.15	
		BLANK BUTTONS		
32	1141747	ACCENT GRAY	.70	
32	1141748	NAVY	.70	
32	1141766	BLUE	.70	
32	1141821	CHARCOAL GRAY	.70	
		MARKED TAB		
32	1141826	ACCENT GRAY	.70	
32	1141849	NAVY	.70	
32	1141850	BLUE	.70	
32	1141367	CHARCOAL GRAY	.70	
33	1141636	CLAMP	.05	
35	1141771	SCREW	.02	

36 1141434 BRACKET .55
37 1141275 CLAMP .15
38 1141771 SCREW .02
39 236550 SCREW .03
40 1141271 CLIP .05
41 1141315 CABLE 1.25

DEAD KEY DISCONNECT B/M

50 1274595 ACCENT GRAY 8.95
50 1274996 NAVY 8.95
50 1274997 BLUE 8.95
50 1274998 CHARCOAL GRAY 8.95
NOTE B/M'S CAN BE INSTALLED ONLY ON MACHINES WITH SERIAL NUMBERS BEGINNING WITH 5 OR 9 OR ANY SE II
51 1141320 ARM CABLE MT6. 1.95
52 1141450 LEVER SET & CH 2.05

1 BELOW 7X1 4107528

2 BELOW 7X1 9400303
7X3 9021367
7X5 9218022

3 BELOW 7X1 5731000
7X3 5109000
7X5 5469000

4 ABOVE 7X1 9544987
7X3 9739213
7X5 5660695
8X3 1178332
8X5 2227314

41 - SHIFT SENSITIVE

1 1123565 SUPPORT, USED 3.25
IN PUERTO RICO,UNITED KINGDOM & JAPAN KEYBOARDS
2 1164646 SCREW .04
3 1164652 SPACER .05
4 215633 RETAINER .04 03
5 1141666 BRACKET,LH .10
5 1164404 BRACKET,SUPPORT .35
USED WITH LONG VANE SEE REF 1
6 1164417 VANE,FR.CAN. 2.85
6 1164419 VANE,JAPAN 2.85
6 1141309 VANE,LIBRARY 2.85
6 1174736 VANE, OCR 2.85
6 1141751 VANE, P.RICO 2.85
6 1128363 VANE,TRI-LING 2.85
6 1141654 VANE,UN KINGDOM 2.85

7 1164403 SPRING .45
8 1142264 NUT .10
9 1141835 BELLCRANK .15
10 38566 SCREW .03
13 1127733 SCREW .05 01
15 47987 NUT .03 12
16 1141929 SCREW .01
17 1164400 BRACKET-WHEN .95
REPLACING A BRACKET IF REPLACING BRACKET THAT WHICH USES EARLY LEVEL USES COIL SPRING,ALSO COIL SPRING,ALSO ORDER ORDER HAIR-PIN SPR REF 20 REF 20,SPRING P/N 1206191
18 1141805 CLAMP .05
19 1141771 SCREW .02
20 1206151 SPRING-NEW STYL .05
HAIRPIN SPRING AVAILABLE IF REPLACING COIL SPRING ONLY. IF REPLACING COIL ALSO ORDER BRACKET REF 17 SPRING ALSO ORDER REF 017 BRACKET P/N 1164400
23 1164410 CABLE 1.65
25 1108273 CLAMP .30
26 1141147 BRACKET .25
29 81693 SCREW .03
30 1164405 BRACKET .40
31 1147399 *1* ARM SHIFT 3.75
USE NEW STYLE SHIFT ARM TO MAKE CONVERSION BELOW
7X1-4120239
7X3-4742468
7X5-4409202
33 1205628 ROLLER .35
34 1073418 C-CLIP .01
50 1268396 B/M,OCR SHIFT 9.65
SENSING

1 ALSO ORDER MECH 16
REF 52 & 104 BELOW
7X1 9460190
7X3 9142295
7X5 9335721
8X3 1012229
8X5 2010237
ALSO ORDER REF 33 & 34 IF REPLACE 1 PIECE ARM BELOW
7X1-9484557
7X3-9180669
7X5-9386447
8X3-1062862
8X5-2077585

45 - HANDICAPPED ATTACHMENTS

1 63324 SCREW,GRILL BKT .05
2 1164818 BRKT,GRILL VENT 3.70
3 1164798 PLATE,ARM REST 11.00
4 5312061 SCREW .03
5 1164800 BRKT,SUPPORT 2.00
6 38614 SCREW .05
7 1164814 BRACKET, RH 2.00
8 1164801 BRACKET, LH 2.00
9 1260176 BOARD, ARM REST 6.60
10 56121 LOCKWASHER .01
11 1091298 SCREW .05
12 1274024 B/M,ARM REST SE 32.50
12 1204193 B/M,ARM REST 32.50
SE II
21 1095152 STUD,LOCKING .60
22 1095160 RING, STUD .02
23 1095151 LEVER, LOCKING 2.15
24 1074321 SPRING, LOCKING .02
25 1260087 GUIDE, PAPER 18.00
26 1164663 BAR, PAPER ROLL 5.95
27 1164656 BRACKET 5.50
28 130038 SCREW, THUMB .95
29 1261406 ROLL, PAPER .80
REPLACEMENT PAPER IS SOLD AT LISTED PRICE
30 1274028 B/M PAPER ROLL 22.75
HOLDER SE
30 1204189 B/M PAPER ROLL 22.75
HOLDER SE II
31 1164655 PLATE ALL SEL 4.80
KEYBOARDS
32 381741 SCREW .02
33 22478 WASHER .02
34 1274029 B/M KEYBOARD 5.00
REST
41 1164797 GUIDE,PAPER .25
7XX PITCH MARK SCALE
41 1287459 GUIDE,PAPER 7XX 2.25
41 1287460 GUIDE,PAPER 8XX
42 1166342 SCREW .05
43 1164741 BLADE 7X1 7.70
43 1164763 BLADE 7X3 7.70
43 1164765 BLADE 7X5 7.70
44 1274027 B/M TEAR OFF 7.75
BLADE 7X1
44 1274026 B/M TEAR OFF 7.75
BLADE 7X3
44 1274025 B/M TEAR OFF 7.75
BLADE 7X5
45 1174012 PAD 2.55

49 - PIN FEED PLATEN

1 1175101 SCREW .05 01
2 1128525 ROD, 7X1, 7X3 1.20
2 1135337 ROD, 7X5 1.25
3 1090568 SPRING .01
4 1128527 RATCHET, 27T 2.75
4 1135192 RATCHET, 36T 2.75
4 1175281 RATCHET, 45T 2.75
4 1175287 RATCHET, 48T 2.75
4 1175289 RATCHET, 54T 2.75
5 1128528 DRIVER 4.25
6 1128533 GUIDE 4.25
7 308459 NUT .10
8 1100551 SCREW .04
9 1128522 PINWHEEL 25.75

11 1128521 PINWHEEL 25.75
12 1128531 SHAFT ASM 7X1 23.55
12 1141955 SHAFT ASM 7X3 28.75
12 1135338 SHAFT ASM 7X5 30.00
13 1123549 BUSHING .30
14 236571 CLIP .04 03
15 1128529 SPRING .05
16 1174188 ROD,7X1 1.15
16 1141954 ROD,7X3 1.45
16 1174190 ROD,7X5 1.75
16 1204655 ROD, 8X3 1.45
16 1452467 ROD, 8X5 1.75
17 1175106 SCREW .10 02
18 1128526 PIN .04
19 1128523 BUSHING .85
20 311072 GRIP RING, L-2 .04
20 1128524 COLLAR,LOCK L-1 .55
21 1128532 CARDHOLDER 10P 1.70
21 1135780 CARDHOLDER 12P 1.70
21 1204490 CARD HOL DUAL P 1.70
22 1206858 BUSHING 7X1 .03
POLYESTER COVERS
24 1175107 SCREW .05 01
25 1123584 CHARCOL GRAY KN 1.00
SE II
25 1204711 ACCENT GRAY 1.50
25 1204710 CHAR GRAY 1.50
25 1205237 NAVY 1.50

26 1269447 SHIM,.003 .30
26 1269448 SHIM, .005 .30
26 1269449 SHIM, .010 IN .30
27 1274548 SPRING, PINWHL .25
100 1203784 PINWHEEL BODY 11.00
101 1203783 *5* PIN, .140" .40
PLASTIC
102 1164552 SCREW .10
103 2155979 RETAINER .04
104 1203787 CAM,PLASTIC *5* 2.00
104 1230428 HIGH LIFT 2.85
CAM *5*

135	1205131	9 3/8 IN 36T	75.00
135	1205140	9 3/8 IN 45T	75.00
135	1205149	9 3/8 IN 48T	75.00
135	1205158	9 3/8 IN 54T	75.00
135	1205123	9 7/8 IN 27T	75.00
135	1205132	9 7/8 IN 36T	75.00
135	1205141	9 7/8 IN 45T	75.00
135	1205150	9 7/8 IN 48T	75.00
135	1205159	9 7/8 IN 54T	75.00
135	1205124	10 1/8 IN 27T	75.00
135	1205133	10 1/8 IN 36T	75.00
135	1205142	10 1/8 IN 45T	75.00
135	1205151	10 1/8 IN 48T	75.00
135	1205160	10 1/8 IN 54T	75.00
135	1205125	11 1/4 IN 27T	75.00
135	1205134	11 1/4 IN 36T	75.00
135	1205143	11 1/4 IN 45T	75.00
135	1205152	11 1/4 IN 48T	75.00
135	1205161	11 1/4 IN 54T	75.00
136	1452466	BRACKET,ROD MTG SE II	1.60
137	1147282	ROLLER, BALL	.35

2 MAXIMUM PIN TO PIN DIMENSIONS
7X1 8-1/2"
X3 11-1/2"
X5 13-7/8"

3 IF REPLACING CORE ON OLD STYLE PIN FEED PLATEN ASM, THE PINWHEELS MUST BE SHIMED .018". ORDER ONE EACH OF REF. 26. OLD STYLE PIN FEED PLATENS HAVE THREADED SHAFT.

*4*PLATEN ASSEMBLIES ARE SHIPPED WITHOUT RH BUSHING OR RETAINING CLIP

5 WHEN CAM OR PIN IS METAL ORDER REF 101 (9), 104 (1) & REF 108 (2)

51 - STROKE COUNTER

1	1142214	SCREW	.03
2	1100936	SPRING	.05
3	1134842	NUT	.02
4	1266698	BRACKET,7X1	2.75
4	1280279	BRACKET X3 & X5	2.75
5	1266701	SCREW	.30
6	1266728	COUNTER,10 1	75.25
6	1266795	COUNTER,100 1	75.25
6	1266705	COUNTER,240 1	75.25
7	1280624	BRACKET X3 & X5	1.00
8	1280622	SHIELD,LH-X1	6.70
8	1280623	SHIELD,LH X3 X5	6.70
9	1275433	B/M,7X1	9.80
9	1275434	B/M 7X3,7X5,8X3	10.80

8X5 CONTAINS HARDWARE ONLY. ORDER STROKE COUNTER SEPARATELY.

1 ORDER PATENT LABEL 04-99 OR 05-103

65 - PACKING

ORDER PACKING MATERIALS BY DESCRIPTION ON P&S REQUISITION, LEXINGTON

WHEN BILLING FOR PACKING MATERIALS,USE THE FOLLOWING COST
7X1 $5.00
7X3 $5.50
7X5 $6.00

1	7341828	BOX 7XX&8XX
2	7341598	PAD,FOAM 7XX&8XX
3	7340549	SCREW,WING
4	7340334	PALLET 7XX&8XX
6	7341677	GROMMET
7	7341830	LINER 7XX&8XX
8	7341223	PLASTIC SHEET

105	1203786	PLATE, CAM RH	.80	
105	1203788	PLATE, CAM LH	.80	
106	1203785	SPRING	.10	
107	1175106	SCREW	.10	02
108	1142214	SCREW	.03	
109	1203742	GUIDE, PLATEN	4.50	
110	1203745	DRIVER	4.30	
111	1128526	PIN	.04	
112	236571	RETAINER	.04	03
114	311072	RETAINER	.04	
115	1203743	BUSHING	.85	
115	1147600	BUSHING,A FRAME PAPER FEED	1.00	
116	1128525	ROD, 7X1 & 7X3	1.20	
116	1135337	ROD,7X5 & 8X3-5	1.25	

PLATEN CORES
SEE NOTES *2*,*3* & *4*

117	1203934	5-1/4"	5.00
117	1203935	6"	5.00
117	1203936	7-1/2"	5.00
117	1203937	8"	6.00
117	1203938	9"	6.00
117	1203939	9-3/8"	6.00
117	1203940	9-7/8"	6.00
117	1203941	10"	6.00
117	1203942	10-1/8"	6.00
117	1203943	11-1/4"	7.00
117	1203944	11-1/2"	7.00
117	1203945	12-1/2"	7.00
117	1203946	13-1/8"	7.00
117	1203736	13-7/8"	8.00
117	1164108	BLANKET P/N -	18.95

FOR SPECIAL LENGHT CORE SPECIFY OVERALL FORM WIDTH AND PIN TO PIN DIMENSION - OR SUBMIT SAMPLE OF FORM. CHARGE THE CUSTOMER THIS BLANKET P/N PRICE PLUS THE PRICE OF THE NEXT LONGER CORE. IF COMPLETE ASM. IS DESIRED, ORDER REF 117 AND 131.MUST BE ASSEMBLED. ALLOW 9-15 DAYS FOR DELIV OF SPECIAL LENGTH CORES

118	1203780	SHAFT,PLATEN7X1	7.10
118	1174446	SHAFT,PLATEN7X3	9.10
118	1203744	SHAFT 7X5 & 8X5	11.55
118	1205162	SHAFT 8X3	9.10
119	1203747	BUSHING	.25
130	1203781	PINWHEEL ASM.RH	22.00
130	1203782	PINWHEEL ASM.LH	22.00
130	1230429	PINWHEEL ASM RH HIGH-LIFT	22.00
130	1230430	PINWHEEL ASM LH HIGH-LIFT	22.00

PINFEED PLATEN B/M,S
ORDER CORE 117,KNOBS 25
& CARDHOLDER 21, SEPERATE.
B/M CONTAINS 27T RATCHET &
PRICES ARE FOR B/M'S ONLY.
WHEN BILLING,ALSO ADD COST
OF KNOBS,CORE,& CARDHOLDER

131	1275613	7X1	64.45
131	1275432	7X3	69.45
131	1275614	7X5	74.45
131	1287264	8X3	69.45
131	1287265	8X5	74.45
132	1187957	KEY,PLATEN CORE	.25

PIN FEED PLATEN ASSEMBLIES
SEE NOTES *2* & *4*

7X1

135	1128502	5-1/4"	27T	70.00
135	1159917	5-1/4"	36T	70.00
135	1175404	5-1/4"	45T	70.00
135	1175410	5-1/4"	48T	70.00
135	1175416	5-1/4"	54T	70.00
135	1128505	6"	27T	70.00
135	1159918	6"	36T	70.00
135	1175405	6"	45T	70.00
135	1175411	6"	48T	70.00
135	1175417	6"	54T	70.00
135	1128508	7-1/2"	27T	70.00
135	1159919	7-1/2"	36T	70.00
135	1175406	7-1/2"	45T	70.00
135	1175412	7-1/2"	48T	70.00
135	1175418	7-1/2"	54T	70.00
135	1135292	8"	27T	70.00
135	1135194	8"	36T	70.00
135	1175407	8"	45T	70.00
135	1175413	8"	48T	70.00
135	1175419	8"	54T	70.00

7X3

135	1141957	5-1/4"	27T	75.00
135	1175364	5-1/4"	36T	75.00
135	1175374	5-1/4"	45T	75.00
135	1175384	5-1/4"	48T	75.00
135	1175394	5-1/4"	54T	75.00
135	1141958	6"	27T	75.00
135	1175365	6"	36T	75.00
135	1175375	6"	45T	75.00
135	1175385	6"	48T	75.00
135	1175395	6"	54T	75.00
135	1141959	7-1/2"	27T	75.00
135	1175366	7-1/2"	36T	75.00
135	1175376	7-1/2"	45T	75.00
135	1175386	7-1/2"	48T	75.00
135	1175396	7-1/2"	54T	75.00
135	1141960	8"	27T	75.00
135	1175367	8"	36T	75.00
135	1175377	8"	45T	75.00
135	1175387	8"	48T	75.00
135	1175397	8"	54T	75.00
135	1141961	9"	27T	75.00
135	1175368	9"	36T	75.00
135	1175378	9"	45T	75.00
135	1175388	9"	48T	75.00
135	1175398	9"	54T	75.00
135	1141962	9-3/8"	27T	75.00
135	1175369	9-3/8"	36T	75.00
135	1175379	9-3/8"	45T	75.00
135	1175389	9-3/8"	48T	75.00
135	1175399	9-3/8"	54T	75.00
135	1141963	9-7/8"	27T	75.00
135	1175370	9-7/8"	36T	75.00
135	1175380	9-7/8"	45T	75.00
135	1175390	9-7/8"	48T	75.00
135	1175400	9-7/8"	54T	75.00
135	1141964	10-1/8"	27T	75.00
135	1175372	10-1/8"	36T	75.00
135	1175382	10-1/8"	45T	75.00
135	1175392	10-1/8"	48T	75.00
135	1175402	10-1/8"	54T	75.00
135	1141965	11-1/4"	27T	75.00
135	1175373	11-1/4"	36T	75.00
135	1175383	11-1/4"	45T	75.00
135	1175393	11-1/4"	48T	75.00
135	1175403	11-1/4"	54T	75.00

7X5 & 8X5

135	1141976	5-1/4"	27T	80.00
135	1175422	5-1/4"	36T	80.00
135	1175424	5-1/4"	45T	80.00
135	1175436	5-1/4"	48T	80.00
135	1175448	5-1/4"	54T	80.00
135	1135761	6"	27T	80.00
135	1135762	6"	36T	80.00
135	1175425	6"	45T	80.00
135	1175437	6"	48T	80.00
135	1175449	6"	54T	80.00
135	1135763	7-1/2"	27T	80.00
135	1135764	7-1/2"	36T	80.00
135	1175426	7-1/2"	45T	80.00
135	1175438	7-1/2"	48T	80.00
135	1175450	7-1/2"	54T	80.00
135	1135765	8"	27T	80.00
135	1135766	8"	36T	80.00
135	1175427	8"	45T	80.00
135	1175439	8"	48T	80.00
135	1175451	8"	54T	80.00
135	1135767	9"	27T	80.00
135	1135768	9"	36T	80.00
135	1175428	9"	45T	80.00
135	1175440	9"	48T	80.00
135	1175452	9"	54T	80.00
135	1141977	9-3/8"	27T	80.00
135	1175423	9-3/8"	36T	80.00
135	1175429	9-3/8"	45T	80.00
135	1175441	9-3/8"	48T	80.00
135	1175453	9-3/8"	54T	80.00
135	1135324	9-7/8"	27T	80.00
135	1159927	9-7/8"	36T	80.00
135	1175430	9-7/8"	45T	80.00
135	1175442	9-7/8"	48T	80.00
135	1175454	9-7/8"	54T	80.00
135	1135327	10-1/8"	27T	80.00
135	1135757	10-1/8"	36T	80.00
135	1175432	10-1/8"	45T	80.00
135	1175444	10-1/8"	48T	80.00
135	1175456	10-1/8"	54T	80.00
135	1135330	11-1/4"	27T	80.00
135	1135758	11-1/4"	36T	80.00
135	1175433	11-1/4"	45T	80.00
135	1175445	11-1/4"	48T	80.00
135	1175457	11-1/4"	54T	80.00
135	1135755	11-1/2"	27T	80.00
135	1135759	11-1/2"	36T	80.00
135	1166731	11-1/2"	54T	80.00
135	1187673	12-1/2"	27T	80.00
135	1187674	12-1/2"	36T	80.00
135	1135333	13-1/8"	27T	80.00
135	1135760	13-1/8 IN	36T	80.00
135	1175435	13-1/8"	45T	80.00
135	1175447	13-1/8"	48T	80.00
135	1175459	13-1/8"	54T	80.00
135	1203876	13-7/8"	27T	80.00
135	1203877	13-7/8"	36T	80.00

8X3

135	1205117	5 1/4 IN	27T	75.00
135	1205126	5 1/4 IN	36T	75.00
135	1205135	5 1/4 IN	45T	75.00
135	1205144	5 1/4 IN	48T	75.00
135	1205153	5 1/4 IN	54T	75.00
135	1205118	6 IN	27T	75.00
135	1205127	6 IN	36T	75.00
135	1205136	6 IN	45T	75.00
135	1205145	6 IN	48T	75.00
135	1205154	6 IN	54T	75.00
135	1205119	7 1/2 IN	27T	75.00
135	1205128	7 1/2 IN	36T	75.00
135	1205137	7 1/2 IN	45T	75.00
135	1205146	7 1/2 IN	48T	75.00
135	1205155	7 1/2 IN	54T	75.00
135	1205120	8 IN	27T	75.00
135	1205129	8 IN	36T	75.00
135	1205138	8 IN	45T	75.00
135	1205147	8 IN	48T	75.00
135	1205155	8 IN	54T	75.00
135	1205121	9 IN	27T	75.00
135	1205130	9 IN	36T	75.00
135	1205139	9 IN	45T	75.00
135	1205148	9 IN	48T	75.00
135	1205157	9 IN	54T	75.00
135	1205122	9 3/8 IN	27T	75.00

CODE 32

SUBJECT	PRE PUB	MEC-REF	PART #-QTY	TYPE/ CODE	EXP. DATE	MODEL SERIAL NO RANGE
APPLICATION 3						
* BACKSPACE CAM FOLLOWER	302	725-202	1164537-01	REL-3	11-77	BELOW S/N 7X1 304000 8X3 1520000 8X5 2825000
B/S PITCH CHANGE CABLE-ROUTING D/P	212	711-038	1159519-01	SAF-3	NONE	BELOW 8X3-1162661 8X5-2206632
BANDWIDTH EXCES-SIVE	223	702-415 414 400	1124220-01	REL-3	05-76	7X1 0265900-0278500 7X3 0458800-0474500 7X5 0354800-0370600 8X3 1423600-1469600 8X5 2631000-2715600
CAP BOUT & INSUL-ATION-A FRAME PAPER FEED	238	711-016 014		SAF-3	NONE	
DEAD KEY CABLE BREAKING CORRECTING SE II	296	726-080	1206139-01	REL-3	07-76	BELOW S/N 8X3 1492000 8X5 2780000
INDEX PAWL ASM STUD-FIELD REPLACE	298	720-431 509 510	0264641-01 1287877-01 1142264-01	SER-3	09-76	NO RANGE
KEYBOARD TOUCH COMPENSATOR TUBE	277	721-100		REL-3	04-76	7X1 242900-246000 7X3 432900-442000 7X5 331600-339900 8X3 1356550-1377150 8X5 2515400-2550600

CODE 32

SUBJECT	PRE PUB	MEC-REF	PART #-QTY	TYPE/ CODE	EXP. DATE	MODEL SERIAL NO RANGE
LIFT CONTROL LEVER STUD-WEAR	294	715-076	1206583-01	REL-3	07-76	APPROX 8X3 1408142-1437215 8X5 2603899-2657148
MOTER VENT GRILL-DOUBLE INSULATION	213	704-080 705-022		SAF-3	NONE	
OPERATIONAL CAM FOLLOWER- WEARING	283	725-204 725-202		REL-3	07-76	
OPERATIONAL SHAFT SUPPORT-NEW	289	725-304 725-055	1159844	REL-3	05-76	
POLYESTER COVER WEAR	286	704-305	1470304	REL-3	05-76	
QUICK-WIRE SWITCHES LOOSE WIRES	239	711-065		SAF-3	NONE	
ROTARY BACKSPACE WEAR-REDESIGNED PARTS	293	724-027 028	1206990-01 1204058-01	REL-3	08-76	NO RANGE
SOUND INSULATION SELECTRIC	292	704-095 705-101 705-101	1272177-01 1287057-01 1287058-01	REL-3	06-76	SELECTRIC NO RANGE
* STENCIL LEVER REDESIGNED SELECTIVE RIBBON	259	715-080	1206598-01	REL-3	05-76	BELOW 8X3 P/N 1423000 8X5 P/N 2631000

* CEMs NOT INCLUDED IN PREVIOUS CATALOG